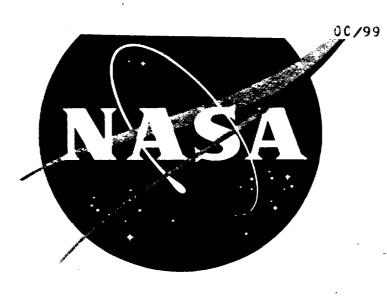
HABITABILITY DATA HANDBOOK VOLUME 6 PERSONAL HYGIENE

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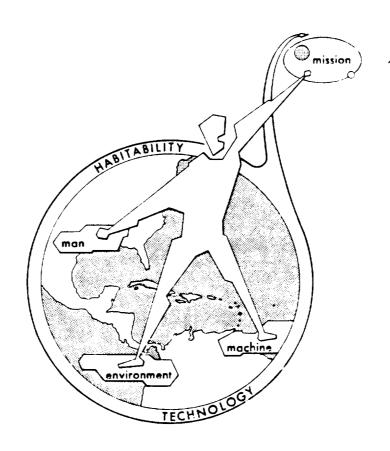
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HABITABILITY DATA HANDBOOK VOLUME 6 PERSONAL HYGIENE

JULY 31, 1971



PREPARED BY

HABITABILITY TECHNOLOGY SECTION

SPACECRAFT DESIGN DIVISION

MANNED SPACECRAFT CENTER

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PREFACE

The Habitability Data Handbook is a collection of data in six volumes which include requirements, typical concepts, and supporting parametric data. The handbook provides an integrated data source for use in habitability system planning and design, intersystem trade-offs, and interface definition. The following volumes comprise the Habitability Data Handbook:

| Volume | <u>Title</u> |
|--------|----------------------------------|
| 1 | Mobility and Restraint |
| 2 | Architecture and Environment |
| 3 | Housekeeping |
| 4 | Food Management |
| 5 | Garments and Ancillary Equipment |
| 6 | Personal Hygiene |

This volume provides data for personal hygiene systems applicable to extraterrestrial habitats and vehicles.

These data are considered preliminary and are predominantly derived from analytical and terrestrial sources and in general lack zero-g verification.

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1.0 INTRODUCTION

1.1 PURPOSE

This Personal Hygiene volume was developed to provide handbook data for use by space systems planners, designers, system engineers and habitability system engineers. This handbook provides a technology base which includes recognition of requirements, and presentations of concepts with supporting data. By providing new personal hygiene concepts which are applicable to long-duration manned spacecraft, the handbook also establishes a basis for areas requiring future development.

The document integrates habitability technology in handbook format for the following personal hygiene functions:

| Urine, Feces and Vomitus Collection |
|--|
| Urine collection and processing |
| Feces collection and processing |
| Urine and feces specimen collection and processing |
| Anal cleansing |
| Vomitus collection and processing |

Personal Care and Grooming Full body cleaning Local body cleaning Body drying Hair cutting Shaving Nail care

1.2 MAJOR INTERFACE AREAS

The personal hygiene systems interface with the following habitability areas:

- Housekeeping (Volume 3)
- Architecture and Environment (Volume 2)
- Mobility and Restraint (Volume 1)
- Garments and Ancillary Equipment (Volume 5)

The processing of personal hygiene waste materials, which include feces, urine, hair, and human contaminants in water, is discussed in the House-keeping volume.

The Architecture and Environment volume provides design considerations and requirements for facilities required to accommodate personal hygiene activities.

The Garments and Ancillary Equipment volume describes washing techniques for towels and wipes used in personal care. The Mobility and Restraint volume defines requirements and techniques for body restraint.

1.3 HANDBOOK USE

To obtain methods for accomplishing a specific function, e.g., feces collection and processing, locate the function in the applicable section (Urine, Feces and Vomitus Collection and Cleaning - Section 3, or Personal Care and Grooming - Section 4). The following information is provided for each function:

- a) Requirements
- b) Concept descriptions
- c) Engineering data for each concept.

The concept descriptions will normally include a schematic diagram. The engineering data includes such parameters as weight, volume, power, and spares quantities. The parameters are presented in equation form and a graphic presentation is provided for each equation that does not represent a single linear function. The equations presented in the engineering data are repeated on the graphic representation as shown in Figure 1-1. The symbols used in the equation are defined in the abscissa and ordinate to clarify their usage.

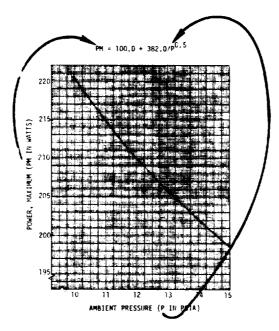


Figure 1-1. Sample Graphic Presentation

All acronyms and abbreviations used in the engineering data are defined in the Nomenclature List provided below. Supporting theoretical analyses for the detailed engineering data are provided in Appendix A.

1.4 NOMENCLATURE

A = Area, cross sectional flow, ft^2

a = Acceleration, ft/sec²

AL = Atmosphere Lost to space, 1b/day

C = Crew size, number of men
COP = Coefficient of Performance

C_D = Heat Capacity at constant Pressure, Btu/1bm-°R

D = Diameter, units specified
EV = Expendable Volume, ft³/day
EW = Expendable Weight, lb/day

FV = Fixed Volume, ft³
FW = Fixed Weight, lb

 h_f = Latent heat of vaporization of H_2O

L g = Length of specimen collection period, days

LL = Laundry Load, 1b of wash/day

N = Quantity of units, number of units

P = Pressure, ambient, psia

PA = Power, Average, watts-hours/day
PCD = Pretreatment Chemical Usage Rate

PM = Power, Maximum, watts

 PM_{HP} = Maximum Power of Heat Pump

PR = Processing Rate
Q = Air flow rate, CFM

 Q_{CA} = Cooling from atmosphere, Average, Btu/day Q_{CP} = Cooling from atmosphere, Peak, Btu/minute Q_{H} = Heating required from atmosphere, Btu/day Q_{LA} = Cooling from Liquid loop, Average, Btu/day Q_{LP} = Cooling from Liquid loop, Peak, Btu/minute

R = Resupply interval, days
Rho = Density of metal, lb/in³

SI Weight of Initially Launched Spares, 1b Weight of Spares required per Resupply period, 1b SR = SW Spares Weight = Т Temperature t Thickness of metal, inches Vacuum cleaner Usage rate, hours/day VU WE Water Effluent to WMS, 1b/day WI Water Influx from WMS, 1b/day WL Water Lost to space, 1b/day Water Management System WMS W۷ Water Vapor rejected to atmosphere. 1b/day

2.0 PERSONAL HYGIENE GENERAL REQUIREMENTS

The following general requirements apply to all personal hygiene subsystems. Detailed requirements relative to individual personal hygiene functions and associated equipment are provided with the concept descriptions and engineering data in Sections 3 and 4.

- Function and use of systems should require minimum familiarization or training.
- Systems shall allow for simultaneous defecation and urination.
- Systems shall be oriented so that use is as on earth (e.g., defecation in a sitting position).
- Maximum noise generated by personal hygiene equipment should not exceed 90dB, a 65dB limit is preferable.
- Personal hygiene equipment should be designed to minimize crew time required for use, operation, and maintenance.
- Proper personnel restraints should be provided.

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- Man-to-man microbial cross contamination shall be avoided in all personal hygiene functions.
- The personal hygiene system shall preclude return of odors, particulates, biotic contaminants, or toxic gases to the space-craft atmosphere.
- There shall be no hard-line cross-connections between the waste management system and the crew's potable water system upstream of the processing equipment.
- Expendables (e.g., strong acids, powders, and aerosols) shall neither support combustion nor be hazardous to the crew or equipment.
- Crewmen must be protected against contact with devices whose temperature exceeds 145°F for momentary contact or 110°F for continuous contact.
- Refuse containers should cause no back contamination to the cabin, and should minimize biological activity (if not taken care of in the disposal procedure).

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3.0 URINE, FECES AND VOMITUS COLLECTION AND CLEANING

3.1 URINE COLLECTION AND PROCESSING

3.1.1 Requirements.

• The capacity to collect urine shall be as follows:

amounts:

1.1 lb per urination maximum,

0.88 lb/use nominal

frequency:

3 to 7 urinations per man-day, 5 nominal

quality:

pH; 4.5 to 8.0

specific gravity; 1.002 to 1.035,

1.01 nominal

constituents:

electrolytes, nitrogen compounds, vitamins,

acids, organic compounds, hormones

• At the time and point of collection, urine should be pretreated for suppression of bacteria and ammonia.

- The system shall be capable of processing urine which has been treated for the suppression of ammonia generation and bacteria growth.
- Microbial activity shall be permanently eliminated except in the case of biological treatment units.
- The capacity to process urine shall be as follows:

amounts:

7.7 lb/man-day maximum, 4.4 lb/man-day

nominal

frequency:

3 to 7 urinations per man-day, 5 nominal

quality:

pH; 4.5 to 8.0

specific gravity; 1.002 to 1.035, 1.01

nominal

- Any residue from the processing equipment should be prepared for storage.
- Sensory (visual, olfactory, and tactile) isolation from collected urine shall be provided.
- The collection process shall not expose personnel to the space environment.
- 3.1.2 <u>Concept Descriptions and Engineering Data</u>. The urine collection and processing concepts discussed in this section are: a) the Penis Seal Urinal, b) the Aperture Urinal, and c) the Urine Collection Module.

Penis Seal Urinal (Figure 3-1)

The seal unit is attached via a flexible hose assembly to a centrifugal separator. A blower is employed to draw cabin air through the urinal, hose and separator. Urine expelled into the urinal is transported through the hose to the motor-driven centrifugal separator where a rotating vaned drum creates a centrifugal force on the urine. The urine droplets are spun radially outward from the center of the drum to a rotating gutter. A stationary pitot tube collects the urine from the rotating gutter. The velocity head at the pitot tube is converted to a static head, and the urine flows out of the separator and is pumped into the water management system. After passing the separator, cabin air flows through a bacteria filter, an odor control filter, and then past the blower and back to the cabin.

Each crewman is provided with a supply of individual diaphragms which can be attached to the seal unit for use. The seal unit has a provision for size adjustment. The penis is inserted and a seal is created by the diaphragm to the penis just behind the glans. After urination, the penis is withdrawn, the diaphragm removed, and the unit is stowed with its sealing cap on. Water is injected into the unit to clean the hose and separator. After the flush, the separator and blower are turned off.

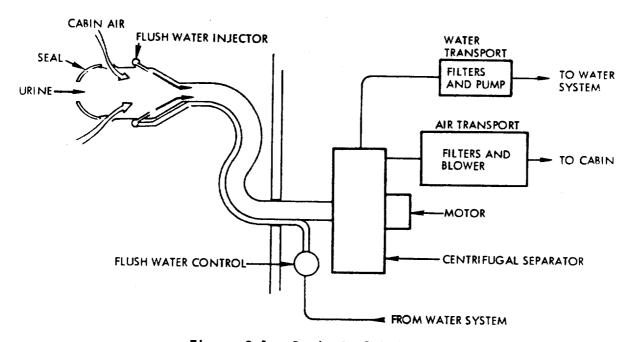


Figure 3-1. Penis Seal Urinal

Penis Seal Urinal Engineering Data

```
Figure 3-2
Fixed Weight (FW in 1b)
     Seal and hose
                                             3.0N
     Separator
                                             5.0N
                                             5.0N
     Water transport
     Air transport
        Fan
                              4.0N
                              2.5N
        Canister
        Filter housing
                              1.0N
                              0.75N
1.3N/P<sup>0.25</sup>
        Structure
        Duct
                                           (8.25+1.3/P<sup>0.25</sup>)N
          (See Appendix A)
                              Total FW = (21.25+1.3/P^{0.25})
Fixed Volume (FV in ft<sup>3</sup>)
     Air transport
                                             1.25N
                                             0.5N
     Separator
                                             0.5N
     Water transport
     Seal and hose
                                             0.5N
                                             2.75N
                              Total FV =
Expendable Weight (EW in 1b/day)
                                             0.033C
     Odor cartridges
                                             0.0011C
     Bacteria filters
                                             0.0083C
     Diaphragms
                              Total EW =
                                             0.0424C
Expendable Volume (EV in ft3/day)
     Odor cartridges
                                             0.001250
     Bacteria filters
                                             0.00001670
                                             0.0000945C
     Diaphragms
                              Total EV =
                                             0.00136C
                                                                      Figure 3-3
Power, Maximum (PM in watts)
                                            10
     Pump
                                            20
     Separator
                                          208/P<sup>0.5</sup>
     Fan
                                            30+208/P<sup>0.5</sup>
                              Total PM =
                                                                      Figure 3-4
Power, Average (PA in watt-hrs/day)
      PA = (hrs used per man-day)(PM)(C)
     PA = 0.1 (30+208/P^{0.5})C
     PA = (3+20.8/P^{0.5})C
Water Influx from WMS (WI in 1b/day)
     WI = 6.0C flushes per day (1.0 lb/flush)
     WI = 6.0C
```

```
Water Vapor rejected to atmosphere (WV in 1b/day)
      WI (T_1-T_2) C_p + urine rate (T_1-T_2) C_p = h_{fg} WV
      6C (160-70) + 4.4C (100-70) = 1100 WV
      WV = 0.61C
Water Effluent to WMS (WE in 1b/day)
      WE = WI + urine rate -WV
      WE = 6C + 4.4C - 0.61C
      WE = 9.79C
Cooling from atmosphere, peak (Q_{CP} in Btu/minute)
                                                                                Figure 3-5
      Q_{CP} = 0.034 PM<sub>F</sub> (PM<sub>F</sub> = maximum power of fan, see Appendix A)

Q_{CP} = 0.034 (208/P<sup>0.5</sup>)

Q_{CP} = 7.1/P<sup>0.5</sup>
Cooling from atmosphere, average (Q_{CA} in Btu/day)
                                                                                Figure 3-6
      Q_{CA} = (minutes used per day)Q_{CP}
Q_{CA} = 6C (7.1/P^{0.5})
Q_{CA} = 42.6C/P^{0.5}
Initial and resupply period spares weight (SI and SR in 1b)
                                                                                Figures 3-7
                                                                                and 3-8
      See Appendix A for equations and variables
```

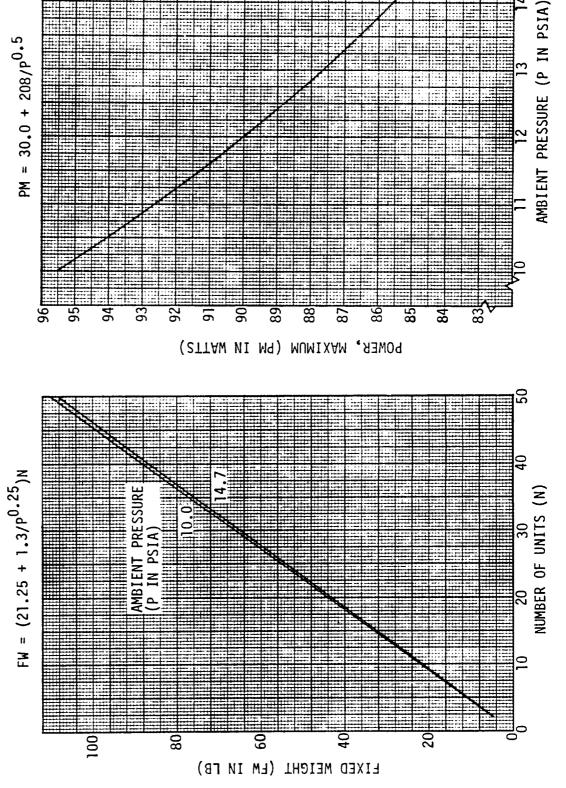
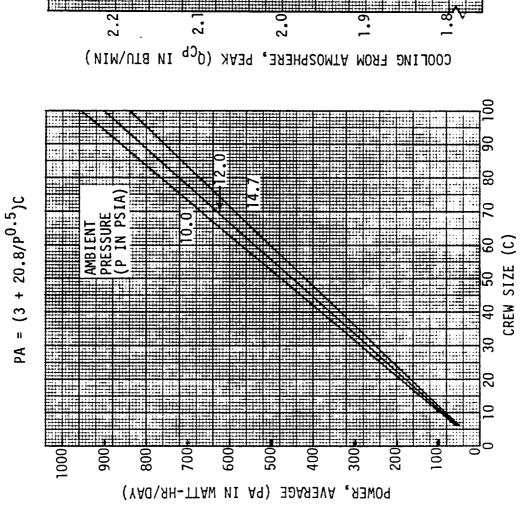
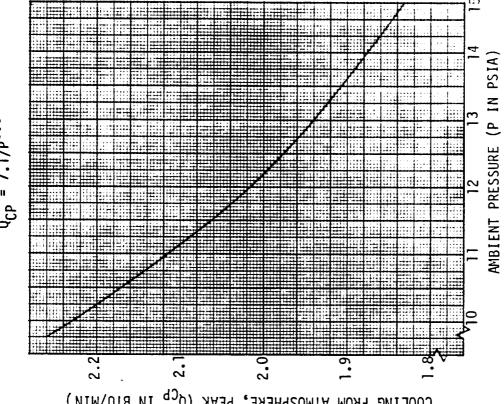


Figure 3-3. Penis Seal Urinal Power, Maximum Figure 3-2. Penis Seal Urinal Fixed Weight

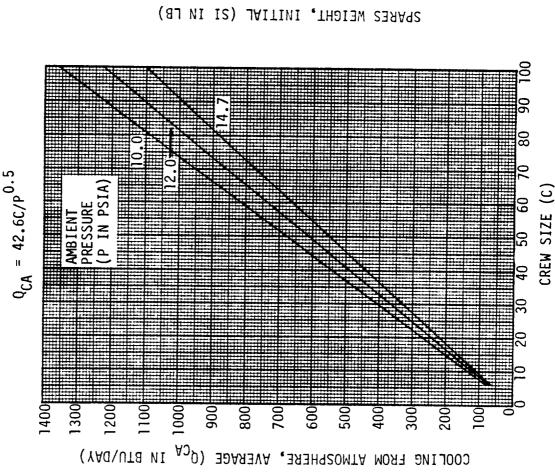




Penis Seal Urinal Cooling from Atmosphere, Peak







Equation Provided in Paragraph A.6.2 of Appendix A

Figure 3-6. Penis Seal Urinal Cooling from Atmosphere, Average

Penis Seal Urinal Initial Spares Weight

Figure 3-7.

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CREW SIZE (C)

Equation Provided in Paragraph A.6.3 of Appendix A

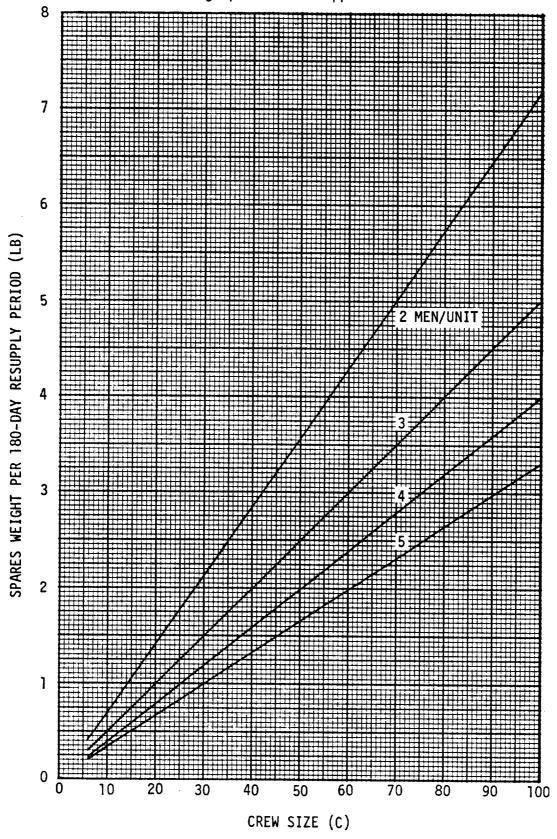


Figure 3-8. Penis Seal Urinal Resupply Period Spares Weight

Aperture Urinal (Figure 3-9)

After the blower and separator are activated, the penis is positioned in front of the aperture (not in contact with the inlet) and the urine stream is directed into the center of the urinal. Air flow from the air transport unit (as described in the Penis Seal Urinal paragraph) is used to control and transport the urine stream to the centrifugal separator. The urine is then separated from the air stream and pumped into the water management system. After urination, the penis is withdrawn, water is injected into the urinal to flush the aperture and the separator, and the blower and separator are shut off.

Aperture Urinal Engineering Data

| Fixed Weight (FW in 1b) Aperture cone Separator unit Pump unit | 3.ON 5.ON 5.ON | Figure 3-10 |
|--|---|-------------|
| Air transport unit Fan 3. | .5N .5N | |
| Structure 0. | .0N .8N .2N/P ⁰ .25 | |
| (See Appendix A) | $\frac{(7.8 + 3.2/P^{0.25})N}{\text{otal FW} = (20.8 + 3.2/P^{0.25})N}$ | |
| Fixed Volume (FV in ft^3) | | |
| Air transport unit Pump unit Separator | 1.4N 0.5N | |
| Aperture cone | 0.5N 0.75N otal FV = 3.15N | |
| Expendable Weight (EW in 1b/d | lay) | |
| Odor cartridges Filter elements | 0.0333C 0.0011C | |
| Expendable Volume (EV in ft ³ / | $\frac{\text{tal EW} = 0.0344C}{\text{day}}$ | |
| Odor cartridges Filter elements | 0.00125C 0.0000167C | |
| To | tal EV = 0.0012667C | |

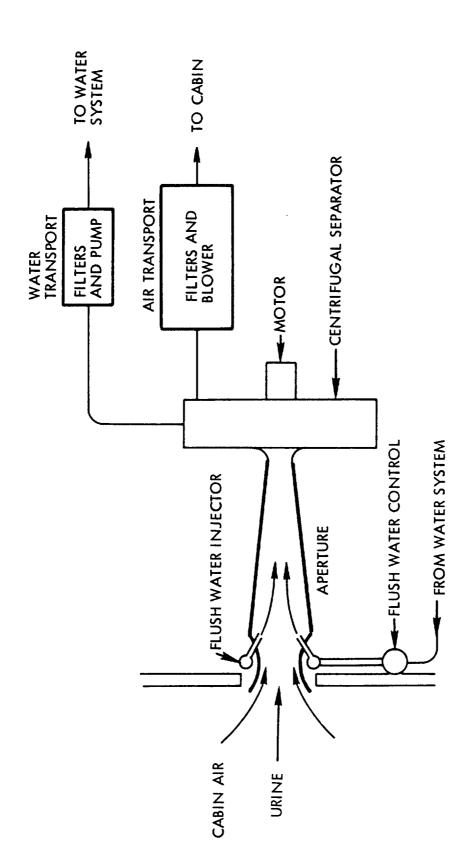


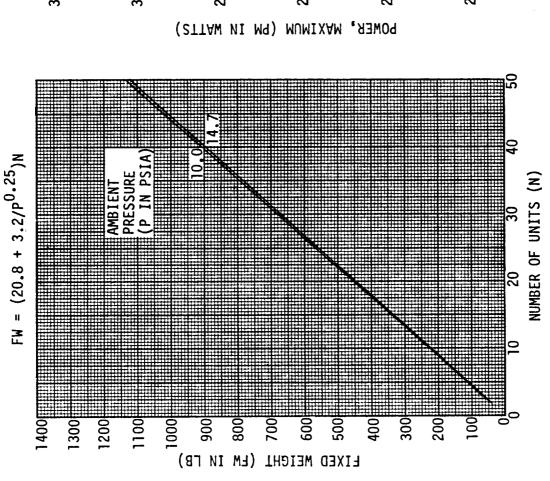
Figure 3-9. Aperture Urinal

```
Power, Maximum (PM in watts)
                                                                           Figure 3-11
      Pump
                                                10
      Separator
                                                20
                                               890/P<sup>0.5</sup>
      Fan
                                                30+890/P<sup>0.5</sup>
                                 Total PM =
Power, Average (PA in watt-hours/day)
                                                                           Figure 3-12
      PA = (use time per day) (PM)
      PA = 0.1C (30+890/P^{0.5})
PA = (3+89/P^{0.5})C
Water Influx from WMS (WI in 1b/day)
      WI = 6.0C flushes per day (1.0 lb/flush)
      WI = 6.0C
Water Vapor rejected to atmosphere (WV in 1b/day)
     WI (T_1-T_2) C_p + urine rate (T_1-T_2) C_p = h_{fg} WV
      6C(160-70) + 4.4C(100-70) = 1100 \text{ WV}
      WV = 0.61C
Water Effluent to WMS (WE in 1b/day)
      WE = WI + urine rate - WV
      WE = 6C + 4.4C - 0.61C
      WE = 9.79C
Cooling from atmosphere, peak (Q_{CP} in Btu/minute)
                                                                          Figure 3-13
     Q_{CP} = 0.034PM_F (See Appendix A)
     Q_{CP} = 0.034 (890/P^{0.5})
Q_{CP} = 30.3/P^{0.5}
Cooling from atmosphere, average (Q_{CA} in Btu/day)
                                                                          Figure 3-14
     Q_{CA} = use time per day (Q_{CP})

Q_{CA} = 6C (30.3/P^{0.5})
     Q_{CA} = 181.8C/P^{0.5}
Initial and resupply period spares weight (SI and SR in 1b)
                                                                          Figures 3-15
```

See Appendix A for equations and variables

and 3-16



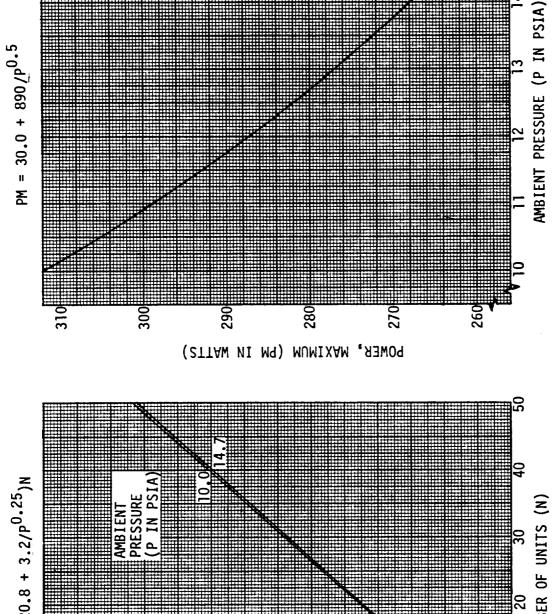
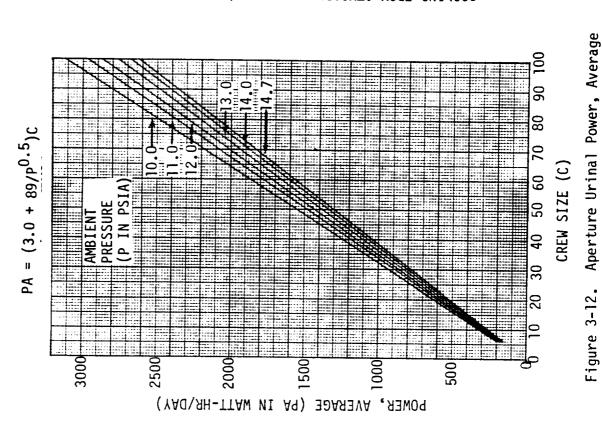
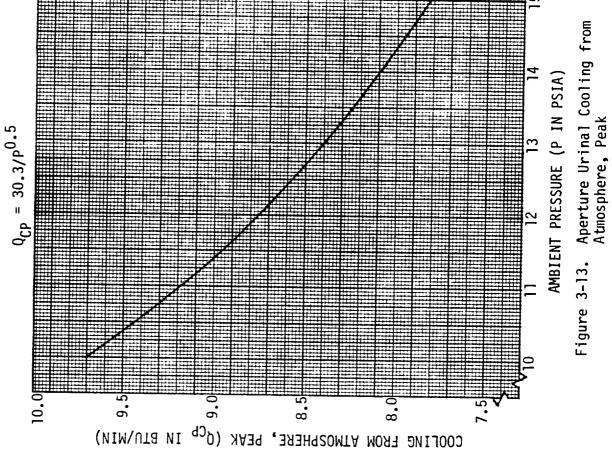
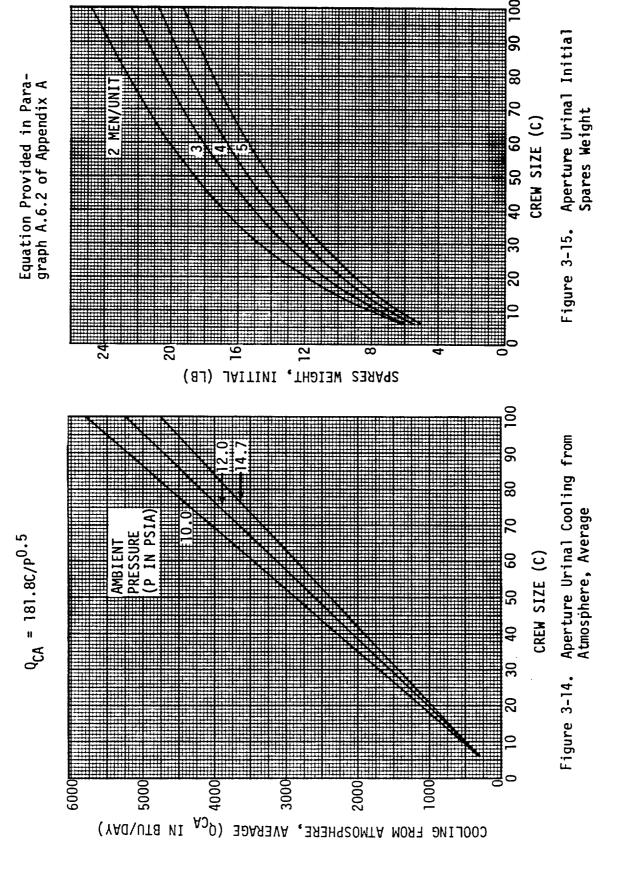


Figure 3-11. Aperture Urinal Power, Maximum

Figure 3-10. Aperture Urinal Fixed Weight







Equation Provided in Paragraph A.6.3 of Appendix A

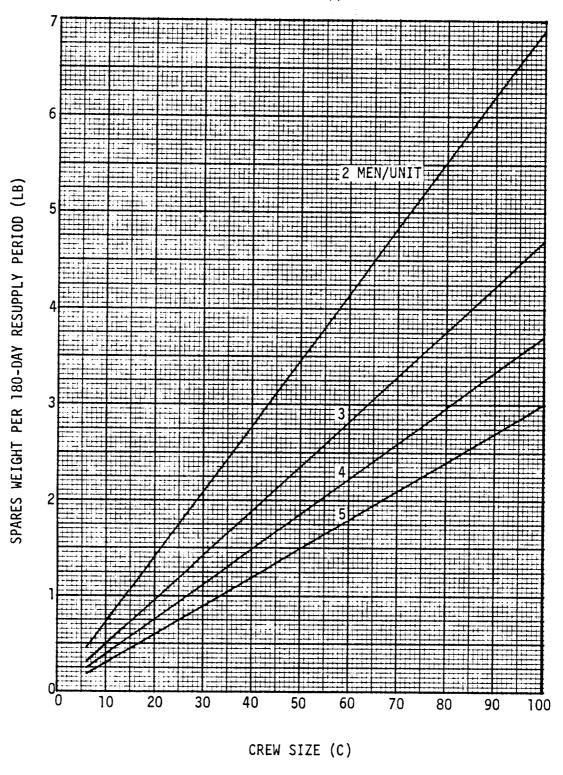


Figure 3-16. Aperture Urinal Resupply Period Spares Weight

Urine Collection Module* (Figure 3-17)

The urine collection module contains a urinal, phase separator, common flush water accumulator/cooler, and flow controls. The urinal has an iristype opening to avoid backflow during urination. Cabin gas is drawn into the urinal through peripheral holes and transfers the urine to the separator by pneumatic entrainment. A second set of holes provides for rinsing the urinal after use. After urination, the flush solenoid valve is opened to allow silver ion dosed water into the urinal for flushing. The flush water is pressurized at approximately 30 psig and is admitted (by a control timer) for approximately 10 seconds. As this water is drawn into the separator, a measured amount of pretreatment chemical is mixed with the water. The separator uses a rotating bowl to separate urine and flush water from cabin gas. The bowl rotates at the speed required for a stationary impact tube to pump the liquid against a 5 psi back pressure into the waste collection tank. The separator air is driven through a bacteria filter and a charcoal filter for odor and bacteria removal and discharged into the cabin. The pretreated urine and flush water are transferred from the liquid/gas separator to a bladder operated waste collection tank. crewman can urinate if no flush water is available since the urine will be mixed with pretreatment chemical and transferred for processing.

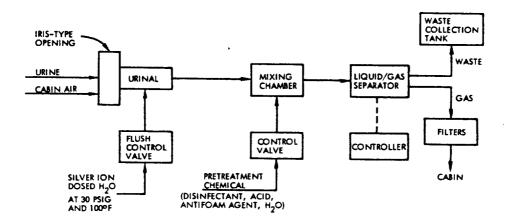


Figure 3-17. Urine Collection Module

^{*}Data extracted from Reference 2

Urine Collection Module Engineering Data

| Fixed Weight (FW in 1b) | | | | | | |
|--|-------|------|-------|--|--|--|
| Urinal | | | 0.6N | | | |
| Mixing chamber | | | 0.5N | | | |
| Controller | | | 6.0N | | | |
| Fan and pump | | | 8.0N | | | |
| Electrical valves | | | 3.9N | | | |
| Manual valve | | | 1.4N | | | |
| _ | Total | FW = | | | | |
| Fixed Volume (FV in ft ³) | | - | | | | |
| Urinal | | | 0.18N | | | |
| Mixing chamber | | | 0.03N | | | |
| Controller | | | 0.60N | | | |
| Fan and pump | | | 0.65N | | | |
| Electrical valves | | | 0.04N | | | |
| Manual valve | | | 0.01N | | | |
| | Total | FV = | 1.51N | | | |
| Pretreatment Chemical usage rate (PC _R - composed or acid, antifoam agent and water) ^R | | | | | | |

of disinfectant,

 $PC_R = 1.2$ lb per lb of urine

Water Influx from WMS (WI in 1b/day)

WI - (2.0 1b/man-day)C

WI = 2.0C

Processing Rate, average (PR in 1b/hr)

 $\frac{PR = 3.0N}{Spares Weight (SW in 1h)}$

| Spares Weight (SW in 1b) | | |
|--|------------|-------|
| Urinal | | 0.6N |
| Mixing chamber | | 0.3N |
| Controller | | 6.0N |
| Fan and pump | | 8.ON |
| Electrical valve | | 0.9N |
| Manual valve | | 0.8N |
| | Total SW = | 16.6N |
| Spares Volume (SV in ft ³) | | |
| Urinal | | 0.06N |
| Mixing chamber | | 0.01N |
| Controller | | 0.40N |
| Fan and pump | | 0.28N |
| Electrical valve | | 0.01N |
| Manual valve | | 0.01N |
| | Total SV = | 0.77N |

3.2 FECES COLLECTION AND PROCESSING

3.2.1 Requirements.

• The capacity to collect feces from defecations shall be as follows:

amount:

wet weight; 0.66 lb/use maximum, 0.33 nominal dry weight; 0.275 lb/use maximum, 0.08 nominal

frequency:

0 to 2 times per man-day, 1 nominal

characteris-

tics:

H₂O content; 65 to 90%, 75% nominal

pH; 6.9 to 7.7

specific gravity; 1.0 to 1.4, 1.2 nominal

constituents:

water, electrolytes, nitrogen compounds, organic compounds, vitamins, amino acids

- Provisions shall be incorporated to provide for diarrhetic defecation collection.
- Microbial and chemical activity shall be permanently eliminated except in the case of biological treatment processes.
- Fecal wastes shall be treated as soon as possible after each defecation.
- The capacity to process feces shall be as follows:

amount:

wet weight; 0.66 lb/use maximum, 0.33 lb/use

nominal

dry weight; 0.275 lb/use maximum, 0.08 lb/use

nominal

frequency:

0 to 2 times per man-day, 1 nominal

quality:

pH; 6.9 to 7.7

specific gravity; 1.0 to 1.4, 1.2 nominal

dry

organic and inorganic chemicals, bacteria

constituents:

- Feces should be treated to prepare the waste output for final disposition.
- The collection process shall not expose personnel to the space environment.
- Sensory (visual, olfactory, and tactile) isolation from collected feces shall be provided.
- The fecal smear shall be removed from the anal area after each defecation. The cleansing agents should be non-irritating, nontoxic, non-volatile, non-explosive, non-flammable, and shall be evaluated as to effect on microbial flora, but shall allow an adequate level of sebum to be maintained.

3.2.2 Concept Descriptions and Engineering Data. The feces collection and processing concepts discussed in this section are: a) The Chemical Toilet System, b) the Dry John System, c) the Automated Bag System, d) the Hydro-John and e) the Fecal Collection Module.

Chemical Toilet System (Figure 3-18)

This system combines the following concepts:

- Stationary toilet seat formed to the lower buttocks, using air transport of feces to a slinger/separator.
- Deactivation of feces by chemical treatment, with return of waste to earth by shuttle.

Cabin air entering from inlet ports located just under the seat creates viscous drag forces on the feces, transporting it to a motor-driven sling-er/separator. At this point, the feces are separated from the air stream. Air passes out of the unit through a coarse filter which removes large particulates and aerosols. The slinger/separator breaks up the solid fecal mass into multiple small pieces which are slung against the container wall where a thin coating of feces is created. Liquid germicide is sprayed onto this layer, where it permeates the feces and deactivates all microbial growth.

The oval container with the slinger/separator is a replaceable item, considered an expendable. Each unit is sized to hold 400 man-days of feces. The motor drive unit and the seat unit are changed from the full to the empty container much as a kitchen blender is used. A container storage rack is provided for either empty or full containers.

Air flow for feces transport and odor control (common to all systems) is provided by a process fan. Odor control is accomplished by passing the transport air through an odor control cartridge which utilizes lead dioxide for hydrogen sulfide removal and activated charcoal for ammonia and hydrocarbon removal. Each cartridge is sized to last for 600 man-days of use. The expendable cartridges fit into a fixed canister which is a part of the air transport package. A bacteria filter is provided upstream of the odor control canister to remove bacteria and other fine particulates from the process flow.

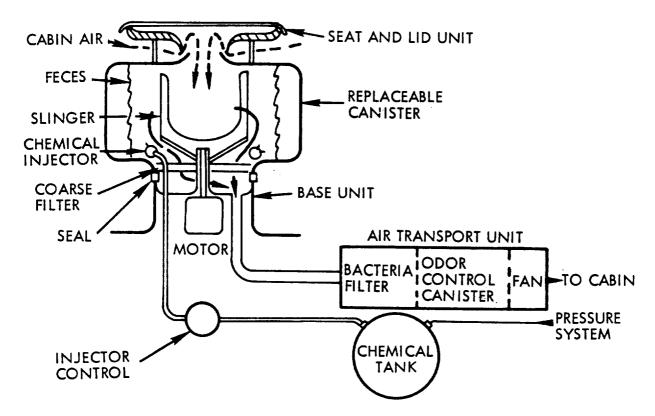


Figure 3-18. Chemical Toilet System

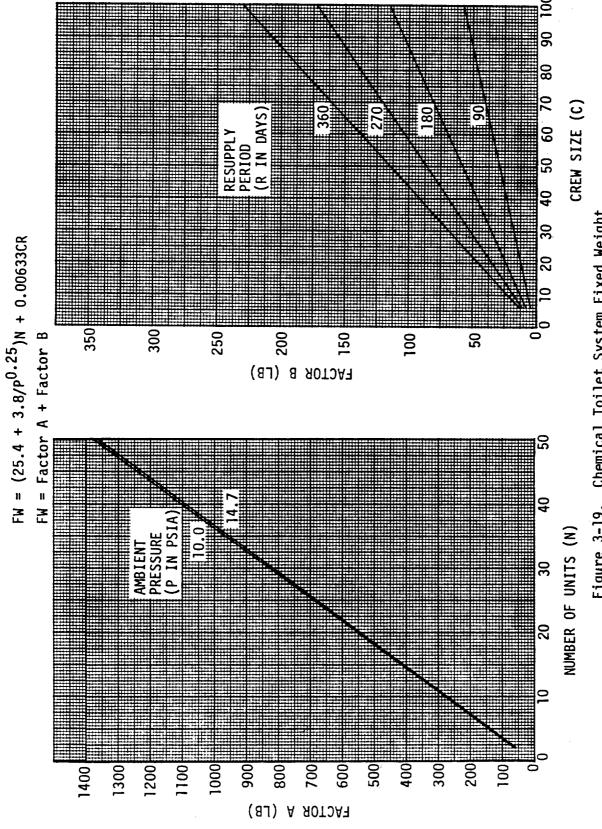
Chemical Toilet System Engineering Data

```
Figure 3-19
Fixed Weight (FW in 1b)
                                           0.0055CR
     Storage rack
                                           1.8N
     Seat and lid
     Air transport
                             5.0N
        Fan
                             1.0N
        Canister
                             3.5N
        Filter housing
                             2.6N
        Structure
                             3.8N/P<sup>0.25</sup>
        Ducting
                                         (12.1+3.8/P^{0.25})N
         (See Appendix A)
                                           4.5N
     Base unit
     Chemical system
                             0.00083CR
        Tank
                             7.0N
        Injector
                                            7.0N+0.00083CR
                             Total FW = (25.4+3.8/P^{0.25})N+0.00633CR
Fixed Volume (FV in ft<sup>3</sup>)
                                                                   Figure 3-20
                                            0.0125CR
     Storage rack
     Air transport
                                            2.25N
                                           8.0N
     Collector unit
                                           0.00055CR
     Chemical tank
                                           0.25N
     Chemical injector
                             Total FV = 10.5N+0.01305CR
```

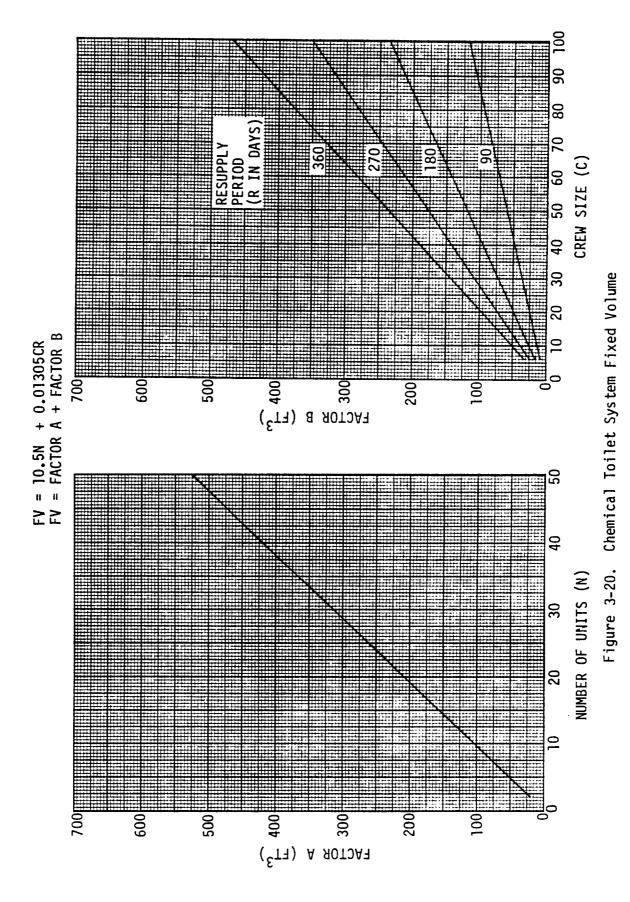
```
Expendable Weight (EW in 1b/day)
                                               0.0350
     Containers
     Odor cartridges
                                               0.10
                                               0.00330
      Filter elements
                                               0.00833C
     Liquid germicide
                                Total EW =
                                               0.147C
Expendable Volume (EV in ft<sup>3</sup>/day)
                                               0.0125C
      Containers
                                               0.0025C
      Odor cartridges
      Filter elements
                                               0.000055C
     Liquid germicide
                                               0.00055
                                Total EV =
                                               0.0156C
                                                                          Figure 3-21
Power Maximum (PM in watts)
      Slinger
                                             140.0
                                             382.0/P<sup>0.5</sup>
      Fan (See Appendix A)
                                Total PM = 140.0+382.0/P^{0.5}
Power, Average (PA in watt-hours/day)
                                                                          Figure 3-22
     PA = (use time/man-day)(PM)C
     PA = 0.1 (140 + 382/P^{0.5})C
     PA = (14.0+38.2/P^{0.5})C
                                                                          Figure 3-23
Cooling from atmosphere, peak (Q_{CP} in Btu/minute)
     Q_{CP} = 0.034 \text{ PM}_{E} \text{ (See Appendix A)}

Q_{CP} = 13.0/P^{0.5}
Cooling from atmosphere, average (Q_{CA} in Btu/day)
                                                                          Figure 3-24
     Q_{CA} = (use time/man-day)(Q_{CP})C

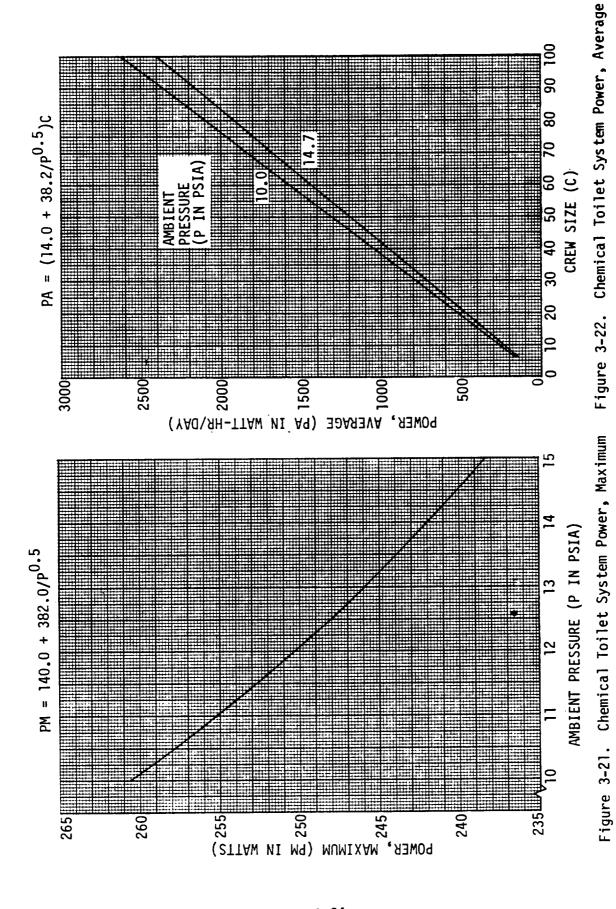
Q_{CA} = 6(13.0/P^{0.5})C
     Q_{CA} = 78.0C/P^{0.5}
Water Vapor rejected to atmosphere (WV in 1b/day)
      Fecal rate (T_1-T_2)C_pC = (WV)h_{fg}
      if C_D = 1.22 \text{ Btu/lb/}^{\circ}\text{F}
      0.33(97-70)1.22C = 1100 WV
      WV = 0.01C
Initial and resupply period spares weight (SI and SR in 1b)
                                                                          Figures 3-25
                                                                          and 3-26
      See Appendix A for equations and variables.
```

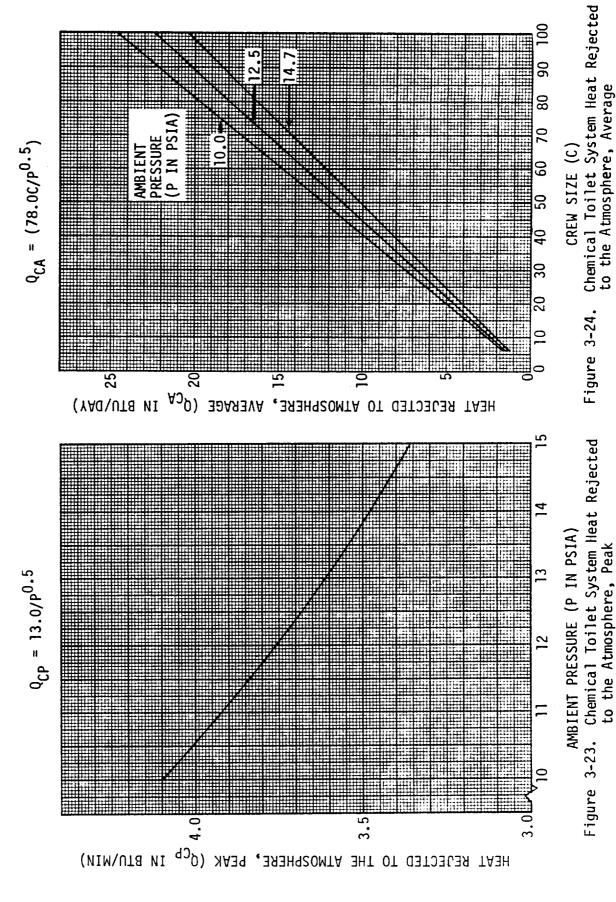


Chemical Toilet System Fixed Weight Figure 3-19.

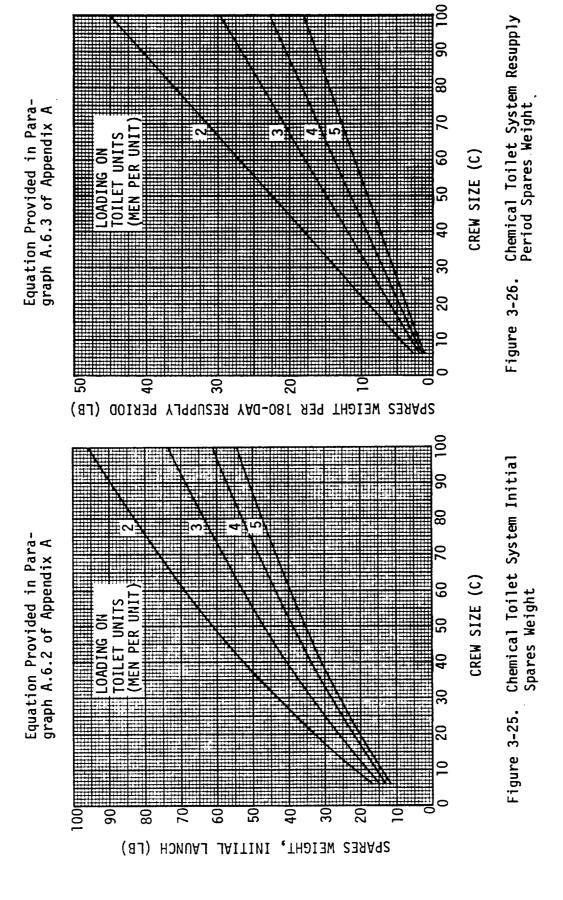


3-23





3-25



Dry John System (Figure 3-27)

This system combines the following concepts:

- Stationary toilet seat formed to the lower buttocks, using air transport of feces to a slinger/separator
- Deactivation of feces by dehydration with return of waste to earth by shuttle.

An air transport system, as described in the Chemical Toilet System, is used to transport the feces from the anus to a slinger/separator. The slinger/separator breaks up the solid fecal mass into multiple small pieces which are slung against the container wall forming a thin layer with a large surface area. After defecation is completed, the lid is closed and the collection container is sealed at the inlet with a gate valve. A vacuum pump is activated to reduce the pressure in the container to one psia. At this pressure, the pump system is deactivated and the vent valve is opened to outer space. The residual atmosphere in the container is lost and the pressure is reduced to near space vacuum. Dehydration of the feces occurs, deactivating microbial growth and reducing the volume and weight of feces. The vent valve is left open continuously between defecations. The oval container is a replaceable unit. Each unit is sized to hold 600 man-days of feces.

Dry John System Engineering Data

```
Figure 3-28
Fixed Weight (FW in 1b)
     Storage rack
                                           0.0033CR
                                           1.8N
     Seat and lid
                                         (12.1+3.8/P^{0.25})N
     Air transport (See Chemical
         Toilet System data)
                                           4.5N
     Base unit
     Pump and vent unit
                                           4.0N
                             Total FW = (22.4+3.8/P^{0.25})N+0.0033CR
Fixed Volume (FV in ft<sup>3</sup>)
                                                                   Figure 3-29
                                           0.00667CR
     Storage rack
     Air transport unit
                                           2.25N
                                           6.0N
     Collector unit
                                           0.75N
     Pump and vent unit
                                           9.0N+0.00667CR
                             Total FV =
```

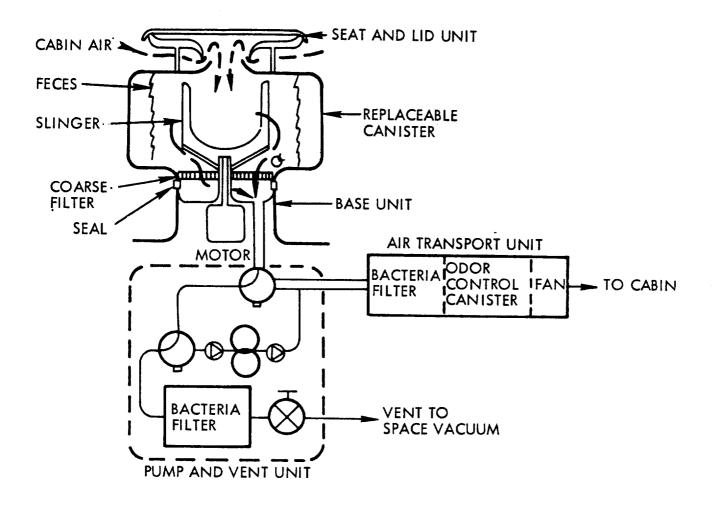


Figure 3-27. Dry John System

```
Figure 3-30
Weight of Atmosphere Lost (AL in 1b)
                                              0.015C
     Venting loss
     Leakage loss=(leakage rate per
         unit length)(length)
                                              0.00834PN
         0.00278P(3N)
                                              0.015C+0.00834PN
                               Total AL =
                                                                       Figure 3-31
Expendable Weight (EW in 1b/day)
                                             (0.015+0.00056P)C
      Containers
     Odor cartridges
                                              0.10
     Filter elements
                                              0.0033C
                               TOTAL EW =
                                             (<del>0.1183+</del>0.00056P)C
Expendable Volume (EV in ft<sup>3</sup>/day)
                                              0.00667C
      Containers
      Odor cartridges
                                              0.0025C
                                              0.000055C
      Filter elements
                               Total EV =
                                              0.00920
                                                                       Figure 3-32
Power, Maximum (PM in Watts)
                                            100.0
      Slinger
                                             30.0
      Pump
      Fan (See Appendix A)
                               Total PM = \frac{50.07}{100.0+382.0}/P<sup>0.5</sup>
         PM* = PM_{c} + PM_{F}
         *Pump is not on when fan and slinger operate.
                                                                       Figure 3-33
Power, Average (PA in watt-hours/day)
      PA_{Y} = Use time per man-day = (PM_{Y})C
                                             10.0C
                 0.1 (100.0)C =
      Slinger
                 0.05(30.0)C =
      Pump
                 0.1 (382.0/P^{0.5})c =
                                           _{38.2C/P}^{0.5}
      Fan
                               Total PA = (11.5+38.2/P^{0.5})C
Cooling from atmosphere, Peak (Q_{CP} in Btu/minute)
                                                                       Figure 3-34
      Q_{CP} = 0.034 \text{ PM}_F \text{ (See Appendix A)}
      Q_{CP} = 0.034 (382.0/P^{0.5})
      Q_{CP}^{\circ} = 13.0/P^{0.5}
Cooling from atmosphere, Average (Q_{CA} in Btu/day)
                                                                       Figure 3-35
      Q_{CA} = (use time/man-day)(Q_{CP})C
      Q_{CA} = 6(13.0/P^{0.5})C
      Q_{CA} = 78.0C/P^{0.5}
Water Vapor rejected to atmosphere (WV in lb/day)
      Fecal rate (T_1-T_2)C_pC = (WV)h_{fg}
      if C_p = 1.22Btu/1b/°F
      0.33 (97-90) 1.22 = 1100 WV
      WV = 0.01C
```

Heating required from atmosphere (Q_H in Btu/day)

 Q_{H} = Heat of vaporization of fecal water

 $Q_{H} = h_{fg}$ (mass of water evaporated/man-day)C $Q_{H} = 1100.0(0.2)C$

 $Q_{H} = 220.0C$

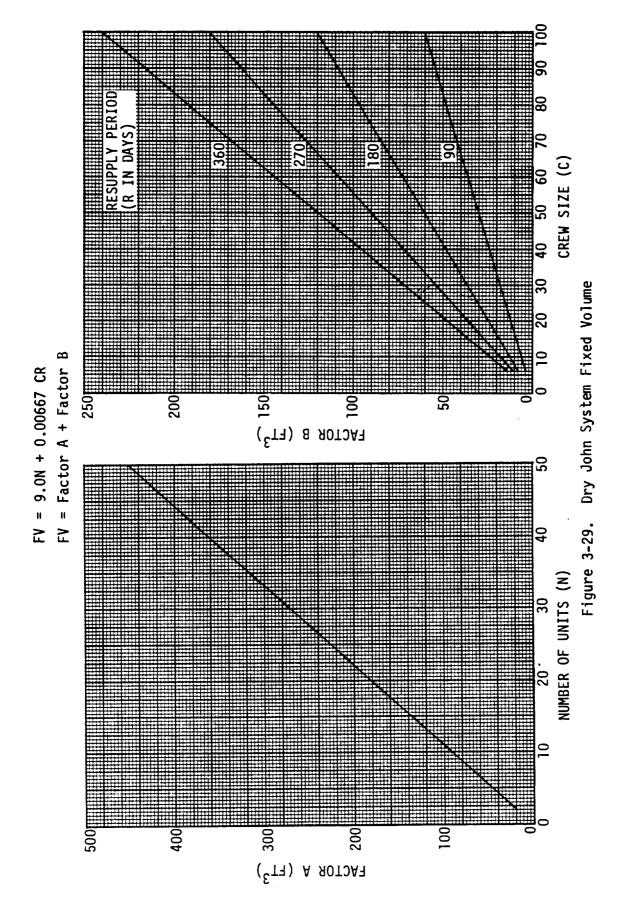
Initial and resupply period spares weight (SI and SR in 1b) Figures 3-36 See Appendix A for equations and variables and 3-37

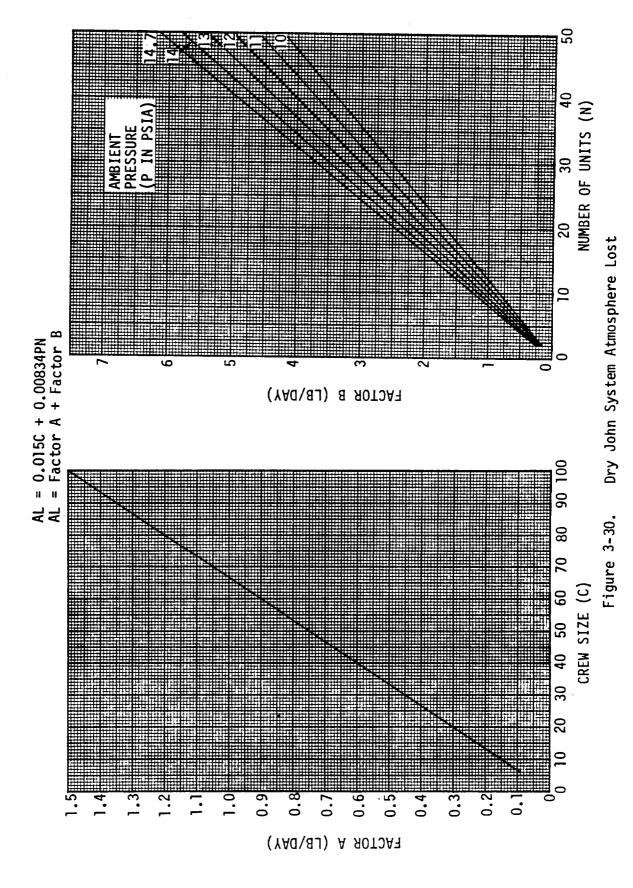
90 100 80 20 RESUPPLY PERIOD (R IN DAYS) CREW SIZE (C) 9 20 40 FW = Factor A + Factor BFACTOR B (LB) 40 NUMBER OF UNITS (W) PRESSURE (P IN PSIA) **AMBIENT** 20 1100 1000 700 900 800 FACTOR A (LB)

 $FW = (22.4 + 3.8/P^{0.25}) N + 0.0033CR$

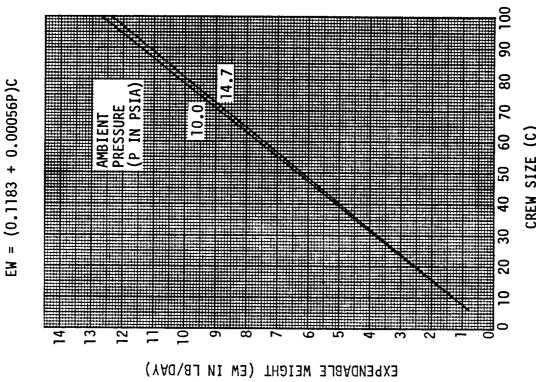
Dry John System Fixed Weight

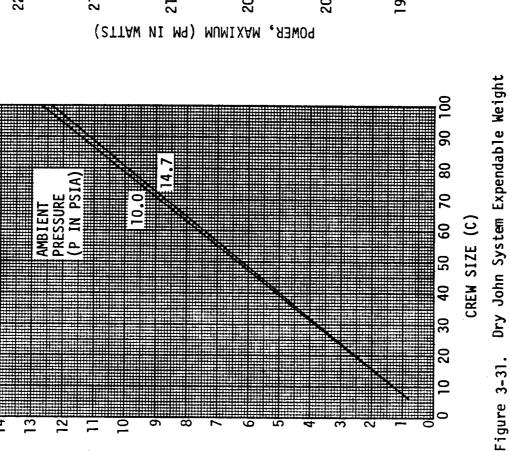
Figure 3-28.

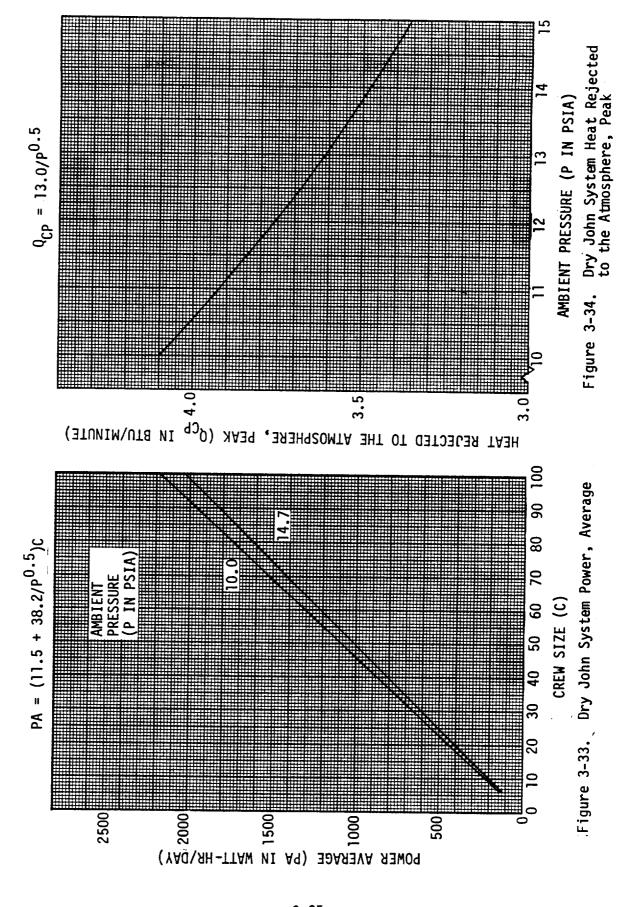




 $PM = 100.0 + 382.0/P^{0.5}$





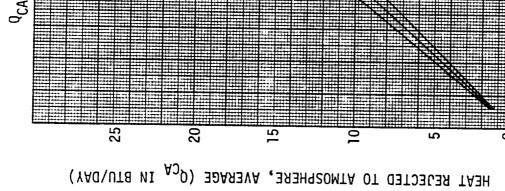


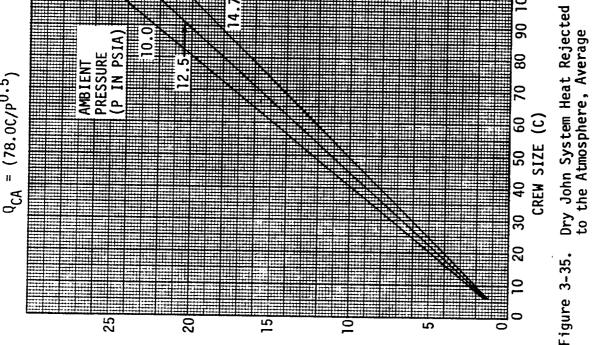
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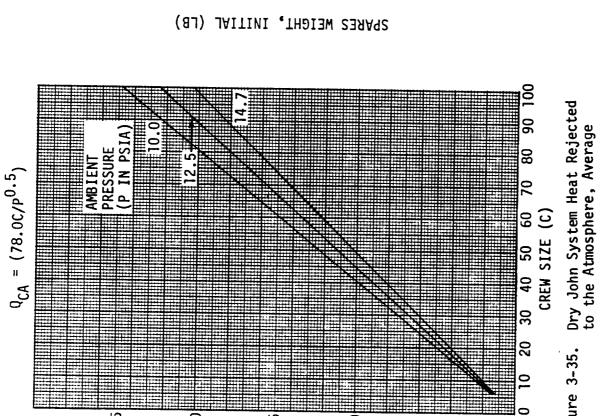
Equation Provided in Paragraph A.6.2 of Appendix A

LOADING PER TOILET UNIT

MEN PER UNI







8

40 50 60 7 CREW SIZE (C)

30

20

Figure 3-36. Dry John System Initial Spares Weight

Equation Provided in Paragraph A.6.3 of Appendix A

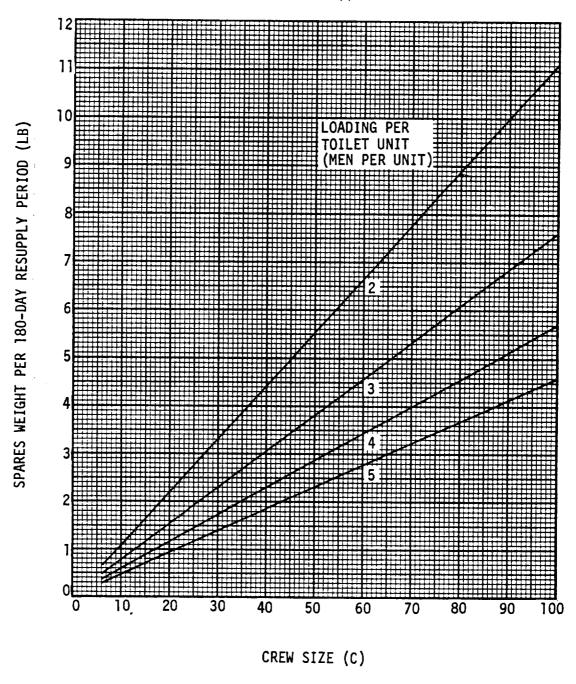


Figure 3-37. Dry John System Resupply Period Spares Weight

Automated Bag System (Figure 3-38)

This system combines the following concepts:

- Stationary toilet seat formed to the lower buttocks, using air transport of feces into a collection bag followed by automated transfer of the bag to the processor.
- Deactivation of feces by dehydration, with return of waste to earth by shuttle.

An air transport system, as described in the chemical toilet system, is used to transport the feces from the anus into a collection bag. The bag has a hydrophobic patch which allows passage of transport air but not the feces. After defecation is completed, the user operates a device which detaches and seals the top part of the bag from the seat. The bag is then pneumatically transported to a processing tank. The next user manually attaches a new bag to the seat, starts the blower, and the cycle is repeated.

The processor is connected to the collection unit by large diameter tubing and a gate valve which is opened to effect pneumatic transfer of the bag. After the bag is in the processor, a vacuum pump is used to reduce the pressure in the processor to one psia. The vent valve is then opened, reducing the pressure to space vacuum. Dehydration of the feces occurs, deactivating microbial growth and reducing the weight and volume of feces. The vent valve is left open continuously between defecations. A small heater in the processor is used to supply heat to dry the feces, since the surface area of the feces contacting the container wall is small compared to the slinger system.

The processor tank is sized to hold 600 man-days of feces and bags. When full, the processor tank is opened, and the feces are removed in a plastic liner shell provided for that purpose. The tank is closed after a new liner shell has been installed. The dried feces are stored for the duration of the resupply period.

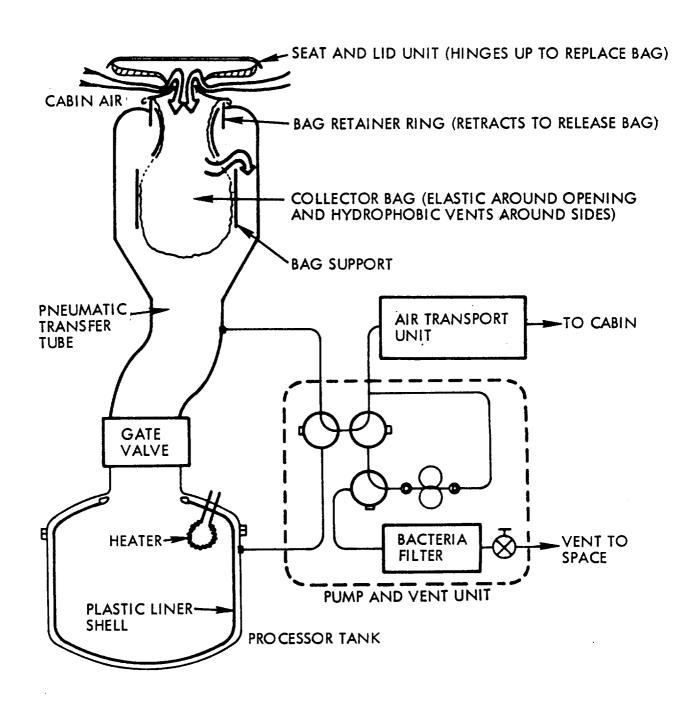


Figure 3-38. Automated Bag System

Automated Bag System Engineering Data

```
Fixed Weight (FW in 1b)
                                                                     Figure 3-39
      Collector unit
                                             8.4N
      Pump and vent unit
                                             5.0N
      Processor
                                            21.0N
      Bag dispenser
                                             2.0N
      Bag cabinet
                                             0.000833CR
      Liner rack
                                             0.0027CR
      Air transport unit (See break-
        down in Chemical Toilet Systems
                                          (12.1+3.8/P<sup>0.25</sup>
        engineering data)
                              Total FW = (48.5+3.8/P^{0.25})
                                                           )N+0.0035CR
Fixed Volume (FV in ft<sup>3</sup>)
                                                                     Figure 3-40
      Collector
                                            3.4N
      Pump and vent unit
                                            0.8N
     Processor
                                            6.0N
     Bag dispenser
                                            0.1N
     Bag cabinet
                                            0.00061CR
     Liner rack
                                            0.00667CR
     Air transport unit
                                            2.25N
                              Total FV =
                                           12.55N+0.0073CR
Expendable Weight (EW in 1b/day)
     Bags
                                            0.05C
     Liners
                                            0.000667C
     Filter elements
                                            0.0033C
     Odor cartridges
                                            0.10
                              Total EW =
                                            0.154C
Expendable Volume (EV in ft<sup>3</sup>/day)
     Bags
                                            0.000555C
     Liners
                                            0.00667C
     Filter elements
                                            0.000056C
     Odor cartridges
                                            0.0025C
                             Total EV =
                                            0.00980
Weight of Atmosphere Lost (AL in 1b/day)
                                                                    Figure 3-41
     Venting loss
                                            0.015C
     Leakage loss=
       (leakage rate per unit
       length)(length)
       0.00278P(3N)
                                            0.00834PN
                             Total AL =
                                            0.015C+0.00834PN
Power, Maximum (PM in watts)
                                                                    Figure 3-42
     Pump
                                           30.0
     Heater
                                          4.0C
382.0/P<sup>0.5</sup>
     Fan (See Appendix A)
        PM* = PM_F + PM_H,
                                           4.0C+382.0/P<sup>0.5</sup>
                             Total PM =
        *Pump is not on when heater and fan operate
```

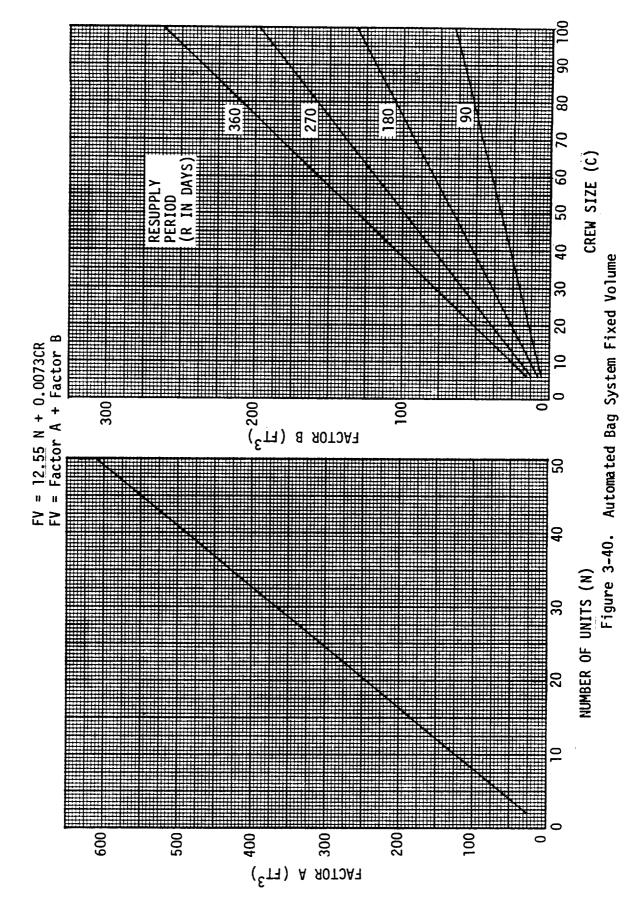
```
Power, Average (PA in watt-hours/day)
                                                                                 Figure 3-43
      PA_{y} = (use time/man-day)(PM_{y})C
                                   0.5(30)C = 1.5C
      Pump
                                 17.5 (4)C = 70.0C
      Heater
                           0.1(382.0/P^{0.5})C = 38.2C/P^{0.5}
      Fan
                                   Total PA = (71.5+38.2/P^{0.5})C
Cooling from atmosphere, peak (Q<sub>CP</sub> in Btu/minute)
                                                                                 Figure 3-44
      Q_{CP} = 0.034PM_F
      Q_{CP} = 0.034 (382.0/P^{0.5})

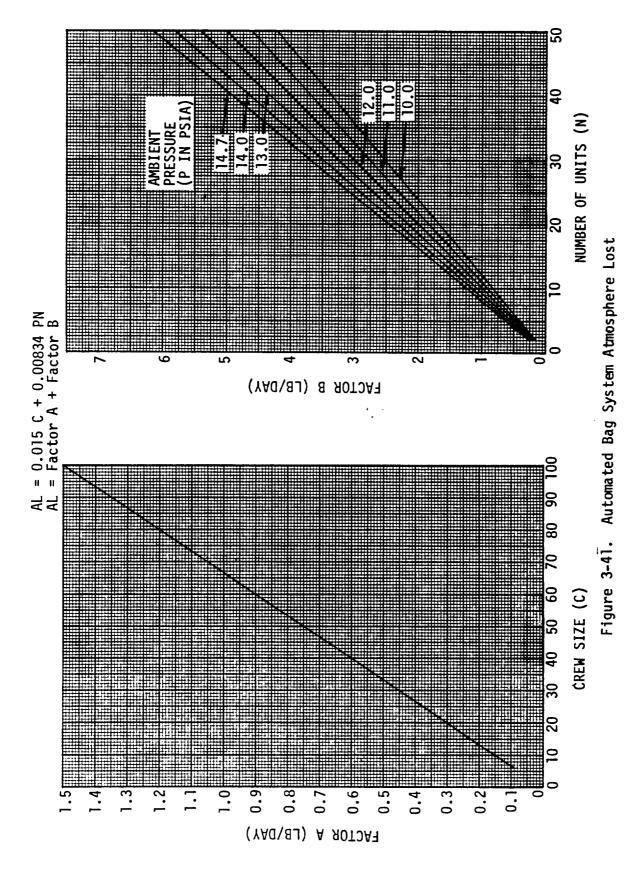
Q_{CP} = 13.0/P^{0.5}
Cooling from atmosphere, average (Q_{CA} in Btu/day)
                                                                                 Figure 3-45
      Q_{CA} = (use time/man-day)(Q_{CP})C
Q_{CA} = 6(13.0/P^{0.5})C
Q_{CA} = 78.0C/P^{0.5}
Water Vapor rejected to atmosphere (WV in 1b/day)
      Fecal rate (T_1-T_2)C_pC = (WV)h_{fg}
if C_p = 1.22 \text{ Btu/lb/l}^{\circ}F
      0.33'(97-90)1.22 = 1100 WV
      WV = 0.01C
Initial and resupply period spares weight (SI and SR in 1b)
                                                                                Figures 3-46
```

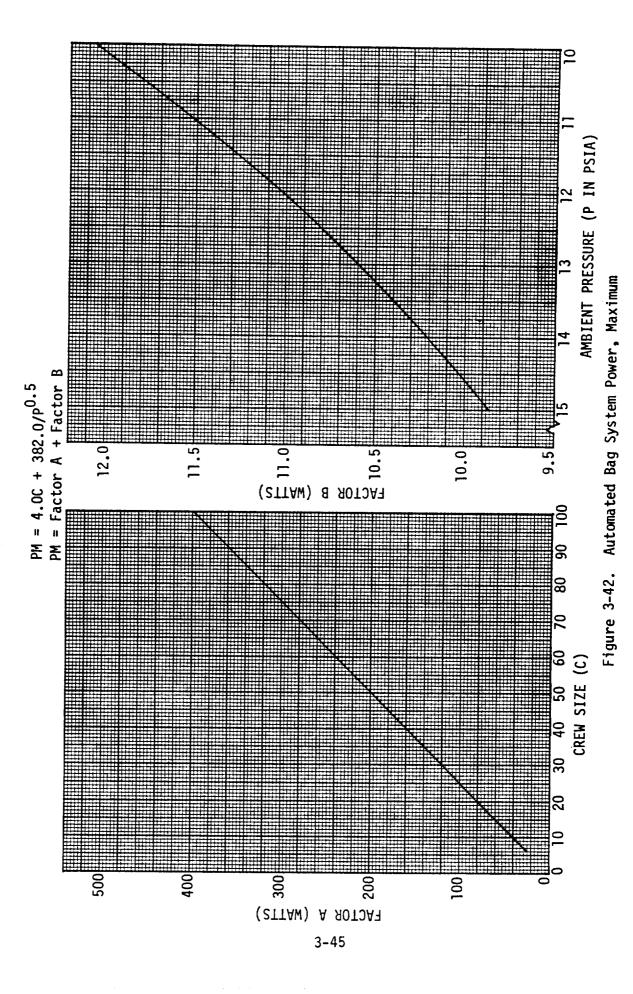
See Appendix A for equations and variables

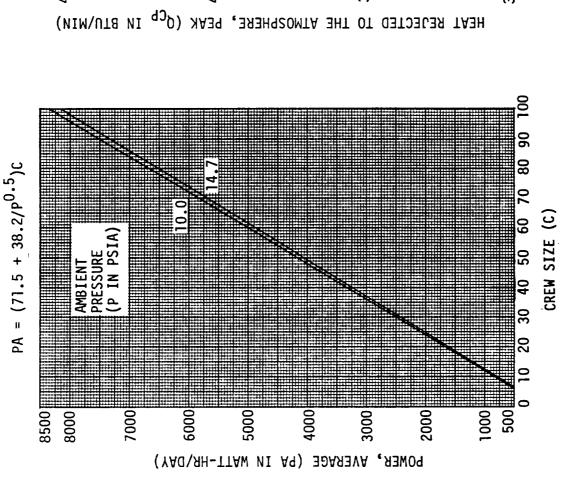
and 3-47

Figure 3-39. Automated Bag System Fixed Weight

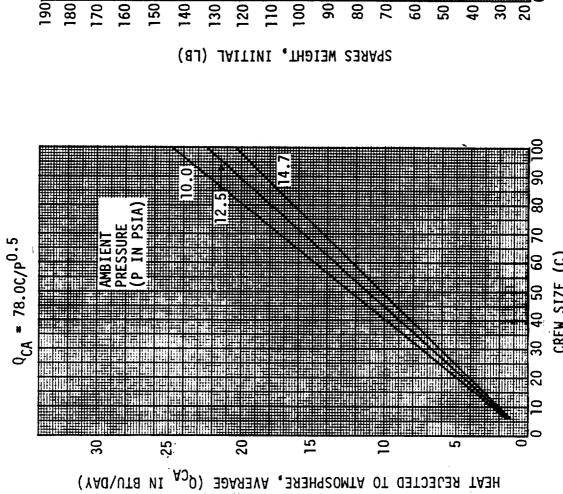












Equation Provided in Paragraph A.6.2 of Appendix A

Automated Bag System Heat Rejected to the Atmosphere, Average CREW SIZE (C) Figure 3-45.

Automated Bag System Initial Spares Weight

Figure 3-46.

CREW SIZE (C)

Equation Provided in Paragraph A.6.3 of Appendix A

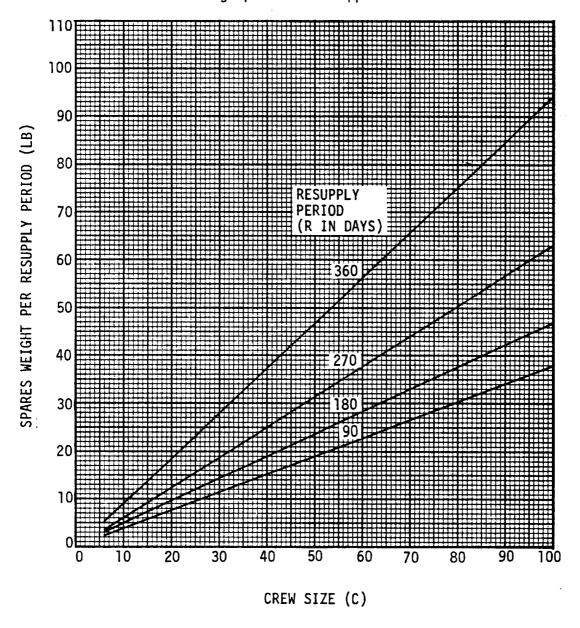


Figure 3-47. Automated Bag System Resupply Period Spares Weight

Hydro-John (Figure 3-48)*

The pneumatic subsystem is used to assist the user in centering himself over the seat opening. It consists of an 850-psig source of nitrogen gas which is regulated to 30 psig before discharging through two small orifices which are aimed at the user's anal area. The gas discharges on command through a normally closed solenoid valve located between the regulating valve and the two orifices. Centering in this manner has the dual effect of assuring that the feces are directed into the blender and that there is a complete seal around the seat opening. The seal is created by the user being in reasonably symmetrical contact with the contoured seat.

The feces and urine are deposited into the unit as shown in Figure 3-48. A steady flow of transport air draws the feces into the blender and the urine into the phase separator. When the user activates the flush cycle after defecation and urination, 4 pounds of flush water are discharged to wash his anal area and the urinal. This wash water is drawn into the system in the same manner as the feces and urine. When a small quantity of water has accumulated in the blender, the feces already present are mixed with the water to form a slurry. After a timed period of mixing, the resulting slurry is pumped out of the unit along with the urine. During the pump-out cycle, flush water continues to flow, thereby washing both the user and the collection system. Following the flush cycle, the user is dried by the transport air which can be heated if desired to hasten the drying process.

The transport air subsystem circulates heated cabin air through openings under the seat into the transport tube and phase separator, through the blower, and discharges it back to cabin atmosphere downstream of the blower after passing it through a bacterial filter-charcoal bed combination. The blower starts when the lid on the unit is raised and before the user is seated. In a zero-gravity environment, the air would serve the purpose of transporting feces away from the user and into the blender blades located at the bottom of the transport tube. In addition, it serves the purpose of drying the user after a flush/wash cycle has been completed. Raising the lid also shuts off a germicidal lamp which radiates to the seat when the unit is not in use and the lid is down.

^{*}Data extracted from Reference 3

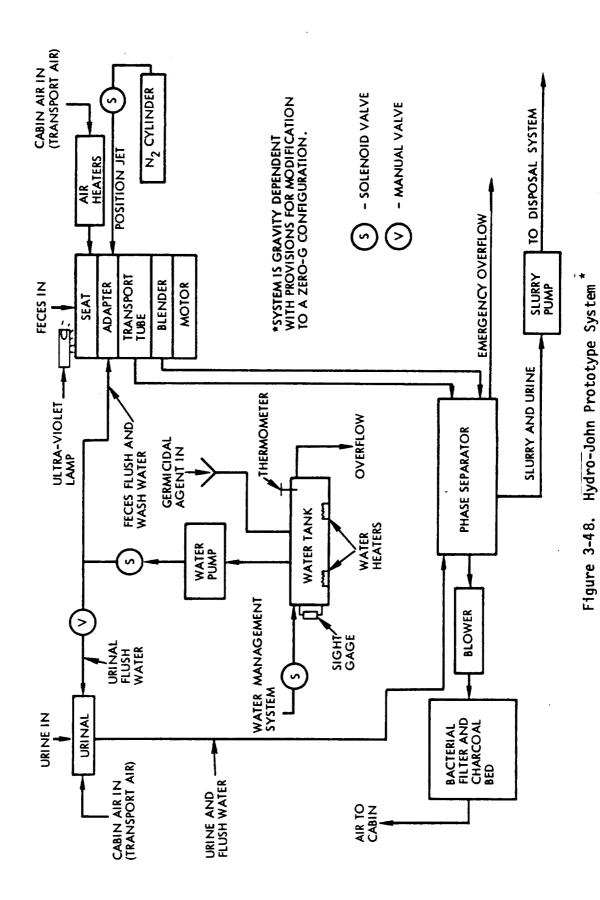
Small openings on the urinal allow air to flow in the same manner as it does under the seat except that this air discharges from the urinal directly into the phase separator and then through the blower-bacterial filter-charcoal bed combination before being returned to the atmosphere.

The flush water subsystem consists of an aluminum tank equipped with two 500-watt immersion heaters and two thermo-switches which automatically maintain the 16 pounds of water in the tank at $95(\pm 5)^{\circ}F$. Water is admitted to the tank by connecting the source to a quick disconnect on the back of the unit. All water entering the tank is filtered through a sintered metal filter. There is an additional quick-disconnect on the back of the unit which allows for a gravity fill admission of Wescodyne F-53, a germicidal agent, to the water tank.

Hydro-John Engineering Data
Voltage = 115 Vac
Expendable materials

Provides expendable materials for 1000 operations

Flush solution capacity
Four bacteriocide water solution flushes of four pounds each are available before the system requires refilling.



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3-51

Fecal Collection Module (Figure 3-49)*

The fecal collection module is a two stage collector in which no attempt is made to recover the fecal water. The toilet has a molded seat and restraining harness to hold the user in place. The seat is mounted on a fluid manifold, which is, in turn, mounted upon a vacuum isolation valve. This valve separates the collection and storage area from the flush area. Orifices are provided in the manifold so that impinging jets of air can be employed by the user to aid in centering his anus over the collection hole and also for detaching feces from the anal perimeter after defecation is completed. A ducted blower draws 60 lbs/hr of cabin air over a heater, which heats the air to 120°F and passes it through the collector. This air passes through a liquid/gas separator, a bacteria filter, and activated charcoal before being discharged into the cabin atmosphere. Feces are pneumatically entrained by the air flow, drawn into a rotating slinger in the collector, and flung against the collector surface.

After completion of defecation, the vacuum isolation valve is closed. The collector is evacuated to less than one psia by a compressor which returns the air to the cabin through the previously described filters. This is done to minimize the loss of cabin air to space. The collector is then exposed to space vacuum for drying and control of the feces. The feces are dried under vacuum at ambient temperature. This prevents proliferation of bacterial and microbial growth during the evacuated period, which constitutes 85 percent of the operating time. The cabin is protected from the airborne bacteria in the collector by the directional air flow when the vacuum isolation valve is open.

During the flush cycle, 1.75 pounds of silver ion dosed water, cooled to 100°F in an accumulator/cooler, are sprayed on the user's anal area for 30 seconds. Warm air is then directed on the anal area for drying. Since the vacuum isolation valve is closed, the flush water is transferred by the separator to the processing subsystem. The water does not mix with the feces. The bowl flush is initiated upon closure of the toilet cover. A measured quantity of 1.75 pounds of water at 100°F and 30 psi rinses the bowl for thirty seconds.

^{*}Data extracted from Reference 2

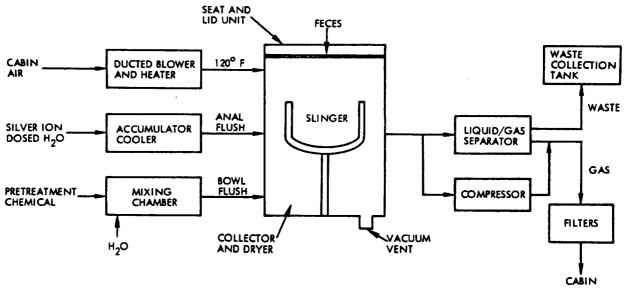


Figure 3-49. Fecal Collection Module

Fecal Collection Module Engineering Data

| Fixed Weight (FW in 1b) Toilet Control Fan and pump Compressor Heater Accumulator-cooler Mixing chamber Valves | Total FW | 45.0N 13.4N 8.0N 38.0N 2.0N 18.2N 0.5N 18.2N = 143.3N |
|--|-----------------|--|
| Fixed Volume (FV in ft ³) Toilet Control Fan and pump Compressor Heater Accumulator-cooler Mixing chamber Valves | Total FV | 14.60N 0.71N 0.09N 0.45N 0.25N 0.12N 0.01N 0.77N = 17.0N |
| Water Vented overboard (WV in 1b/day) WV = (0.25 1bs/man-day)C WV = 0.25C | | |
| Water Influx from WMS (WI WI = (3.3 lbs/man-day) WI = 3.3C | in lb/day) C |) |

```
Process Rate, average (PR in 1b/hr)
     PR = 3.0N
Spares Weight (SW in 1b)
     Toilet
                                          45.0N
     Control
                                          13.4N
     Fan and pump
                                           8.ON
     Compressor
                                          38.0N
     Heater
                                           2.ON
     Accumulator-cooler
                                          13.2N
     Mixing chamber
                                           0.3N
     Valves
                                          13.6N
                             Total SW = \overline{133.5N}
Spares Volume (SV in ft<sup>3</sup>)
     Toilet
                                          14.60N
     Control
                                           0.71N
     Fan and pump
                                           0.09N
     Compressor
                                           0.45N
     Heater
                                           0.25N
     Accumulator-cooler
                                           0.12N
     Mixing chamber
                                           0.01N
     Valves
                                           0.35N
                             Total SV = 16.58N
```

3.3 URINE AND FECES SPECIMEN COLLECTION AND PROCESSING

3.3.1 <u>Urine Specimen Requirements</u>.

• The capacity to collect urine specimens shall be as follows:

amount: 1.1 1b per urination maximum, 0.88 nominal

frequency: 3 to 7 urinations per man-day, 5 nominal

quality: pH; 4.5 to 8.0

specific gravity; 1.002 to 1.035, 1.01 nominal

constituents: electrolytes, nitrogen compounds, vitamins.

acids, organic compounds, hormones

• The capacity to process urine specimens shall be as follows:

amount: 7.7 lb per man-day maximum, 4.4 nominal

frequency: 3 to 7 urinations per man-day, 5 nominal

quality: pH; 4.5 to 8.0

specific gravity; 1.002 to 1.035, 1.01 nominal

• Viability of organisms and biochemical activity of specimen shall be maintained.

Labile chemical constituent loss should be prevented.

• Specimen contamination from external sources shall be avoided.

• Specimen analysis shall be completed onboard the spacecraft within 48 hours of collection. After analysis, the specimens shall be disposed of in the normal urine and feces collection units.

• Sensory (visual, olfactory, and tactile) isolation from collected specimens shall be provided.

• The specimen collection process shall not expose personnel to the space environment.

3.3.2 Feces Specimen Requirements.

 The capacity to collect feces specimens from defecations shall be as follows:

amount: wet weight; 0.66 lb/use maximum, 0.33 lb/use

nominal

dry weight; 0.275 lb/use maximum, 0.08 lb/use

nominal

frequency: 0 to 2 times per man-day, 1 nominal

characteris-

tics: H₂O content; 65 to 90%, 75% nominal

pH; 6.9 to 7.7

specific gravity; 1.0 to 1.4, 1.2 nominal

constituents: water, electrolytes, nitrogen compounds,

organic compounds, vitamins, amino acids

- Provisions shall be incorporated to provide for the collection of specimens of diarrhetic defecations.
- Isolation shall be maintained between feces samples which consist of the feces from one normal defecation.
- Viability of organisms and biochemical activity of the specimen shall be maintained.
- The capacity to process feces specimens shall be as follows:

amount: wet weight; 0.66 lb/use maximum, 0.33 lb/use

nominal

dry weight; 0.275 lb/use maximum, 0.08 lb/use

nominal

frequency: 0 to 2 defecations per man-day, 1 nominal

quality: pH; 6.9 to 7.7

specific gravity; 1.0 to 1.4, 1.2 nominal

dry electrolytes, nitrogen compounds, vitamins, constituents: amino acids, fatty acids, organic compounds

- Specimen contamination from external sources shall be avoided.
- Specimen analysis shall be completed onboard the spacecraft within 48 hours of collection. After analysis, the specimens shall be disposed of in the normal urine and feces collection units.
- The specimen collection process shall not expose personnel to the space environment.
- The fecal smear shall be removed from the anal area after each defecation. The cleansing agents should be non-irritating, non-toxic, non-volatile, non-explosive, non-flammable, and shall be evaluated as to effect on microbial flora, but shall allow an adequate level of sebum to be maintained.
- Handling of specimens shall not require direct skin contact.
- Personal hygiene equipment should allow feces and urine specimens to be collected as nearly automatically as possible in the normal course of performing elimination functions.

3.3.3 <u>Concept Descriptions and Engineering Data</u>. The urine and feces specimen collection and processing concepts discussed in this section are:

a) the Urine Processor and Bag, b) Feces Bags, and c) the Specimen Refrigerator.

Urine Processor and Bag (Figure 3-50)

A funnel shaped urinal with an adequately sized opening is attached to a plenum in which a collection bag is secured with a clamp. The air transport unit from the normal urinal is activated, and a valve is used to switch air flows, creating a cabin air sweep into the opening, and thus controlling and transporting the urine into the bag. The bag has hydrophobic patches for separation of urine from air stream and a hydrophilic liner to retain urine. After urination has been completed, the blower is turned off and the plenum cover is removed. The bag is then removed, sealed, and manually transported to the processing unit. The specimen collector is then prepared for further use by installing a new bag and replacing the plenum cover.

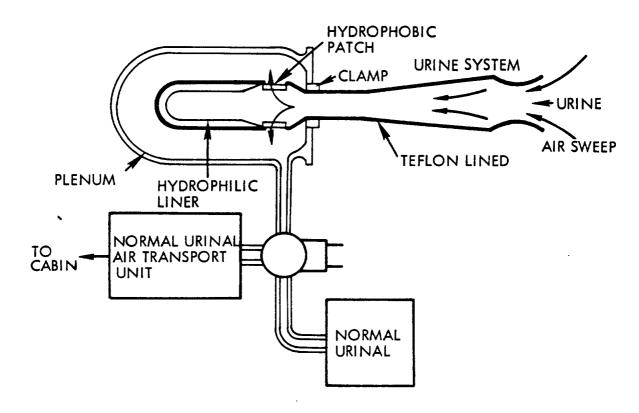
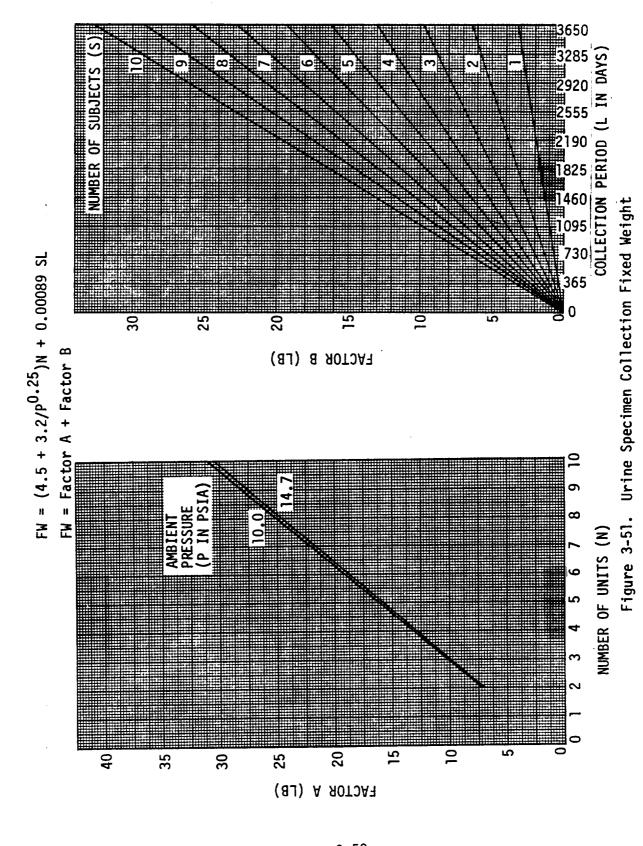


Figure 3-50. Urine Processor and Bag

Urine Processor Engineering Data

```
Fixed Weight (FW in 1b)
                                                                                 Figure 3-51
      Aperture cone
Bag plenum
                                                    2.5N
                                                    2.ON
                                                    3.2N/P<sup>0.25</sup>
      Ducting (See Appendix A)
Bag dispenser (See Appendix A)
                                                    0.00089SL
                                                   (\frac{0.000895L}{4.5 + 3.2/P}^{0.25})N+0.00089SL
                                   Total FW =
Fixed Volume (FV in ft<sup>3</sup>)
                                                                                 Figure 3-52
      Aperture cone
                                                    0.5N
      Bag plenum
                                                    0.5N
       Ducting
                                                    0.2N
      Bag dispenser
                                                    0.00077SL
                                   Total FV =
                                                    1.2N+0.00077SL
Expendable Weight (EW in 1b/day)
      Bags (0.01 each)
      EW = 0.05S
Expendable Volume (EV in ft<sup>3</sup>/day)
Bags (0.00015 each)
      EV = 0.00075S
```



3-59

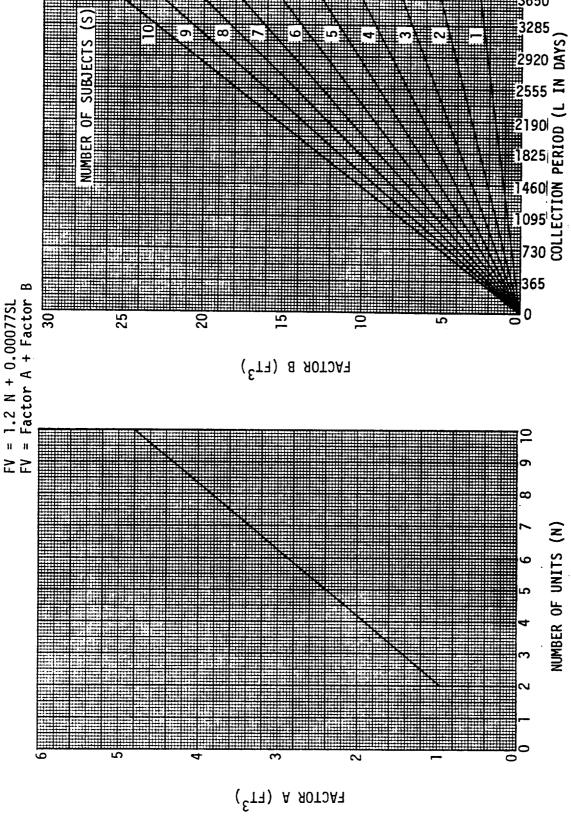


Figure 3-52. Urine Specimen Collector Fixed Volume

Feces Bags (Figure 3-53)

Specially designed collection bags with hydrophobic patches are inserted into the normal feces collection unit. The air transport unit is activated to transport the feces into the bag. After defecation and anal cleansing are completed, the bag is sealed, the blower is shut off, and the specimen is manually transferred to the processor.

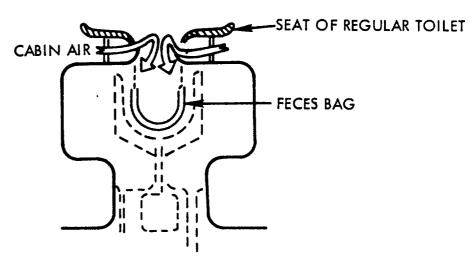


Figure 3-53. Feces Bag Inserted in Toilet

Feces Bags Engineering Data

Figure 3-54

Figure 3-55

Fixed Weight (FW in 1b)

Dispenser

FW = 1.152FV (See Appendix A)

FW = 1.152 (0.0013SL)

FW = 0.0015SL

Fixed Volume (FV in ft³)

Dispsenser

FV = 0.0013SL

Expendable Weight (EW in lb/day)

Bags

EW = 0.1S

Expendable Volume (EV in ft³/day)

Bags

EV = 0.0011S

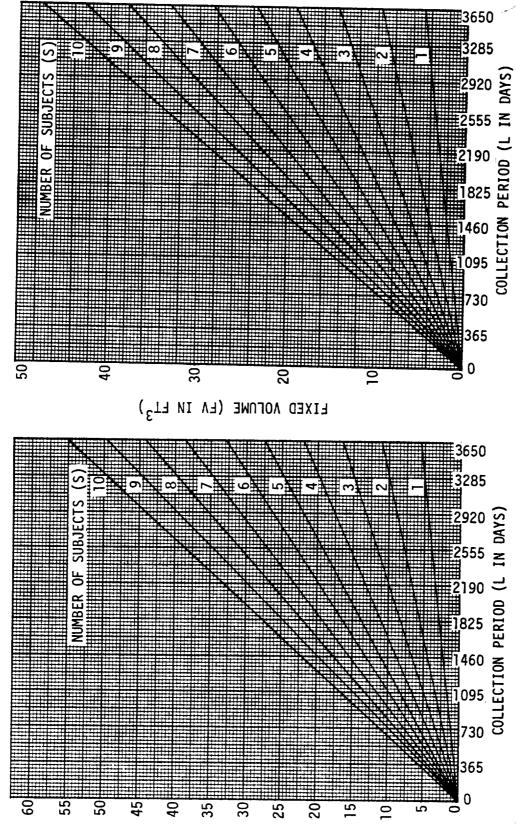


Figure 3-55. Feces Specimen Collector Fixed Volume

EIXED MEICHL (EM IN FB)

Specimen Refrigerator (Figure 3-56)

A refrigerator can be used to store collected specimens prior to onboard processing or transfer to earth. The temperature in the refrigerator is maintained between 1°C and 4°C by a thermostatically controlled heat pump which rejects heat to the heat transport system. Internal ducting and a small circulation fan are used to provide convective cooling. A vacuum jacket is used to minimize the heat leak from ambient cabin atmosphere.

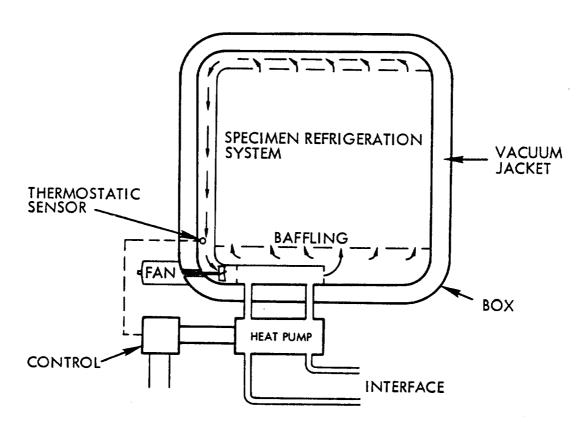


Figure 3-56. Specimen Refrigerator

Specimen Refrigerator Engineering Data

| Fixed Weight (FW in 1b) | | |
|-------------------------|------------|-------------|
| Box | | 2.33S |
| Heat pump | | 4 + 2S |
| Control | | 0.5 |
| Circulation fan | | 0.2 |
| Heat exchanger | | 0.4 + 0.25 |
| _ | Total FW = | 5.1 + 4.53S |

```
Fixed Volume - External (FV in ft<sup>3</sup>)
      Box
                                                0.55
      Mechanics
                                                0.5
                                Total FV =
                                                0.5 + 0.5S
Power, Maximum (PM in watts)
      Fan
                                                5.0
      Heat pump
                                               33.35
                                Total PM
                                                5.0 + 33.35
Power, Average (PA in watt-hours/day)
      Fan
                                                5.0
      Heat pump
        264S Btu/day (See below)
                                Total PA =
Cooling from liquid loop, peak (QLP in Btu/minute)
      if COP = peak heat from box/PM<sub>HP</sub> = 0.667 (Note:
                                                                  PM_{HP} = power of
      and Q_{|p} = PM_{HP} + peak heat from box
                                                                   heat pump)
      then Q_{IP} = 33.3S (1.0 + 0.667) watts
     Q_{LP} = 3.16S
Cooling from liquid loop, average (Q_{LA} in Btu/day) if: heat from box, average per day = Q_{BA}
     then: Q_{BA} = (specimen mass per day)Cp (T_1-T_2)
             Q_{RA} = (0.25S+4.40S)(1.0)(70-32)
             Q_{BA} = 176S Btu/day
     but: COP = 0.667 = Q_{BA}/PA_{HP} (Note: COP = coefficient of
                                                        performance of refrigerator)
             PA_{HP} = 1.5 Q_{RA} = 264S Btu/day
      so:
      finally:
             Q_{LA} = Q_{BA} + PA_{HP}
             Q_{LA} = 176S + 264S
             Q_{LA} = 440S
```

Initial and 180-day resupply period spares weight* (SI and SR in 1b)

| <u>1b)</u> |
|------------|
| |
| |
| |
| |
| |

^{*}Refer to Appendix A for equations and variables

3.4 ANAL CLEANSING

3.4.1 Requirement.

• The fecal smear shall be removed from the anal area after each defecation. The cleansing agents should be non-irritating, nontoxic, non-volatile, non-explosive, non-flammable, and shall be evaluated as to effect on microbial flora, but shall allow an adequate level of sebum to be maintained.

3.4.2 Concept Description and Engineering Data.

Wet and Dry Wipes

Wet and dry wipes will be housed in individual dispensers. The crewman initially uses two dry wipes (4" x 4" each) to separate the bolus from the anus and remove the bulk of fecal matter from the perineum. He then uses four wet wipes to clean the anal area, and four more dry wipes to dry the area. All wipes are disposed of into the feces collector to be processed with the feces. A cabinet is provided on board to store the wipes which are delivered each resupply period.

Wet and Dry Wipe Engineering Data

| Fixed Weight (FW in 1b) Storage cabinet (from A | ppendix <i>F</i> | 1) | Figure 3-57 |
|---|------------------|----------------|-------------|
| $(1.152) \text{ FV}_{SC} = 0.0019$ | 5CR(1.152 | 2)= 0.00225CR | |
| Dispensers ³⁰ | | 2.0N | |
| | otal FW = | 0.00225CR+2.0N | |
| Fixed Volume (FV in ft ³) | • | | Figure 3-58 |
| Storage cabinet | | 0.00195CR | _ |
| Dispensers | | 0.1N | |
| Ī | otal FV = | 0.00195CR+0.1N | |
| Expendable Weight (EW in lb/ | day) | | |
| Wet wipes | • | 0.04C | |
| Dry wipes | | 0.006C | |
| | otal EW = | 0.046C | |
| Expendable Volume (EV in ft ³ | /day) | | |
| Wet wipes | | 0.00069C | |
| Dry wipes | | 0.00103C | • |
| | otal EV = | 0.00172C | |

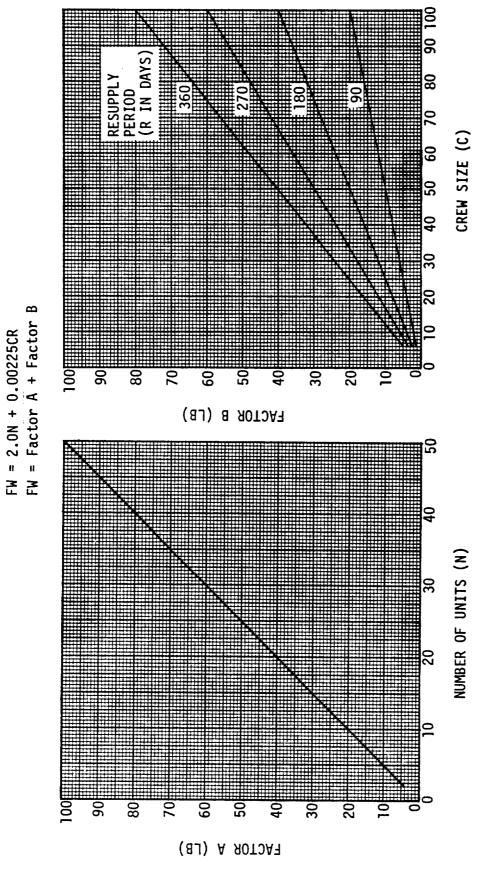


Figure 3-57. Anal Cleansing System Fixed Weight

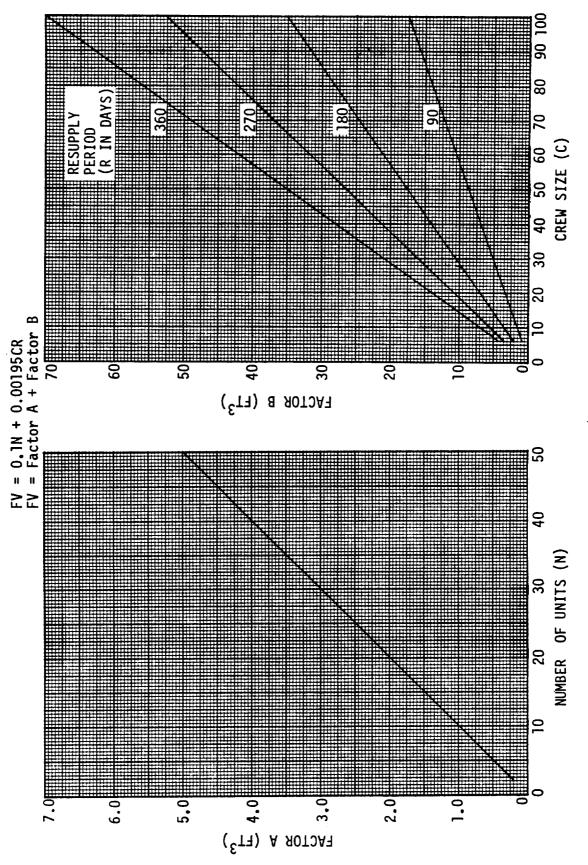


Figure 3-58. Anal Cleansing System Fixed Volume

3.5 VOMITUS COLLECTION AND PROCESSING

3.5.1 Requirements.

• The minimum capacity to collect vomitus shall be as follows:

Wet: 0.056 cubic feet per man-day Dry: 17.6 ounces per man-day

- The capacity for vomitus processing equipment shall be 0.056 cubic feet per occurrence.
- Microbial and chemical activity shall be permanently eliminated.
- 3.5.2 <u>Concept Descriptions and Engineering Data</u>. The vomitus collection and processing concepts discussed in this section are: a) Disposable Collectors, b) Disposable Lining Collectors, and c) Vomitus Cleaning Agents.

Disposable Collector (Figure 3-59)

The lightweight plastic adaptor fits into the toilet seat of the feces collection unit. Holes in the tip of the adaptor provide the air inlet when the adaptor is in use. The top of the adaptor is formed to a crewman's face, effecting a seal over the nose, around the mouth, and under the chin. All vomitus, including that which is expelled from the nasal passages, is thus directed into the feces collection unit. After use, the adaptor is removed and processed for disposal.

Disposable Collector Engineering Data

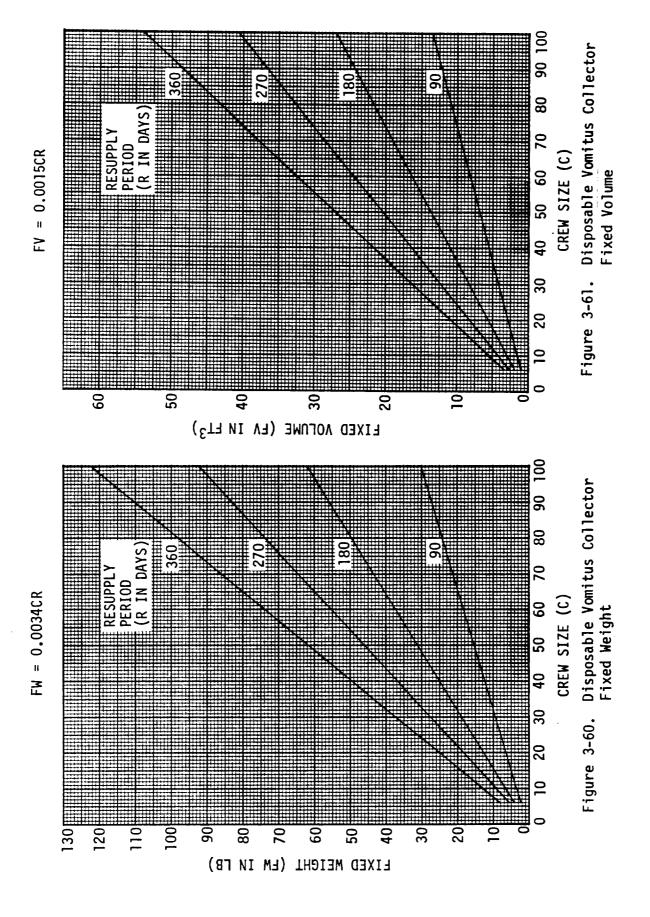
```
Fixed Weight (FW in 1b)
                                                                 Figure 3-60
     Dispenser
     Assume: Metal thickness = 0.02 inches
              "LILY CUP" type dispenser is in a
                square cylinder
              Adaptors are 8"x6"x6"
              One use/7 man-days
              0.5 inch non-nesting lip on adaptor
     FW = (density)(thickness)(perimeter)(length)
     FW = (0.1)(0.02)(24.0)(0.071CR)
     FW = 0.0034CR
Fixed Volume (FV in ft<sup>3</sup>)
                                                                 Figure 3-61
     Dispenser
     FV = base area (length)
     FV = 0.25(0.006CR)
     FV = 0.0015CR
```

Expendable Weight (EW in lb/day)
Adaptors
EW = weight per adaptor(C adaptors/7 days)
EW = 0.1(C/7)
EW = 0.0143C

Expendable Volume (EV in ft³/day)
Figure 3-62
EV = (Volume of first adaptor+[CR/7] Incremental Volume)/R
EV = (0.1667+0.0015CR)/R
EV = 0.1667/R+0.0015C

DISPOSABLE ADAPTOR DISPENSER -WALL DISPENSER BODY MOUNTING BRACKET DISPOSABLE TYPE **TOILET ADAPTORS** LINED TYPE DISPOSABLE TYPE **ADAPTOR ADAPTOR** AIR **FLOW AIR FLOW** RETAINED **ADAPTOR** LINER ·SEAT TOILET

Figure 3-59. Vomitus Collection Toilet Adaptors



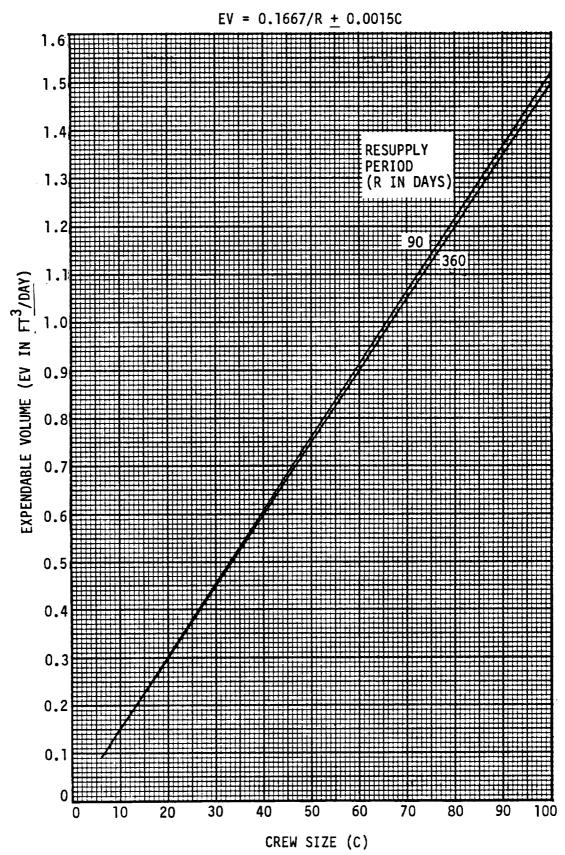


Figure 3-62. Disposable Vomitus Collector Expendable Volume

Disposable Lining Collector (Figure 3-59)

This collector functions the same as the disposable collector but has a plastic liner on the inside and upper surface. The reusable adaptor is made of metal with provision for attachment of the liner. Liners are disposed of into the feces collection unit after use.

Disposable Lining Collector Engineering Data

Liners

EV = 0.000715C

Fixed Weight (FW in 1b) Figure 3-63 Adaptors 0.25N Dispensers 1.152FV_D 0.000825CR (from Appendix A) Total FW = 0.25N+0.000825CR Fixed Volume (FV in ft³) Figure 3-64 Adaptors 0.1667N Dispensers 0.000715CR Total FV = 0.1667N+0.000715CR Expendable Weight (EW in 1b/day) Liners EW = 0.0043CExpendable Volume (EV in ft³/day)

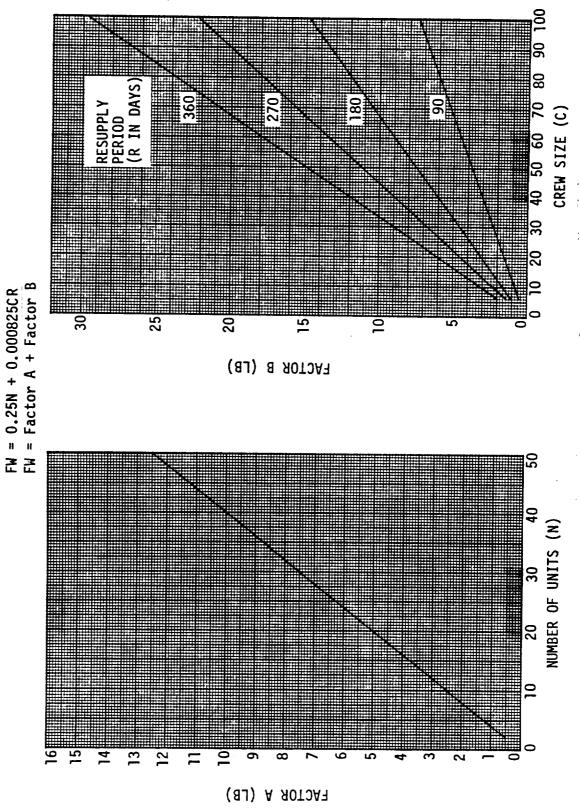
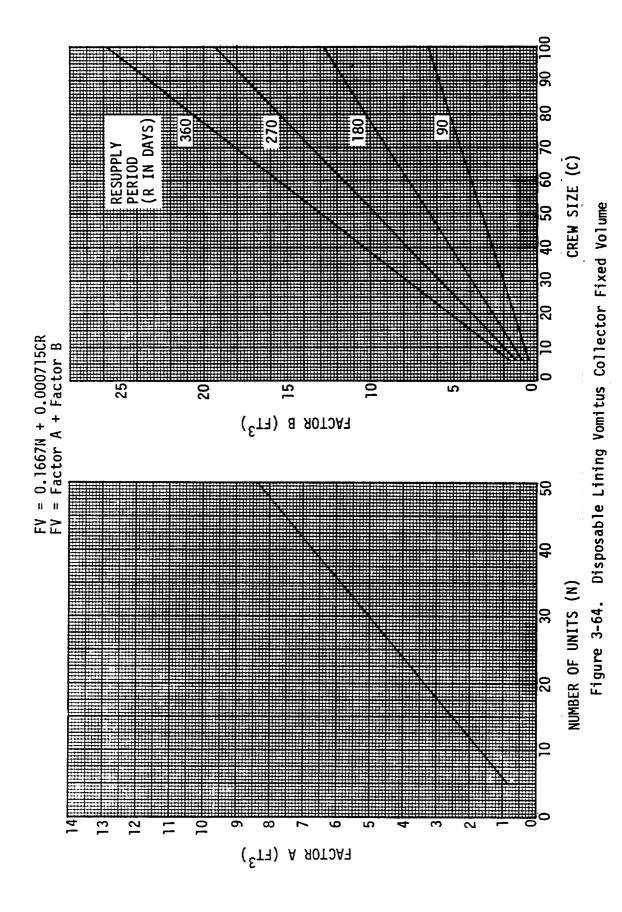


Figure 3-63. Disposable Lining Vomitus Collector Fixed Weight



4.0 PERSONAL CARE AND GROOMING

4.1 WHOLE BODY CLEANING

4.1.1 Assumptions.

- It is assumed that whole body washing will be accomplished at a minimum of once per week.
- It is assumed that hands will be washed at a minimum after urinating, after defecating, and before each meal.
- It is assumed that the face will be washed a minimum of twice per day and after strenuous work.
- It is assumed that crotch and armpits will be washed once per day.

4.1.2 Requirements.

(

- Water used for cleaning shall not contain viable bacteria.
- Cleansing agents shall allow maintenance of the normal balance of microbial flora.
- Cleansing agents shall not sensitize the skin to ultra-violet and ionizing radiations.
- Cleansing agents, in all their states, shall be non-toxic, non-volatile, non-flammable, non-explosive, and non-irritating.
- Cleansing agents and methods (e.g., scrubbing) should provide effective cleaning by removing desquamated keratin scales of the epidermis, body-odor producing substances, and external contaminants, but shall allow an adequate level of sebum to be maintained.
- Cleansing agents should not produce deposits or films on the body.
- 4.1.3 <u>Concept Descriptions and Engineering Data</u>. The whole body cleaning concepts discussed in this section are: a) Shower with Fixed Nozzles,
- b) the Hand-Held Scrubber, c) the Whole-Body Shower Concept 1, and
- d) the Whole-Body Shower Concept 2.

Shower with Fixed Nozzles (Figure 4-1)

A shower stall, approximately 30 inches in diameter and 7 feet high, is equipped with a ring of spray nozzles located around the upper edge of the cylinder. Accurate and automatic control of water temperature is provided to eliminate the use of water for manual temperature adjustment purposes. Control is accomplished by a temperature control valve which mixes hot water with cold water from an accumulator. A fan creates a high volume

flow of air (approximately 1,000 cfm) to direct free water droplets in zero g. Air enters the top of the stall, picks up water, and exits at the bottom. The fan motor is used to heat the air to increase crew comfort. A motor-driven centrifugal separator separates the free water from the air stream. The water is processed to the water management system and the air is recirculated through the shower. A bleed valve at the fan inlet and an exhaust port at the separator outlet bleed in fresh air to control the carbon dioxide level.

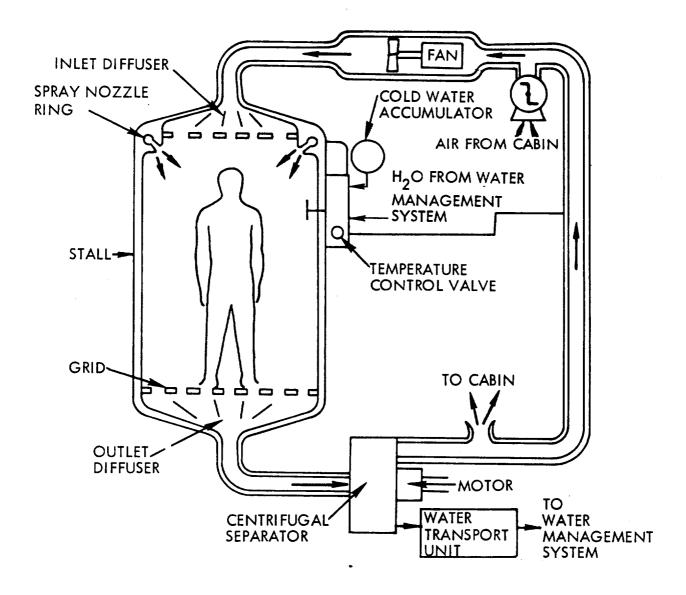


Figure 4-1. Shower with Fixed Nozzles

Shower with Fixed Nozzles Engineering Data

```
Fixed Weight (FW in 1b)
                                                                    Figure 4-2
     Stall unit
        Shell
                              42.3N
                               3.5N
        Diffusers
         Grid
                               2.ON
                               1.5N
        Nozzle ring
                                           49.3N
     Temperature control
        Valves
                               3.0N
                               4.0N
        Heat exchanger
        Accumulator
                               4.3N
                                           11.3N
     Air transport unit
                              13.5N
         Fan
                              15.ON
         Separator
         Bleed valve
                               1.6N
                                           30.1N
     Water transport unit
                               2.9
         Pump
                               1.9
         Filter
                                           4.8N<sub>28N/P</sub>0.25
     Ducting (See Appendix A)
                               Total FW = (95.5+28/P^{0.25})N
Fixed Volume (FV in ft<sup>3</sup>)
                                           44.0N
     Stall and duct unit
                                            1.1N
     Temperature control
                                            2.2N
     Air transport unit.
                                            0.5N
     Water transport unit
                               Total FV = 47.8N
                                                                     Figure 4-3
Power, Maximum (PM in watts)
                                         2230.0/P<sup>0.5</sup>
      Fan (See Appendix A)
                                           80.0
     Separator
                                            5.0
      Pump
                               Total PM = 85.0+2230.0/P^{0.5}
                                                                     Figure 4-4
Power, Average (PA in watt-hours/day)
      PA = hours use per man-day (PM)C
      PA = (0.044 \text{ hours per man-day})(85+2230.0/P^{0.5})C
     PA = (3.74+99.0/P^{0.5})C
Water Influx from WMS (WI in 1b/day)
      WI = Water weight per shower (C/3 showers per day)
      WI = 20.0 (C/3)
      WI = 6.667C
```

```
Water Vapor rejected to atmosphere (WV in 1b/day)
      WV = 0.33C (purge flow+stall volume) vapor added/ft<sup>3</sup>
          Find total purge flow based on allowable carbon dioxide
          Assume: A) Ambient carbon dioxide partial pressure = 2.0 mmHg
                     B) Carbon dioxide partial pressure in shower = 3.5 mmHg C) Carbon dioxide production rate = 0.00147 lb/minute
                     D) Carbon dioxide density = 0.11 \text{ lb/ft}^3
          A mass balance on the shower shows that:
                     CO_2 effluent = CO_2 influx + CO_2 from man
          0.11 (purge rate) 3.5/760 = 0.11 (purge rate)(2.0/760)+0.00147
                     Purge rate = 6.8 CFM
                     Total purge flow = (time/shower)purge rate
Total purge flow = (8.0 minute/shower) 6.8 CFM
                     Total purge flow = 54.4 \text{ ft}^3
          Find vapor added per ft<sup>3</sup>
          Assume: A) Ambient temperature = 70°F
                     B) Shower temperature = 90°F
                     C) Ambient R.H. = 50.0%
                     D) Shower R.H. =100.0%
         At 90°F and 100.0% R.H. M_V/M_A = 0.03
         At 70°F and 50.0% R.H., M_V/M_A = 0.008
Vapor added/ft<sup>3</sup> = (0.075 lb air/ft<sup>3</sup>)(0.03-0.008)lb water/lb air
         Vapor added/ft<sup>3</sup> = 0.00165 lb water/ft<sup>3</sup>
      WV = 0.33C (purge flow+stall volume)(vapor added/ft<sup>3</sup>)
      WV = 0.33C (54.4+44.0)(0.00165)
      WV = 0.0514C
Water Effluent to WMS (WE in 1b/day)
      WE = WI-WV
      WE = 6.667C - 0.0514C
      WE = 6.616C
Cooling from liquid loop, Average (Q_{IA} \text{ in Btu/day})
      Reduction of water temperature from 160 to 100°F
      Q_{LA} = C_p (T_1 - T_2) WI
     Q_{1\Delta} = 1.0 (160-100) 6.667C
     Q_{LA} = 400C
Cooling from liquid loop, Peak (Q_{LP} in Btu/minute)
     Q_{LP} = Q_{LA}/cooling time per day
     Q_{1D} = 400C Btu per day/3.33C minutes per day
      Q_{LP} = 120C
```

4-4

Cooling from atmosphere, average (Q_{CA} in Btu/day) Figure 4-4 Q_{CA} = minutes per man-day(PM_F)C Q_{CA} = 2.667 (2230.0/P^{0.5})C Q_{CA} = 5940.0C/P^{0.5} watt minute/day Q_{CA} = 338.0C/P^{0.5}

Initial and resupply period spares weight (SI and SR in 1b) Figures 4-5 and 4-6

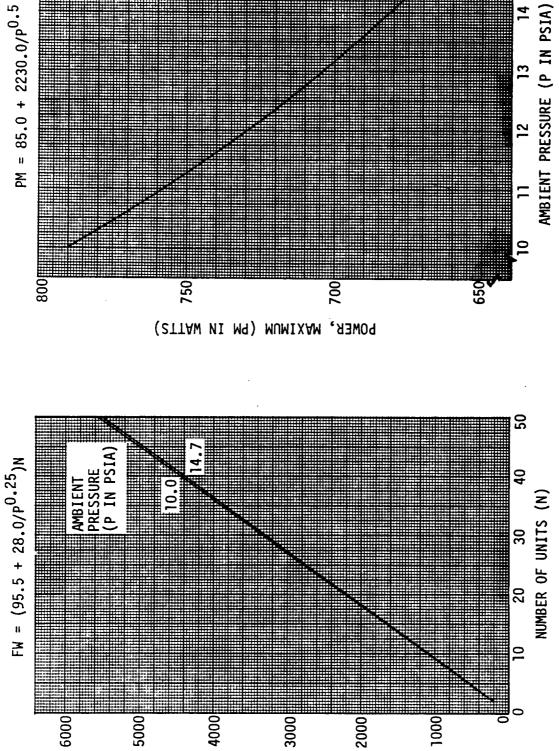


Figure 4-3. Shower with Fixed Nozzles Power, Maximum Figure 4-2. Shower with Fixed Nozzles Fixed Weight

LIXED MEIGHT (FW IN LB)

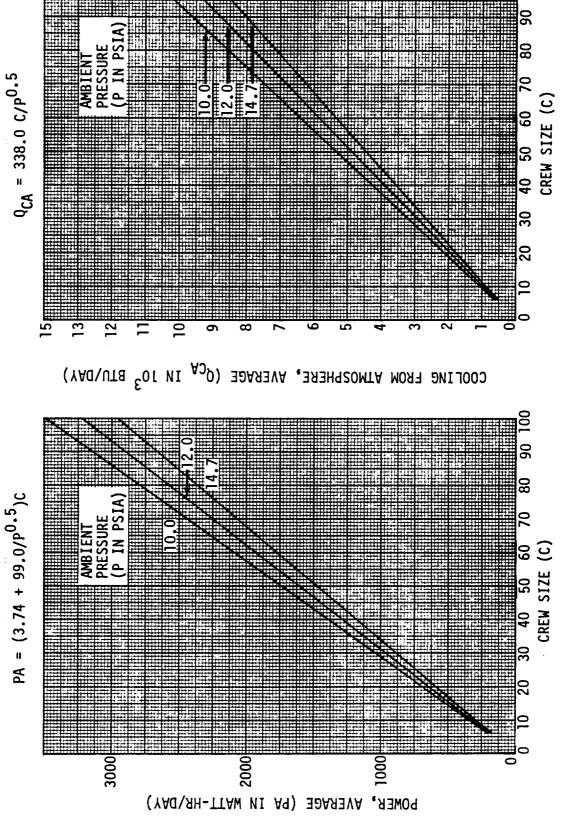
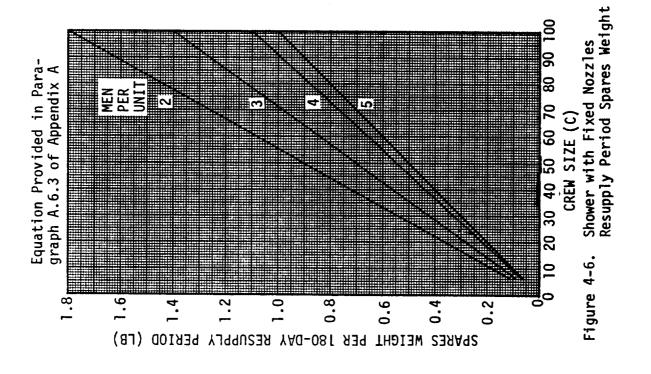
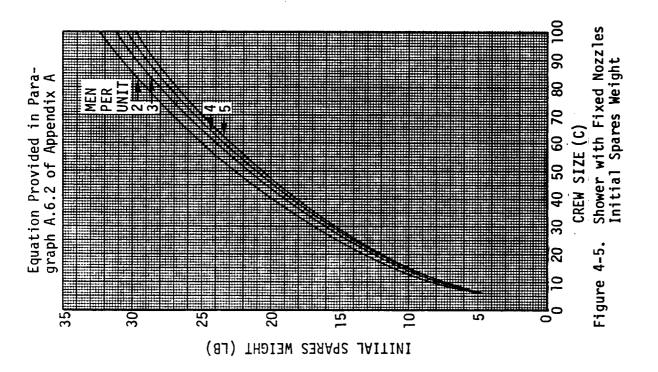


Figure 4-4. Shower with Fixed Nozzles Average Power and Cooling from Atmosphere





Hand-Held Scrubber (Figure 4-7)

The hand-held scrubber head is connected by coaxial flex tubing to a water supply valve and a centrifugal separator. The water valve controls input water to the sponge in the scrubber head. A water pick-up housing connected to the vacuum line surrounds the sponge. Free water is transferred through the pick-up housing to the centrifugal separator. After the air and water are separated, a pump unit injects the water into the water management system and the air transport system returns the processed air to the cabin.

Hand-Held Scrubber Engineering Data

```
Fixed Weight (FW in 1b)
     Fan
                                           1.6N
     Separator
                                           4.0N
     Filter
                                           2.0N
     Hose
                                           1.5N
     Scrubber
                                          0.5N
     Pump unit
                                          5.0N
     Water supply unit
                                          6.0N
                              Total FW = 20.6N
Fixed Volume (FV in ft3)
     Head and hose
                                          0.5N
     Support unit
                                          1.0N
                             Total FV =
```

Expendable Weight (EW in 1b/day)

Sponges (0.03 lb each)

EW = 0.03 (use rate)C

EW = 0.03 (1.0/30 man-days)C

EW = 0.001C

Expendable Volume (EV in ft³/day)

Sponges (0.0049 ft³ per man month)

EV = 0.00016C

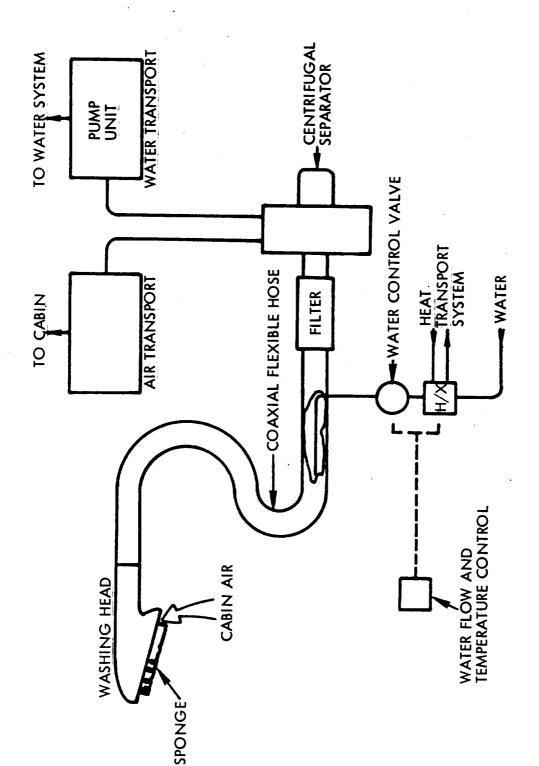


Figure 4-7. Hand-Held Scrubber

```
Power, Maximum, (PM in watts)
                                                                           Figure 4-8
                                               20.4/P<sup>0.5</sup>
       Fan (See Appendix A)
       Separator
                                               30.0
                                  Total PM = \frac{5.0}{35.0+20.4/P^{0.5}}
       Pump
 Power, Average (PA in watt-hours/day)
                                                                           Figure 4-9
      PA = (PM)hour used per day
      PA = (35.0+20.41p^{0.5})0.1c
      PA = (3.5+2.04/P^{0.5})C
Water Influx from WMS (WI in 1b/day)
      WI = (0.5C \text{ uses per day})(1.0 \text{ 1b per use})
      WI = 0.5C lb/day
Water Vapor rejected to atmosphere (WV in 1b/day)
      WI (T_1-T_2)c_p = h_{fg} WV (Note: h_{fg} = latent heat of vaporization of <math>H_20) 0.5C (100-70) 1.0 = 1100.0 WV
      WV = 0.014C
Water Effluent to WMS (WE in 1b/day)
      WE = WI - WV
      WE = 0.5C - 0.014C
      WE = 0.486C \text{ lb/day}
Cooling from liquid loop, Peak (Q_{LP} in Btu/minute).
      Q_{|p} = Q_{|\Delta}/cooling time per day
      Q_{IP} = 30.0C/5.0C
      Q_{IP} = 6.0C
Cooling from liquid loop, Average (Q_{LA} in Btu/day)
      Cool water from 160 to 100°F
      Q_{LA} = c_p(T_1-T_2)WI = 1.0(160-100)0.5C
     Q_{LA} = 30.0C
Cooling from atmosphere, Peak (Q_{CP} in Btu/minute)
     Q_{CP} = (PM_F) 0.034 (NOTE: PM_F = power of fan in watts)
     Q_{CP} = (20.4/P^{0.5})0.034

Q_{CP} = 0.7/P^{0.5}
```

```
Cooling from atmosphere, Average (Q_{CA} in Btu/day) Figure 4-10 Q_{CA} = minutes use per day (Q_{CP}) Q_{CA} = 6.0C (0.7/P<sup>0.5</sup>) Q_{CA} = (4.2/P<sup>0.5</sup>)C
```

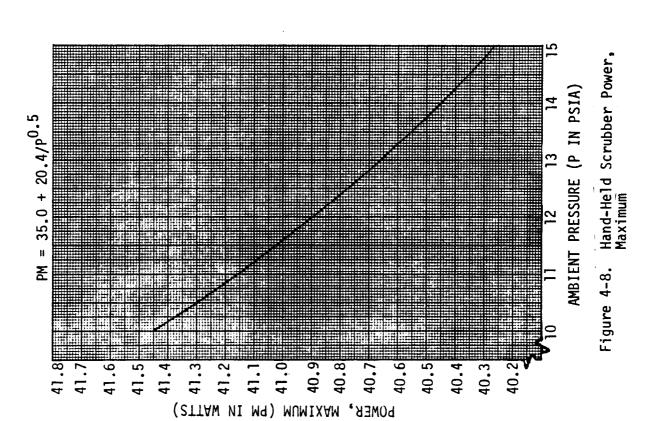
Laundry load (wash in 1b/day)

WASH = (1b/sponge)sponges per day

WASH = (0.03)C/2

WASH = 0.015C

Initial and resupply period spares weight (SI and SR in 1b) Figures 4-11 and 4-12



PA = (3.5 + 2.04/p^{0.5})C

40

40

AMBIENT

AMBIENT

AMBIENT

PRESSURE

(P IN PSIA)

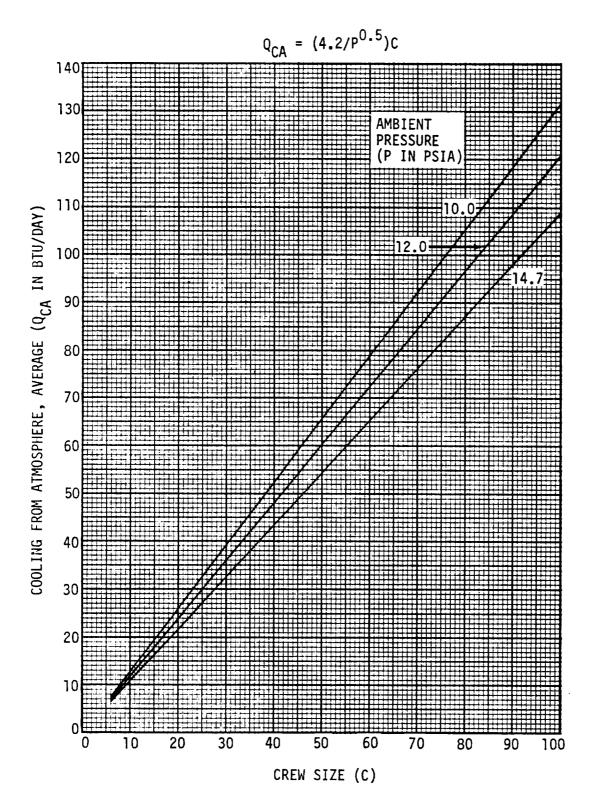
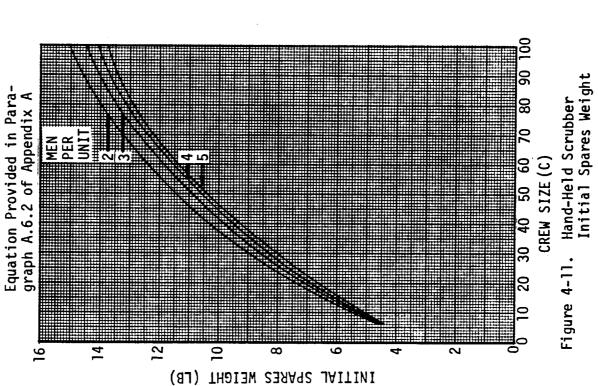
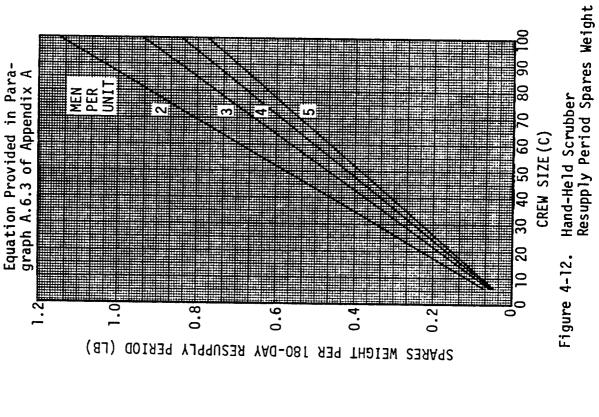


Figure 4-10. Hand-Held Scrubber Cooling from Atmosphere, Average





Whole-Body Shower - Concept 1* (Figure 4-13)

This subassembly consists of the primary shower enclosure with functional support equipment as follows:

- An air flow loop which controls CO₂ buildup, air temperature, and humidity and water movement
- A water supply system which contains fresh and waste water tanks and associated valving and controls
- A water collection system which uses an air drag method to control free water and consists of a two-phase inlet duct, a vortex liquid-gas separator, a water pump and controls.

Two candidate shower stall configurations are shown in Figure 4-14. The restraints used in each configuration are similar; elastic-band foot holds are provided on the floor and hand holds are located on the upper portion of the stalls.

The triangular tapered prism uses a straight vertical air flow pattern from top to bottom. The air enters a plenum on top of the shower and passes through a perforated baffle plate to achieve the vertical flow. The round tapered stall allows the larger volume for washing movements, but as a result, a vertical air flow pattern will not attain the desired velocity. Therefore, the air is introduced tangentially at the top of the shower to form a vortex flow pattern and concentrate the bulk of the air flow at the walls.

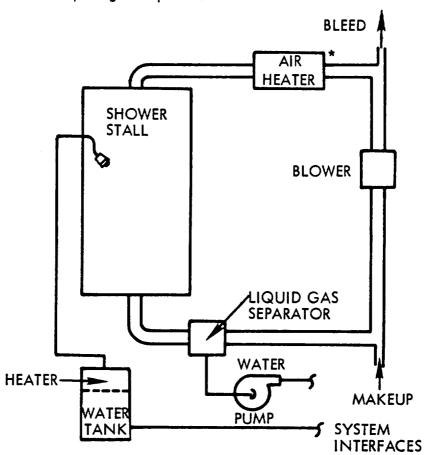
The hand-held movable spray nozzle provides water for the wetting and rinsing operations. The most suitable spray pattern determined during nozzle parameter investigation was a 25-degree solid cone with a flow rate of 0.35 gpm at 20 psig. The optimum water temperature for cleansing and crewman comfort is 105°F. The water quantity required for one complete shower, excluding shower stall cleanup, is 0.58 gallon.

The air circulation is provided by an axivane van (rated at 1200 cfm at 13 inches of water) whose output is damped to provide a flow rate of 200 cfm and heated to $105(\pm 5)$ °F for crew comfort. The air passes through the shower stall and out the two-phase duct. The air drags the free water

^{*}Data extracted from Reference 4

through the two-phase duct into the water liquid-gas separator, and provides the force in the vortex to separate the water from the air. The shower outlet air is then mixed with ambient air and recirculated through the fan.

Using the circulating air flow (air drag) for water collection requires the use of a manually operated water scraper to move water accumulated on the shower walls toward the air duct. The outlet ducting is sized to achieve the 40 fps air velocity necessary to drag water along the duct surfaces into the liquid-gas separator.



* OPTIONAL

AIRFLOW:

200 CFM

SYSTEM STATIC:

4 INCHES OF H₂O TOWEL ONLY

DRYING: OPERATION TIME:

10 MINUTES MAXIMUM

CLOSED LOOP WITH 10 CFM BLEED

Figure 4-13. Whole-Body Shower - Concept 1

Whole Body Shower (Concept 1) Engineering Data

Fixed Volume - Stall (FV in ft³)

Figure 4-14

Power, Average (PA in watt-hours/day)

PA = (36 watt-hours/shower)(number of showers/day)

Fan Capacity (FC in cfm)

FC = 1200 cfm

TAPERED RIGHT CYLINDER

TAPERED PRISM

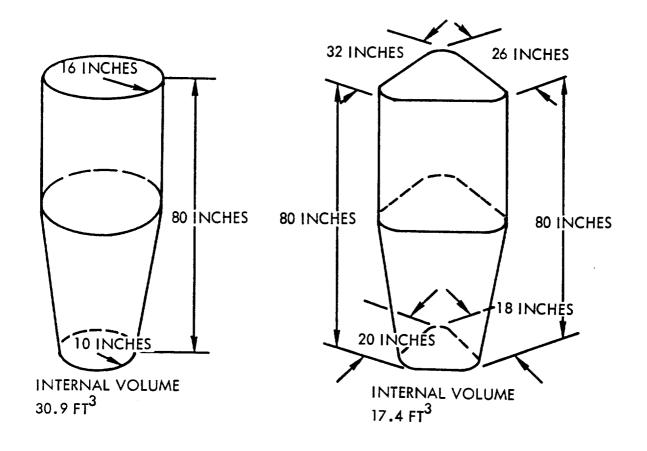


Figure 4-14. Shower Stall Volume

Whole-Body Shower - Concept 2 (Figure 4-15)

This subassembly consists of the primary shower enclosure with functional support equipment as follows:

- A recirculating gas loop, which provides CO₂ removal and oxygen supply within the enclosure, directs the water stream flow, removes particles and bacteria from the gas stream, controls the enclosure temperature, and removes free water particles.
- A water supply and an inlet water temperature control
- A used water recirculating loop for extended shower use, including recovery of the water from the gas outflow stream
- Final humidity and particle processing of the gas dump to prevent cabin atmosphere overloads and/or contamination
- Provisions to return used water to the reclamation system
- A manually operated squeegee ring for wiping the interior stall walls after a shower.

Approximately one-half of the total water is used for washing and the remainder for rinsing. A manual temperature control valve is used to control the water inlet temperature by adjusting the coolant bypass ratio to the inlet water heat exchanger. Temperature and CO₂ are controlled in the shower by bleeding in cabin air (a valve at the circulating fan inlet opens to admit cabin air, automatically controlling temperature of the circulating air). Continuous water flow is controlled by a lever. The spray nozzle is attached to a flexible hose and may either be handheld or positioned at any one of several locations on the wall of the enclosure.

The shower uses 16.6 pounds of water each time it is operated. Half of this quantity is used during initial temperature adjustment and body wetting prior to soaping. Next, an integrating flowmeter actuates a valve that causes this water to recirculate to enable the crewman to shower for as long as he wishes with the initial water quantity (approximately eight pounds). During this period of operation, the 1100 cfm air stream passes through the shower enclosure with a superficial velocity of 230 feet per minute, moving the free water out through the bottom of the enclosure. After passing through a rough filter, the air-water mixture enters a static water concentrator and air divider, where the water is concentrated into a smaller air stream by a direction reversal. The recirculating air is then combined with an inflow of cabin air to maintain constant air

^{*}Data extracted from Reference 5

temperature and provide oxygen makeup and ${\rm CO}_2$ control. The fan directs the controlled temperature air back to the shower enclosure. The smaller air stream from the water concentrator enters a rotary separator, where the free moisture is removed. The resulting air stream is then dehumidified in a condenser-separator before entering the cabin atmosphere. Water collected in the rotary water separator is pumped back to the spray nozzle.

A rinse control lever diverts the circulating water from the pump to the waste water recovery system (instead of to the spray nozzle) and permits the balance of the fresh water allowance to flow through the spray nozzle. Thus, the crewman receives a final rinse with fresh water. Drying is performed with a towel. Air drying was not considered because of possible excessive drying time and unreasonable power usage.

Although the number of showers taken by each crewman is limited by the water processing equipment and tank sizes, the length of time a crewman can spend in the shower is essentially unlimited, because the used water can be recirculated indefinitely.

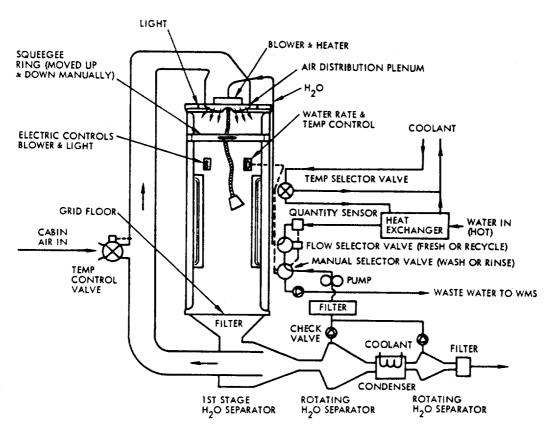


Figure 4-15. Whole-Body Shower (Concept 2)

```
Whole-Body Shower (Concept 2) Engineering Data
Fixed Weight (FW in 1b)
     FW = 332N
Fixed Volume* (FV in ft<sup>3</sup>)
     Stall
                                           37.0N
     Equipment
                                           67.0N
     Shelf
                                           6.0N
                               Total FV =110.0N
     *Stall dimensions of 80-inch height and 32-inch diameter,
      air duct cross-section area of 200 in<sup>2</sup>.
Power, Maximum (PM in watts)
     PM = 500 \text{ watts}
Power, Average (PA in watt-hours/day)
     PA = (use time per day)(PM)
     PA = 1.5 (500)
     PA = 750 \text{ watt-hours/day}
Fan Capacity (FC in cfm)
     FC = 1100 \text{ cfm}
Initial and resupply period spares (SI and SR in 1b)
     SI = 74 1b
     SR (6 months) = 4 lb
     Expendables
          (6 \text{ water filters})(1-1/2 \text{ lb/filter}) = 9 \text{ lb}
```

4.2 LOCAL BODY CLEANING

- 4.2.1 Requirements. Refer to the requirements for "Whole Body Cleaning" (Paragraph 4.1.1).
- 4.2.2 <u>Concept Descriptions and Engineering Data</u>. The local body cleaning concepts contained in this section are: a) Reusable Wet Wipes, b) Disposable Wet Wipes, and c) Galley Wipes.

Reusable Wet Wipes (Figure 4-16)

A sponge bath technique, using wet wipes, can be used to clean local body areas (crotch, underarms, feet). The wipes are ten-inch squares of dry terry cloth, which are wetted before used. A mechanical wipe wetting system with an access hand hole is used to wet and soap the wet wipes. The wipe wetting system furnishes water and soap and has provisions for controlling the excess water with an air sweep through the hand hole. A centrifugal separator is provided to separate the free water from the air stream. Water temperature is controlled by mixing hot with cold water in a temperature-controlled mixing valve.

One wipe per man-day is used, after which it is laundered. After sixty washings, the wipe is discarded and replaced.

Reusable Wet Wipe Engineering Data

```
Fixed Weight (FW in 1b)
                                                                   Figure 4-17
     Wetter unit
     Enclosure
                                            8.0N
     Separator
                                            4.0N
     Fan
                                            3.3N
     Pump unit
                                            5.0N
     Water supply unit
                                            6.0N
                                            4.3N/P<sup>0.25</sup>
     Ducting (See Appendix A)
                               Total FW = (26.3+4.3/P^{0.25})N
Fixed Volume (FV in ft3)
                                                                   Figure 4-17
     Wetter unit
                                           2.25N
     Enclosure
                                           1.25N
     Support units
                              Total FV =
                                           3.5N
Expendable Weight (EW in 1b/day)
     EW = (C wipes/60 days)(0.04 lb/wipe)
     EW = 0.000667C
```

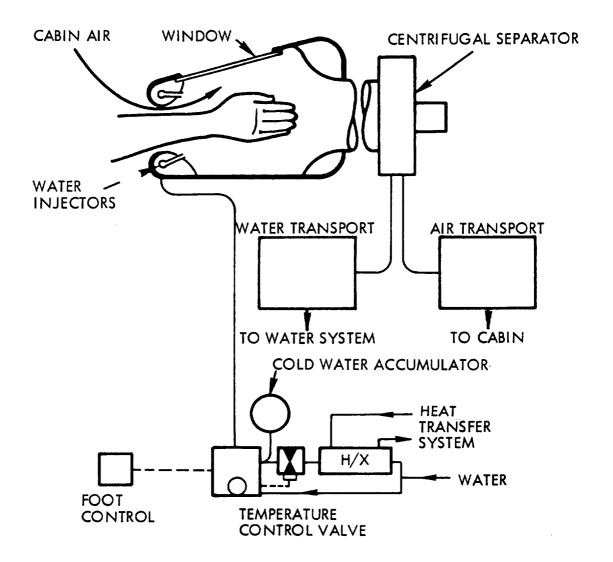


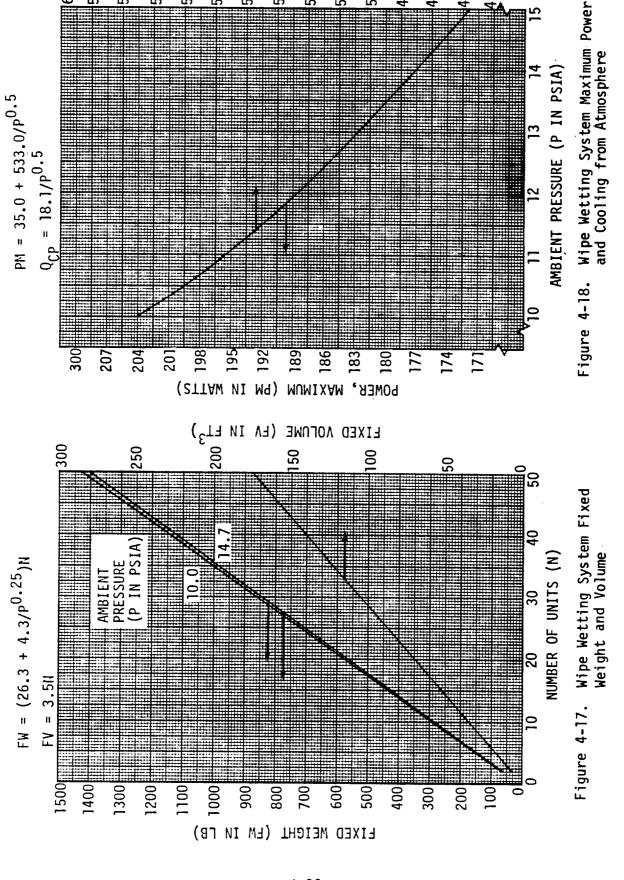
Figure 4-16. Wipe Wetting System

```
Expendable Volume (EV in ft<sup>3</sup>/day)
       EV = (C \text{ wipes/60 days})(0.075 \text{ ft}^3/\text{wipe})
       EV = 0.00125C
 Power, Maximum (PM in watts)
                                                                           Figure 4-18
       Separator
                                                 30.0
       Pump
                                                5.0
533.0/P<sup>0.5</sup>
       Fan (See Appendix A)
                                                 35.0+533.0/P<sup>0.5</sup>
                                  Total PM =
 Power, Average (PA in watt-hours/day)
                                                                           Figure 4-19
       PA =(time used per day)(PM)
       PA = 0.12C (35.0+533.0/P^{0.5})
       PA = (4.2+64.0/P^{0.5})c
Water Influx from WMS (WI in 1b/day)
      WI = (5.0C \text{ uses/day})(1.0 \text{ lb/use})
      WI = 5.0C
Water Vapor rejected to atmosphere (WV in lb/day)
      h_{fg} WV = WI (T_1 - T_2)c_p (Note: h_{fg} = latent heat of vaporization of H<sub>2</sub>0)
      1100.0 WV = (5.0C)(30)(1.0)
      WV = 0.14C
Water Effluent to WMS (WE in 1b/day)
      WE = WI -WV
      WE = 5.0C - 0.14C
      WE = 4.86C
Cooling from liquid loop, Peak (Q_{LP} in Btu/minute)
      Cool water from 160 to 100°F
     Q_{LP} = c_p (T_1 - T_2) 0.1 \text{ lb/minute}
     Q_{IP} = 1.0 (160-100) 0.1
      Q_{LP} = 6.0 \text{ Btu/minute}
Cooling from liquid loop, Average (Q_{LA} in Btu/day)
     Q_{LA} = WI (T_1 - T_2)c_p
     Q_{LA} = 5.0C (160-100) 1.0
     Q_{LA} = 300.0C
```

```
Cooling from atmosphere, Peak (Q<sub>CP</sub> in Btu/minute)
                                                                                   Figure 4-18
      Q_{CP} = 0.034 (PM_F)
      Q_{CP} = 0.034 (533.0/P^{0.5})

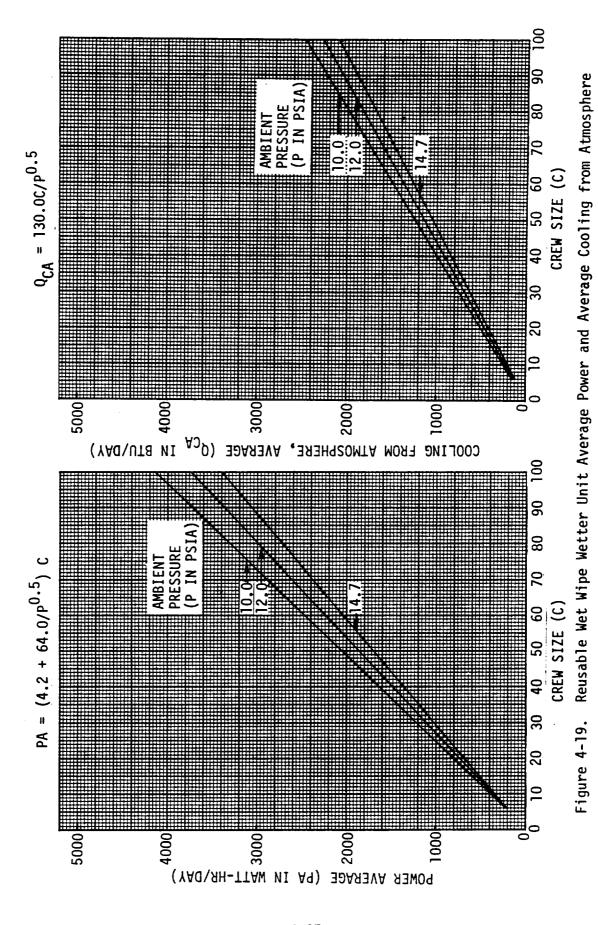
Q_{CP} = 18.1/P^{0.5}
Cooling from atmosphere, Average (Q_{CA} in Btu/day)
                                                                                   Figure 4-19
      Q_{CA} = (Q_{CP}) \text{ (time per day)}
Q_{CA} = (18.1/P^{0.5}) (7.2C)
Q_{CA} = 130.0C/P^{0.5}
Laundry Load (LL in 1b/day)
      LL = (C wipes per day)(0.04 lb/wipe)
      LL = 0.04C
Initial and 180-day resupply period spares weight (SI and SR Figures 4-20
                                                                                   and 4-21
```

in 1b)

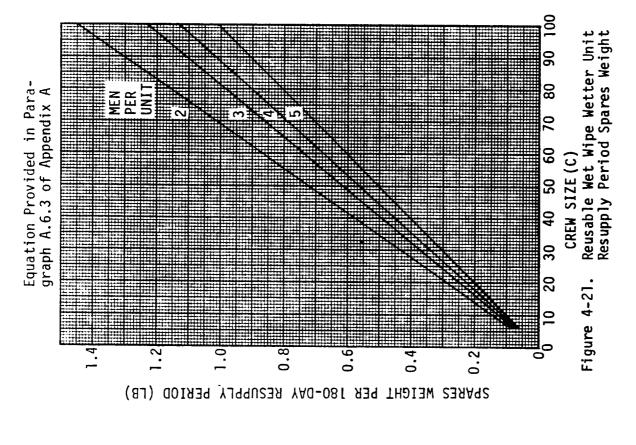


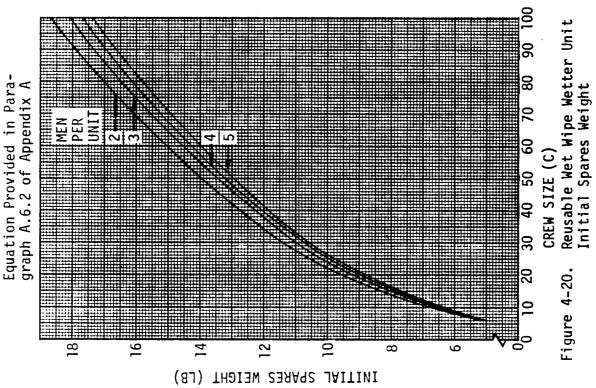
COOLING FROM ATMOSPHERE, PEAK (Q_{CP}

(YAQ\UT8 NI



4-27





Disposable Wet Wipes

A sponge bath technique using disposable paper wipes can be used to clean local areas. The wipes are used in conjunction with the wipe wetting system shown in Figure 4-16. No laundering is required for disposable wipes since they are discarded wet, dried in a vacuum drier, and returned to earth. Ten of the wipes, which are 12-inch squares of 4-ply "wet strength" paper, are supplied per man per day.

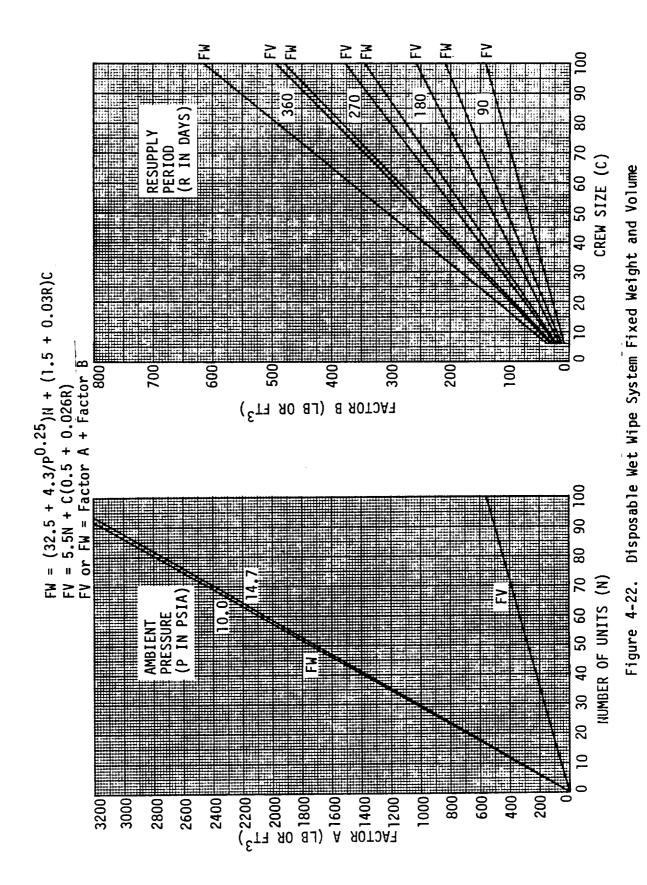
Disposable Wet Wipes Engineering Data

```
Fixed Weight (FW in 1b)
                                                                     Figure 4-22
     Wetter unit (See Reusable
                                          (26.3+4.3/P^{0.25})N
       Wet-Wipe Data)
     Dispenser
                                             1.152N
     Cabinet
                                             0.03CR
                               Total FW = (32.5+4.3/P^{0.25})N+(1.5+0.03R)C
     Collector/dryer
Fixed Volume (FV in ft<sup>3</sup>)
                                                                     Figure 4-22
     Wetter unit (See Reusable
         Wet-Wipe Data)
                                             3.5N
     Dispenser
                                             1.0N
     Cabinet
                                            0.026CR
     Collector/dryer
                                            0.5C+1.ON
                               Total FV =
                                             5.5N+(0.5+0.026R)C
Expendable Weight (EW in 1b/day)
     Wipes
     EW = 0.15C
Expendable Volume (EV in ft<sup>3</sup>/day)
     Wipes
     EV = 0.015C
Atmosphere Lost (AL in 1b/day)
                                                                     Figure 4-23
     Venting loss:
         AL<sub>v</sub> = (volume vented per use)(use rate)(gas density)
        AL_V = 0.5C(1.0 \text{ uses}/7.0 \text{ days})0.0051P
        AL_{V} = 0.00037CP
     Leakage loss:
        AL, = (leakage rate per unit)(use rate)N
        AL_L = (0.00072P lb/hour/unit)(7.0 hours/7.0 days)N
        AL_1 = 0.00072PN
     AL = (3.7C+7.2N)P/10^4
```

```
See Reusable Wet-Wipe Data
     PM = 35.0+533.0/P^{0.5}
Power, Average (PA in watt-hours/day)
                                                                    Figure 4-25
     See Reusable Wet-Wipe Data
     PA = (4.2+64.0/P^{0.5})c
Water Influx from WMS (WI in 1b/day)
     See Reusable Wet-Wipe Data
     WI = 5.0C
Water Vapor rejected to atmosphere (WV in 1b/day)
     See Reusable Wet-Wipe Data
     WV = 0.14C
Water Lost (WL in 1b/day)
     WL = 62.4 EV_{W}/2.0-EW
     WL = 0.936C/2.0-0.15C
     WL = 0.453C
Water Effluent to WMS (WE in 1b/day)
     WE = WI-WL
     WE = 5.0C-0.14C-0.45C
     WE = 4.41C
Cooling from liquid loop, Peak (Q_{LP} in Btu/minute)
     See Reusable Wet-Wipe Data
     Q<sub>IP</sub> = 6.0 Btu/minute
Cooling from liquid loop, Average (Q_{|\Lambda} \text{ in Btu/day})
     See Reusable Wet-Wipe Data
     Q_{LA} = 300.0C
Cooling from atmosphere, Peak (Q_{CP} in Btu/minute)
                                                                   Figure 4-24
     See Reusable Wet-Wipe Data
     Q_{CP} = 18.1/P^{0.5}
Cooling from atmosphere, Average (Q_{CA} in Btu/day)
                                                                   Figure 4-25
     See Reusable Wet-Wipe Data
     Q_{CA} = 130.0 \text{ C/P}^{0.5}
Initial and 180-day resupply period spares weight (SI and
                                                                   Figures 4-26
SR in 1b)
                                       4-30
```

Figure 4-24

Power, Maximum (PM in watts)



4-31

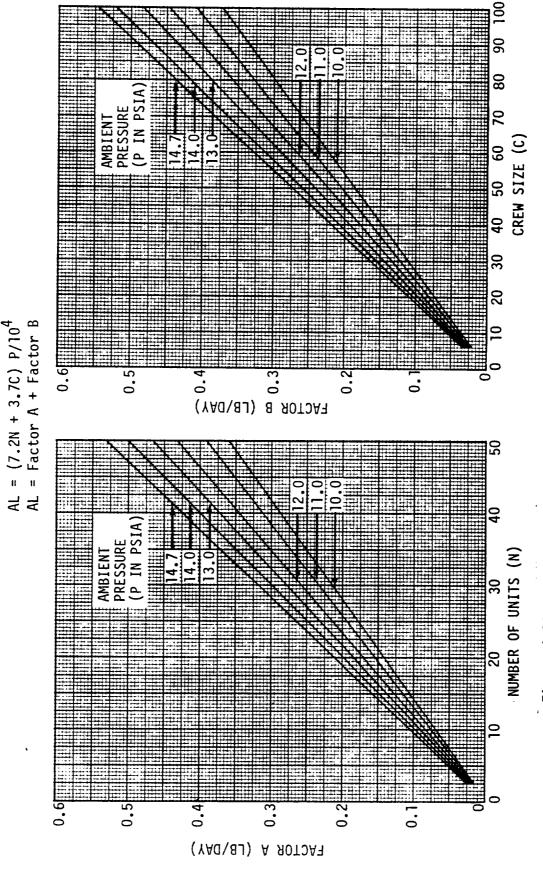


Figure 4-23. Disposable Wet Wipe System Atmosphere Lost During Drying

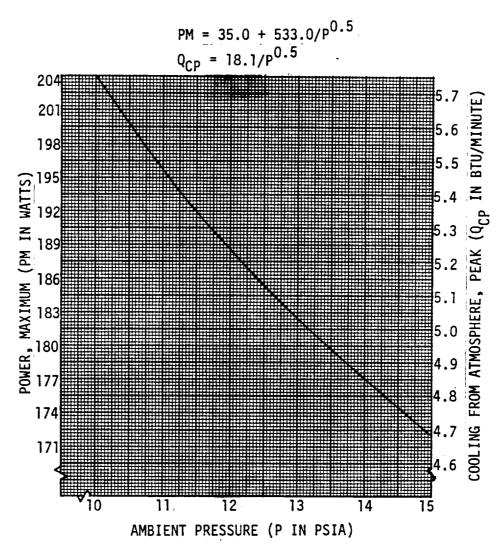
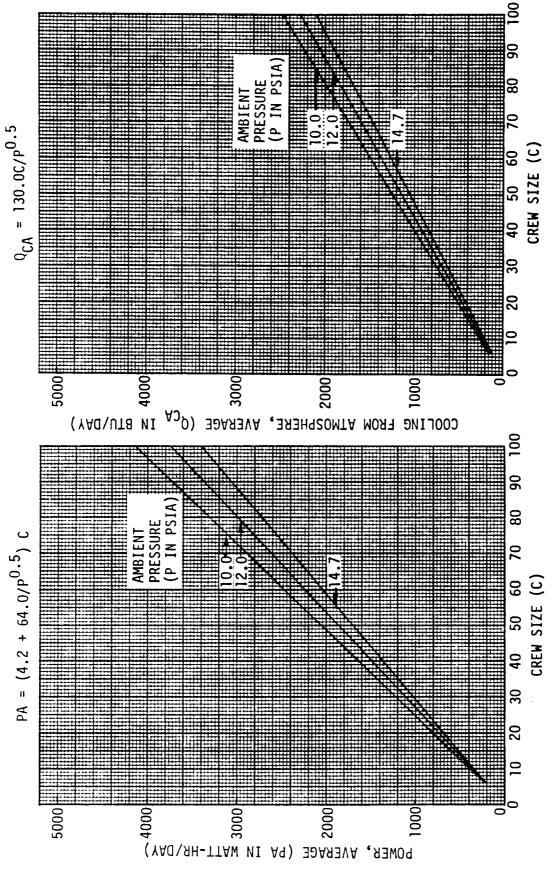
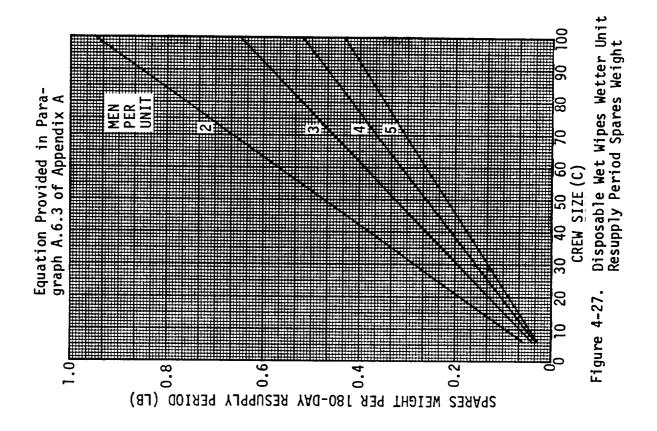
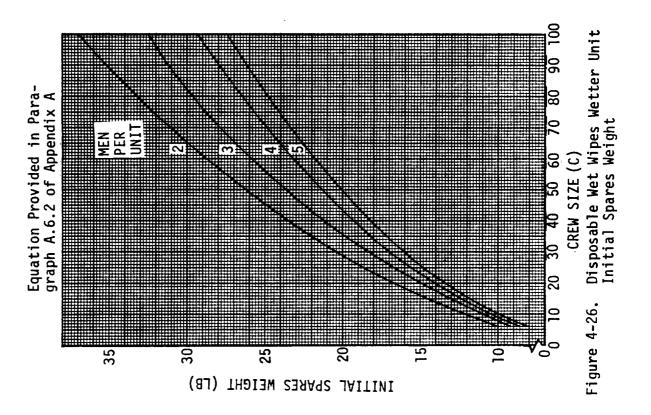


Figure 4-24. Disposable Wet Wipe Wetter Unit Maximum Power and Peak Cooling from Atmosphere



Disposable Wet Wipe Wetter Unit Average Power and Average Cooling From Atmosphere Figure 4-25.





Galley Wipes and Dispensers* (Figure 4-28)

The three types of personal wipes considered for use in the dining area are disposable wipes, reusable wipes, and impregnated cleaning wipes. The wipes will provide for wiping of the mouth and fingers and social amenities during and after meals. The disposable and impregnated cleaning wipes can be stored in dispensers similar to those used in cafeterias.

The dispenser for the reusable wipes is a drawer-type container with integral zero-g retention devices for the contents. The soiled wipes will be laundered and continually reused.

Galley Wipes and Dispenser Engineering Data

Fixed Weight (FW in 1b)

Disposable wipe dispenser

FW = 1.48N

Reusable wipe dispenser (drawer)

FW = 2.5N

Disposable impregnated wipe dispenser

FW = 0.8N

Fixed Volume (FV in ft³)

Disposable wipe dispenser

 $FV = (6" \times 4.75" \times 4.25")N/1728$

FV = 0.07N

Reusable wipe dispenser (drawer)

FV = (8"x8"x2")N/1728

FV = 0.074N

Disposable impregnated wipe dispenser

 $FV = (4.25" \times 4.25" \times 3.25") N/1728$

FV = 0.034N

^{*}Data extracted from Reference 6

```
Expendable Weight (EW in 1b/day)
      Disposable wipes
        EW = 6(0.0036)C
        EW = 0.0216C
      Reusable wipes
        EW = C(3 \text{ wipes/90 days})(0.075 \text{ lb/wipe})
        EW = 0.00249C
     Disposable impregnated wipes
        EW = 3(0.013)C
        EW = 0.039C
Expendable Volume (EV in ft<sup>3</sup>/day)
     Disposable wipes
       EV = 6(0.08102/300)C (Note: Package of 300 = 0.08102 ft<sup>3</sup>)
       EV = 0.0016C
     Reusable wipes
       EV = C(3 \text{ wipes/90 days}) (0.001672 \text{ ft}^3/\text{wipe})
       EV = 0.000056C
     Disposable impregnated wipes
       EV = 3(0.0004884)C
       EV = 0.0014652C
```

FOLDED WASH AND DRY WIPE

DISPENSER FOR DISPOSABLE PERSONAL WIPES

This unit is similar to a standard earth-type napkin dispenser. It will be of oluminum construction having provisions for internal retention and dispensing of disposable, obsorbent paper napkins.

DISPENSER FOR REUSABLE PERSONAL WIPES

This is a compartmented drawer which has a spring-loaded device for the retention of reusable personal napkins. This drawer has a received, finger-cotrolled, light spring force, latching device for positive relention in its closed position.

DISPENSOR FOR DISPOSABLE IMPREGNATED PERSONAL WIPES

This is a box-type enclosure of aluminum construction having provisions for internal retention and dispessing of disposable impregnated cleaning towelettes in individual packet form. The bowelettes are impregnated with a specially developed cleaning solution suitable for use in a space vehicle.

This method provides a means for superficial cleansing of hands and face immediately after completion of the meal which will minimize arew time at landorry and water reclamation demands.

Figure 4-28. Galley Wipes and Dispensers

4.3 BODY CLEANSING AGENTS

Detergents are grouped into three classes: cationic, anionic, and non-ionic based on how the various detergents react in water.

- <u>Cationic</u> A detergent that hydrolyzes in water to form an acidic solution.
- Anionic A detergent that hydrolyzes in water to form a basic solution.
- Non-ionic- This class has two subclasses, amphiprotic and isotonic. Amphiprotic detergents hydrolyze in water to form either basic or acidic solutions; basic if the water is basic, acidic if the water is acidic. Isotonic detergents do not hydrolyze greatly in either basic or acidic water.

In a manned spacecraft, these classes would have the following effects:

- Cationic These detergents, being acidic, will irritate the mucous membranes, e.g., lips, genitalia, eyes, and can cause allergenic reactions if absorbed through the skin (similar to allergenic reactions to tomatoes). They can also form precipitates when used in a basic solution. Precipitates will cause clogging of filters and semipermeable membranes used in the processing equipment. These detergents are frequently added to lubricants, since the cationic polar group attaches to metal surfaces, holding a film of oil to the surface. In a piping system, it would attach to the pipe wall and then build up a coating of waste fats which would eventually clog the pipe.
- Anionic One of the detergents in this class is common soap (sodium palmitate), which has properties typical of all anionic detergents. As with cationics, anionic detergents will irritate the mucous membranes, and can cause allergenic reactions. They will precipitate when used in either an acidic solution or in "hard" water (water containing calcium or magnesium salts).
- Non-ionic- These detergents do not cause irritation or allergenic reactions. Isotonic detergents will form precipitates, but only in solutions that are more acidic or basic than will occur on a manned spacecraft. Amphiprotic detergents will not precipitate, even in strong acids or bases.

Either isotonic or amphiprotic non-ionic detergents can be selected for use. The particular detergent selected will depend upon its compatibility with the additives to be used with the detergent (e.g., lanolin, bactericides).

4.3.1 Requirements.

- Cleansing agents shall be good surface active agents (surfactants), or have good "detergent action". Such cleansing agents are, in general, compounds whose molecules have a polar group attached to a relatively long chain hydrocarbon group. They have good detergent action or surface activity, due to the solubility of the polar group in water and of the hydrocarbon chain in grease or oil. A detergent promotes emulsification of insoluble greases because the detergent molecules line up at the grease/water interface, the polar group in the water, and the hydrocarbon group in the grease, thus binding the two phases together.
- The cleansing agents shall be non-flammable, non-explosive, non-odoriferous, and also be compatible with the water processing equipment. This requires that they be: a) effective in low concentrations so that they can be easily removed, b) non-precipitating to prevent clogging of processing and transport equipment, and c) low-foaming to facilitate phase separation.
- The cleansing agents shall be non-toxic if ingested or absorbed through the epidermis, non-allergenic, and non-irritating.

4.3.2 <u>Concept Description and Engineering Data</u>.

PASTE

DETERGENT CONTAINER

Paste Detergent

The particular detergent used to develop engineering data is entsufon (sodium octylphenoxyethoxyethyl ether sulfonate), the non-ionic detergent used in pHisoHex. This is used with just the petrolatum and lanolin additives found in pHisoHex. The hexachlorophene used as a bactericide in pHisoHex is specifically excluded since it has been found (by AMGLO) to form a deposit on semipermeable membranes, causing severe reductions of permeate flow. The detergent could be provided in paste form in tube type containers.

```
Paste Detergent Engineering Data
Fixed Weight (FW in 1b)
                                                                        Figure 4-29
      Storage cabinet (See Appendix A)
      FW = 1.152 FV
      FW = 0.00058CR
Fixed Volume (FV in ft<sup>3</sup>)
                                                                        Figure 4-29
      Storage cabinet
      FV = R (EV)
     FV = 0.0005CR
Expendable Weight (EW in 1b/day)
     Tubes of detergent (0.66 lb each)
     EW = 0.66C (1.0 \text{ tube/}30 \text{ days})
     EW = 0.022C
Expendable Volume (EV in ft<sup>3</sup>/day)
     Tubes of detergent (0.015 ft<sup>3</sup> each)
     EV = 0.015C (1.0 \text{ tube/}30 \text{ days})
```

EV = 0.0005C

FW = 0.00058 CR FV = 0.0005 CR

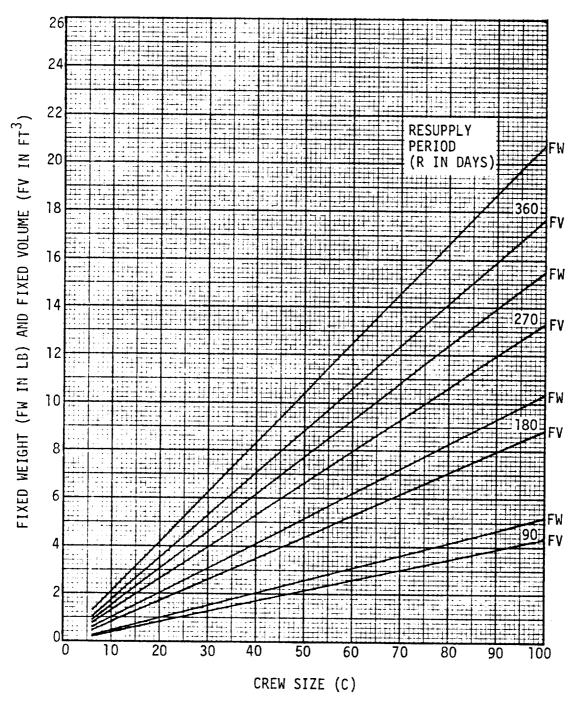


Figure 4-29. Paste Form Detergent Fixed Weight and Volume

4.4 BODY DRYING

- 4.4.1 <u>Requirements</u>. Refer to the requirements for "Whole Body Cleaning" (Paragraph 4.1.1).
- 4.4.2 <u>Concept Descriptions and Engineering Data</u>. The body drying concepts discussed in this section are: a) Reusable Full Body Dry Wipes, b) Reusable Local Body Dry Wipes, and c) Disposable Local Body Dry Wipes.

Reusable Full Body Dry Wipes

Terry cloth dry wipes will be used to wipe the skin dry after each full body washing. Each wipe is 30 by 45 inches. A wipe will be used only once (every 3 days), after which it will be washed in the clothes washer. After sixty washes, the wipe will be discarded and replaced. Both spare and clean washed towels are stored in cabinets.

Figure 4-30

Figure 4-30

Full Body Drying Engineering Data

```
Fixed Weight (FW in 1b)
     Storage cabinet
     FW = 1.152(FV)(See Appendix A)
     FW = 1.152(0.22+0.00122R)C
     FW = C(0.253+0.00141R)
Fixed Volume (FV in ft<sup>3</sup>)
     FV = volume of towels in use plus replacements
     FV = (volume per towel)C towels+EV_R
     FV = C(0.22+0.00122R)
Expendable Weight (EW in 1b/day)
     Towels (0.54 lb each)
     EW = towel weight/service life
     EW = 0.54C/180
     EW = 0.003C
Expendable Volume (EV in ft<sup>3</sup>/day)
     Towels (0.22 ft<sup>3</sup> each)
     EV = towel volume/service life
     EV = 0.22C/180
     EV = 0.00122C
Laundry Load (LL in 1b/day)
     LL = (weight per towel) (towel per day)
     LL = (0.54) C/3
     LL = 0.18C
```

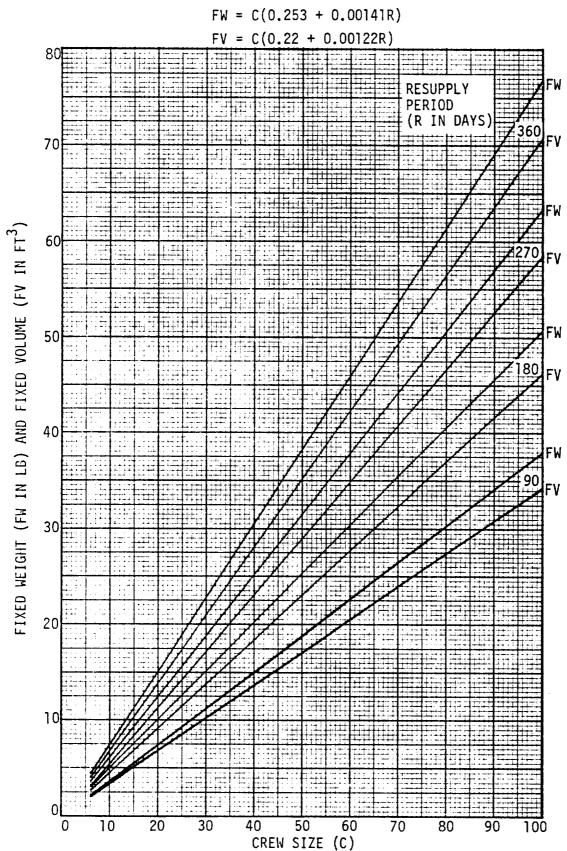


Figure 4-30. Reusable Full Body Dry Wipes Fixed Weight and Volume

Reusable Local Body Dry Wipes

Terry cloth dry wipes will be used to wipe the skin dry after each local body cleaning or hand washing. Each towel is 15 inches by 30 inches and will be used for one day, after which it will be laundered. After sixty washes, the towel will be discarded and replaced. Both new and washed towels are stored in cabinets.

Reusable Dry Wipe Engineering Data

Fixed Weight (FW in 1b)

Figure 4-31

Storage cabinet

FW = 1.152 FV_{SC}

FW = 1.152 (0.146+0.00061R)C

FW = C(0.165+0.0007R)

Fixed Volume (FV in ft³)

(

Figure 4-31

FV = volume of towels in use plus replacements

 $FV = (volume \setminus per towel)(2C towels) + EV_TR$

FV = (0.073)2C+0.00061R

FV = C(0.146+0.00061R)

Expendable Weight (EW in 1b/day)

Towels (0.18 lb each)

EW = towel weight/service life

EW = 0.18C/120

EW = 0.0015C

Expendable Volume (EV in 1b/day)

Towels (0.073 ft³ each)

EV = towel volume/service life

EV = 0.073C/120

EV = 0.00061C

Laundry Load (LL in 1b/day)

LL = (weight per towel)(towels per day)

LL = (0.18)C

LL = 0.18C

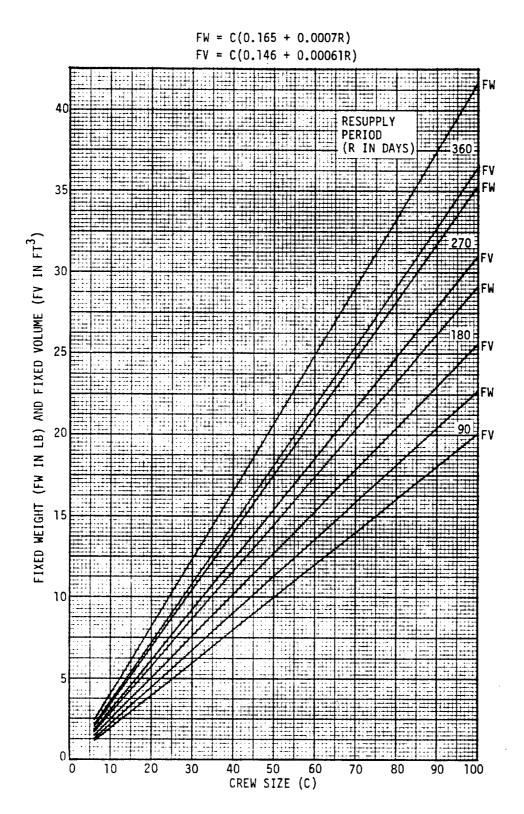


Figure 4-31. Reusable Local Body Dry Wipes Fixed Weight and Volume

Disposable Local Body Dry Wipes

Paper dry wipes will be used to wipe the skin dry after each local body cleaning or hand washing. Dispensers will be provided in each bathroom. Each towel is 12 inches by 18 inches, and is made of four ply "wet-strength" paper. Five towels will be used per man-day. After use, the towels will be discarded wet, dried in a vacuum drier and stored in the expendables storage cabinet until they are returned to earth.

```
Disposable Dry Wipe Engineering Data
```

Fixed Weight (FW in 1b)

Figure 4-32

Dispenser 1.152 FV_D

1.152N 0.023CR

Cabinet 1.152 FV_C

1.5C+5N

Collector/Dryer

6.152N+C(1.5+0.023R)

Fixed Volume (FV in ft³)

Figure 4-33

Dispenser

1.0N

Total FW

Cabinet

0.02CR

Collector/dryer

0.5C+1.0N

Total FV = 2.0N+C(0.5+0.02R)

Expendable Weight (EW in 1b/day)

Wipes (0.023 1b each)

EW = (5C wipes/day)0.023

EW = 0.115C

Expendable Volume (EV in ft³/day)

Wipes (0.0023 ft³ each)

 $EV_{ij} = (5C \text{ wipes/day})0.0023$

EV = 0.0115C

Atmosphere Lost (AL in 1b/day)

Figure 4-34

See Disposable Wet Wipes Data

 $AL = (3.7C+7.2N)P/10^4$

Water Lost (WL in 1b/day)

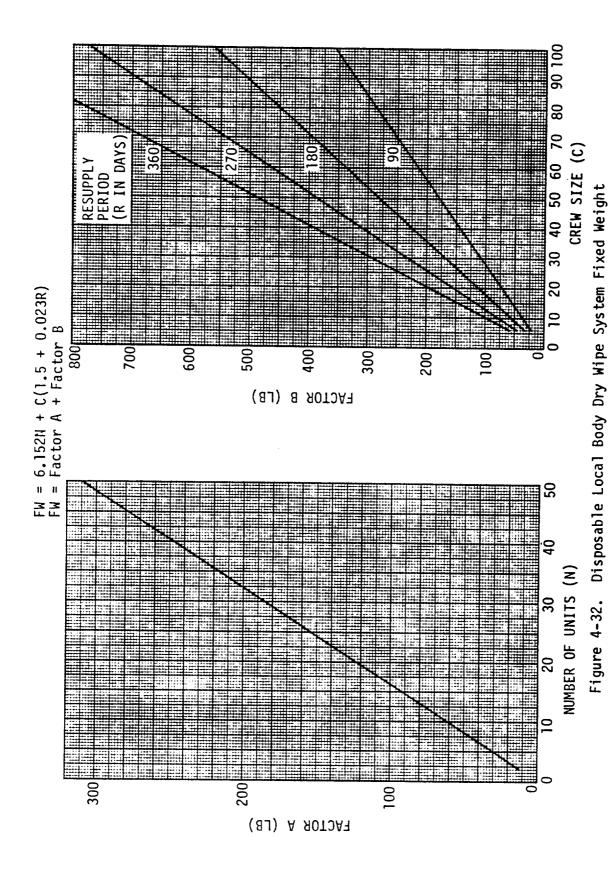
 $WL = (62.4 \text{ EV}_{W}/2.0) - \text{EW}_{W}$

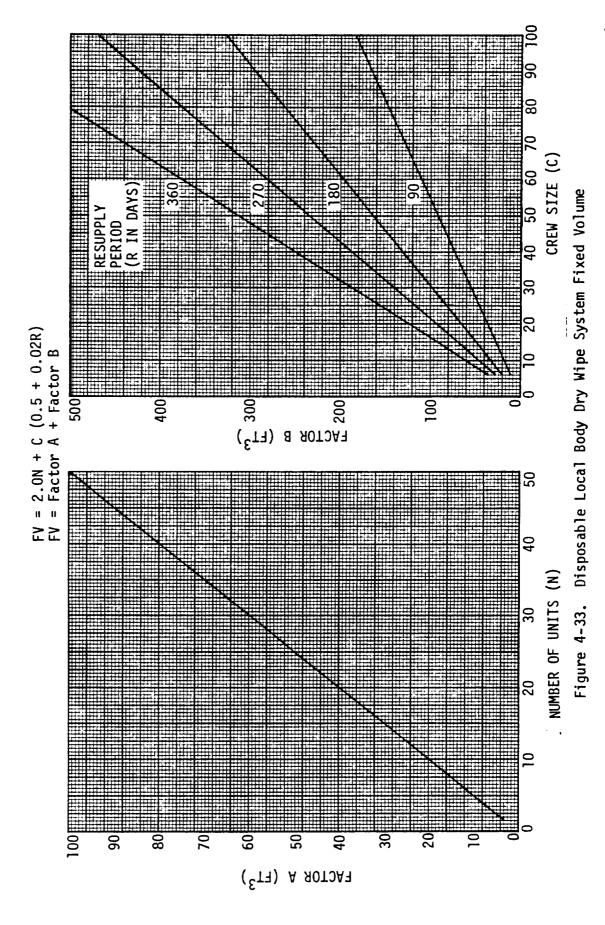
WL = 0.36C - 0.115C

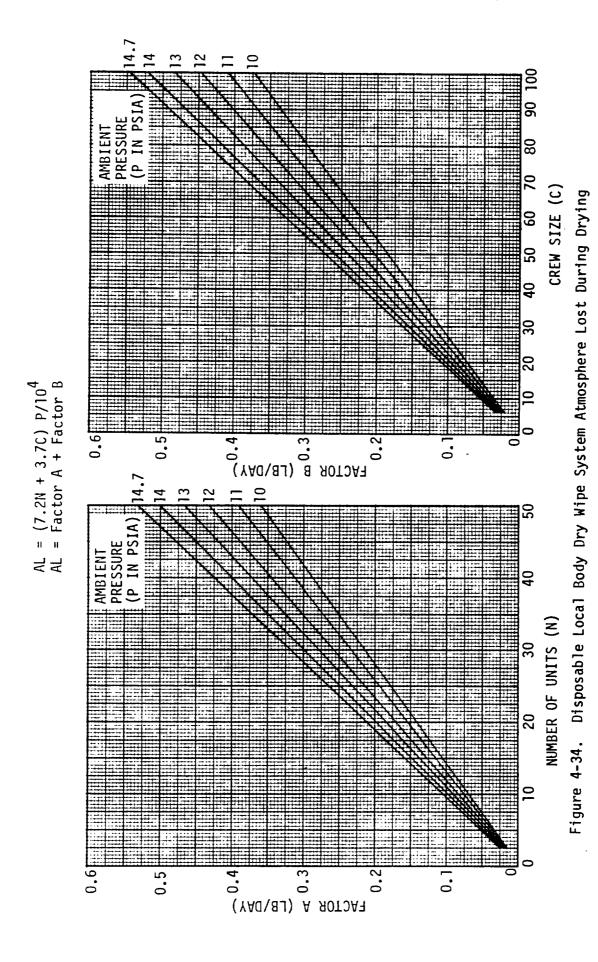
WL = 0.245C

Initial and resupply period spares weight (SI and SR in lbs)

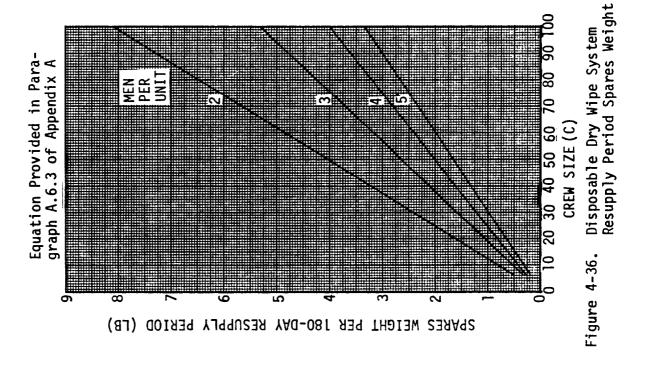
Figures 4-35 and 4-36







4~50



Equation Provided in Paragraph A.6.2 of Appendix A pendix A pendix

4-51

4.5 ORAL CLEANING

4.5.1 Requirements.

- If used, dentifrices should be non-irritating, non-toxic, ingestible, and should contain a fluoride compound.
- Periodontal tissues should not be abraided.
- 4.5.2 Concept Descriptions and Engineering Data. The oral cleaning concepts discussed in this section are: a) Toothbrush and Dentifrice.
- b) Dental Floss, c) Water Pik, and d) Ultrasonic Cleaning.

Toothbrush with Dentifrice Followed by Flush with Mouthwash (Tooth Surface Cleaning)

Individual toothbrushes, dentifrice (made ingestible to be non-hazardous if accidentally swallowed), and mouthwash will be supplied to each crewman.

Toothbrush and Dentifrice Engineering Data

```
Fixed Weight (FW in 1b)
                                                                  Figure 4-37
     Toothbrush
                                           0.063C
     Holder module
                                           0.4C
     Supply cabinet = 1.152(FV_{SC})
                     = 1.152 (0.004CR)
                                          0.0046CR
                             Total FW = C(0.463+0.0046R)
Fixed Volume (FV in ft<sup>3</sup>)
                                                                  Figure 4-38
     Toothbrush
                                          0.05C
     Holder module
                                          0.10
     Supply cabinet = (EV)R
                                          0.004CR
                             Total FV = C(0.15+0.004R)
Expendable Weight (EW in 1b/day)
     Mouthwash = (lb/use)(use)
               = (0.0313)4C
                                          0.1250
     Dentifrice= (0.00625 lb/use)4C
```

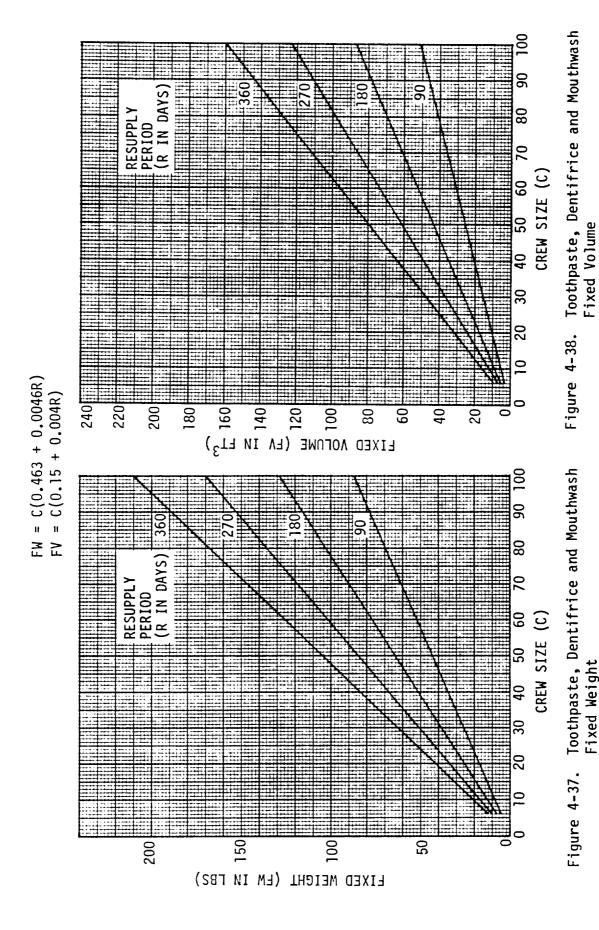
Total EW = 0.15C

0.025C

```
Expendable Volume (EV in ft^3/day)

Mouthwash (shape factor = 1.6)

EV_M = 1.6 (EW/density)
= 1.6 (0.125C/66.5) 0.003C
Dentifrice (shape factor = 2.3)
EV_D = 2.3 (EW_D/density)
= 2.3 (0.025C/57.5) 0.001C
Total EV = 0.004C
```



4-54

Dental Floss (Crevice Cleaning)

Each crewman may be supplied with a number of 50-foot rolls of dental floss as determined by his tour of duty. The expected use rate is one foot per day.

Dental Floss Engineering Data

Expendable Weight (EW in 1b/day)

EW = (0.07 lb/50 ft roll)(C ft/day)

EW = 0.0014C

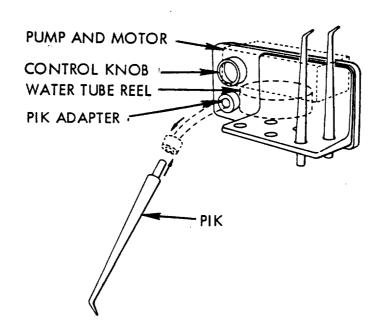
Expendable Volume (EV in ft³/day)

 $EV = (0.02 \text{ ft}^3/50 \text{ ft roll})(C \text{ ft/day})$

EV = 0.004C

Water Pik (Crevice Cleaning)

A "Water Pik" type unit, with individual tips for each crewman, could be supplied in each bathroom. The unit, connected directly to the water supply line and the power system, would create a high velocity spray to be directed at the tooth crevices to loosen debris.



Water Pik Engineering Data

Fixed Weight (FW in 1b)

Pump unit

Tips $0.03C

\hline
Total FW = 2.7N+0.03C$ Figure 4-39

Pump unit

Pump unit

Tips $0.09N

\hline
0.0006C

\hline
Total FV = 0.09N+0.0006C$

Water Influx from WMS (WI in 1b/day)

WI = (0.5 lb/use)(C uses/day)

WI = 0.5C

Power, Maximum (PM in watts)

PM = 24.0 watts

Power, Average (PA in watt-hours/day)

PA = PM (use time/day)

PA = 24.0 (0.042C)

PA = 1.0C

Initial and 180-day resupply period spares weight* (SI and SR in 1b)

| Crew Size | <u> Initial Spares (lb)</u> | Resupply Spares (1b) |
|-----------|-----------------------------|----------------------|
| 6 | | 0.003 |
| 30 | 0.3 | 0.017 |
| 60 | 0.5 | 0.032 |
| 100 | 0.7 | 0.054 |

^{*}Refer to Appendix A for equations and variables

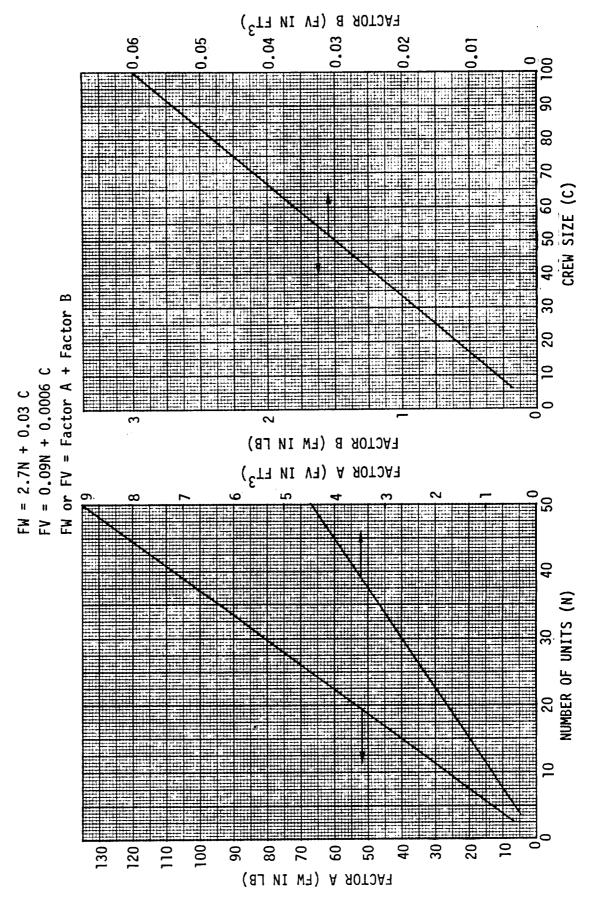


Figure 4-39. Water Pik Fixed Weight and Volume

Ultrasonic Cleaning Device (Plaque and Tartar Removal)

An ultrasonic cleaning device, similar to those a dentist uses, could be supplied for use by a trained dental technician on those crewmen whose stay on-board exceeds 180 days. The unit requires electrical power and cooling provisions to remove waste heat from the ultrasonic transducers. Ultrasonic Cleaning Device Engineering Data

Fixed Weight (FW in 1b)

FW = 50.0 1b

Fixed Volume (FV in ft³)

 $FV = 2.0 \text{ ft}^3$

Power, Maximum (PM in watts)

PM = 130.0 watts

Power, Average (PA in watt-hours/day)

PA = 130.0 (0.25 X hours/180 days)

PA = 0.18 X (X = portion of crew whose duty exceeds 180 days)

Cooling from liquid loop, Peak (Q_{LP} in Btu/minute)

 $Q_{LP} = 7.4 \text{ Btu/minute}$

Cooling from liquid loop, Average ($Q_{|A}$ in Btu/day)

 $Q_{LA} = 0.62 X$

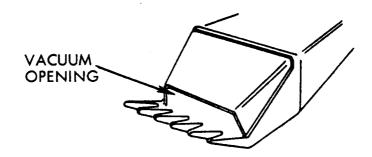
4.6 SCALP HAIR CUTTING AND COLLECTION

4.6.1 Requirements.

- Scalp hair should be clipped or cut once every 2 to 3 weeks. Cuttings of this period are expected to be 0.17 to 0.25 inch length, and weigh 0.14 to 0.21 ounces.
- Excess hair should be removed, collected, and contained without allowing these wastes to contaminate the cabin atmosphere.
- 4.6.2 <u>Concept Descriptions and Engineering Data</u>. The scalp hair cutting concepts discussed in this section are the powered clipper and the razor comb.

Powered Clipper with Vacuum Collection

A powered clipper, with the addition of a vacuum collection hood to collect hair clippings, should be used approximately once every two weeks for cutting the hair of each crewman. The clipper is attached to the vacuum cleaner via a flexible hose.



Powered Clipper with Vacuum Collection Engineering Data

Fixed Weight (FW in 1b)
Clipper and hood
Hose and adaptor

$$\begin{array}{rcl}
1.0 \\
\underline{1.0} \\
\hline
1.0 \\
\underline{1.0}
\end{array}$$

Fixed Volume (FV in ft³)

Clipper and accessories in case $FV = 0.25 \text{ ft}^3$

Power, Maximum (PM in watts)

Clipper

PM = 50.0 watts

Power, Average (PA in watt-hours/day)

PA = PM (use time/man-day)C

PA = 50.0 (0.1 hour/14.0 man-days)C

PA = 0.357C

Vacuum Cleaner Use (VU in hours/day)

VU = (use time/man-day)C

VU = (0.1 hour/14.0 man-days)C

VU = 0.0071C

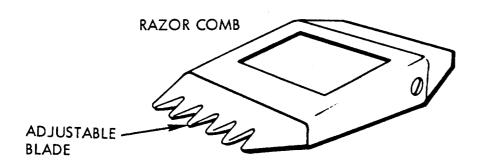
Initial and 180-day resupply spares weight* (SI and SR in 1b)

| Crew Size | Initial Spares (1b) | Resupply Spares (1b) |
|-----------|---------------------|----------------------|
| 6 | 0.4 | 0.016 |
| 30 | 1.0 | 0.078 |
| 60 | 1.5 | 0.156 |
| 100 | 2.0 | 0.26 |

^{*}Refer to Appendix A for equations and variables.

Razor Comb with Vacuum Collection

A razor comb can be used to shave wet hair from the head and hair cuttings collected with a vacuum hose which is attached to the normal debris collection unit.



Razor Comb Engineering Data

Fixed Weight (FW in 1b)

Razor comb Hose and inlet 0.25 1.25Total FW = 1.5 lb

Fixed Volume (FV in ft³)

Comb and accessories in case

 $FW = 0.25 \text{ ft}^3$

Vacuum Cleaner Use (VU in hours/day)

VU = (use time/man-day)C

VU = (0.1 hours/14.0 man-days)C

VU = 0.0071C

4.7 FACE SHAVING

4.7.1 Requirements.

- Facial hair should be removed once every 1 to 2 days. Hair growth for this period is expected to be 0.017 to 0.043 inch and weigh 0.0018 to 0.02 ounce.
- Excess hair should be removed, collected, and contained without allowing this waste to contaminate the cabin atmosphere.

4.7.2 Concept Descriptions and Engineering Data.

Wet Shave with Safety Razor and Cream

Shaving cream, supplied in aerosol cans, will be applied manually to the wet face. An injector type safety razor (one per crewman) will be used to shave the excess hair from the face. A special cleaning arm can be mounted on the razor to sweep hair particles and cream from the blade. The following assumptions were used for calculating the engineering data: one shave per man-day, one blade per 3 man-days.

Safety Razor and Cream Engineering Data

Fixed Weight (FW in 1b)

Figure 4-40

Razor and case

0.10

Storage cabinet

$$FW_{SC} = 1.152C (0.01+0.00054R) = \frac{C(0.0115+0.00062R)}{C(0.1115+0.00062R)}$$

Fixed Volume (FV in ft³)

Figure 4-41

Razor and case

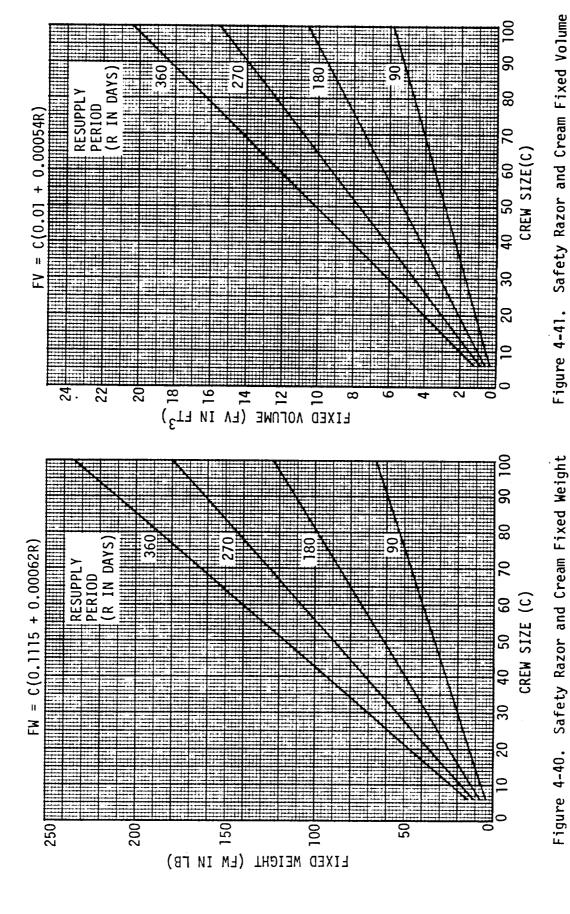
0.010

Storage cabinet = R(EV)

0.00054CR

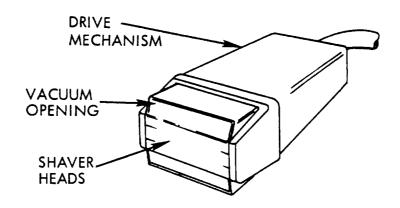
Total FV =C(0.01+0.00054R)

```
Expendable Weight (EW in 1b/day)
      Cans of lather (1.1 lb each)
          EW_{CL} = 1.1C (1.0 can/60.0 days)
          EW_{CI} = 0.018C
      Blade Injector (0.0625 lb each; 10 blades in pack)
          EW_{RT} = C(0.0625 \text{ lb/injector})(1.0 \text{ injector/}30.0 \text{ man-days})
          EW_{BI} = 0.002C
      EW = 0.02C
Expendable Volume (EV in ft<sup>3</sup>/day)
      Cans of lather (0.0312 ft<sup>3</sup> each)
          EV_{CI} = C(0.0312 \text{ ft}^3/1.0 \text{ can})(1.0 \text{ can/60 man-days})
          EV_{CL}^{52} = 0.00052C
      Blade injectors (0.00053 ft<sup>3</sup> each)
          EV_{BI} = C(0.00058 \text{ ft}^3/\text{injector})(1.0 \text{ injector/30 man-days})
          EV_{BI} = 0.00002C
      EV = 0.00054C
```



Electric Razor with Vacuum Collection

An electric razor with vacuum collection hood is used to shave the facial hair and cut hair is transferred to the collection source by a hose.



Electric Razor with Vacuum Collection Engineering Data

Fixed Weight (FW in 1b)

Shaver and hood Hose and adaptor

 $\begin{array}{c} 0.5C \\ \underline{0.5C} \\ \text{Total FW} = 1.0C \end{array}$

Fixed Volume (FV in ft³)

Shaver and accessories in case

FV = 0.1C

Power, Maximum (PM in watts)

Shaver

PM = 30.0 watts

Power, Average (PA in watt-hours/day)

Shaver

PA = PM (time used/man-day)C

PA = 30.0 (0.1)C

PA = 3.0C

Vacuum Cleaner Use (VU in hours/day)

VU = (use time/man-day)C

VU = (0.1 hour/man day)C

VU = 0.1C

Initial and 180-day resupply period spares weight* (SI and SR in 1b)

| Crew Size | <u>Initial Spares (1b)</u> | Resupply Spares (1b) |
|-----------|----------------------------|----------------------|
| 6 | 1.0 | 0.103 |
| 30 | 2.0 | 0.516 |
| 60 | 3.2 | 1.032 |
| 100 | 4.5 | 1.72 |

^{*}Refer to Appendix A for equations and variables

4.8 NAIL CLEANING, TRIMMING, AND COLLECTION

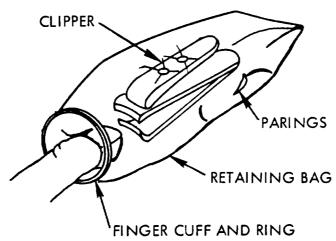
4.8.1 Requirements.

- The free edge of the fingernails should be maintained between 0.04 and 0.12 inch in length. Considering the expected growth rate, frequency of removal should then be once every 10 to 14 days. Weight of parings will be approximately 0.0035 ounce/man every 10 to 14 days.
- The free edge of the toenails should be maintained between 0.04 and 0.12 inch in length. Considering the expected growth rate, frequency of removal should then be once every 4 weeks. Weight of parings will be approximately 0.004 ounce/man every 4 weeks.
- Excess nails should be removed, collected, and contained without allowing these wastes to contaminate the cabin atmosphere.

4.8.2 Concept Description and Engineering Data.

Manual Nail Clipper with Attached Bag

A nail clipper contained in a retaining bag will be used to clip the nails.



Manual Nail Clipper Engineering Data

Fixed Weight (FW in 1b)

Bag
Clipper

0.05C 0.03C

Total FW = $\frac{0.030}{0.080}$

Fixed Volume (FV in ft³)

Bag and clipper in case

FV = 0.0002C

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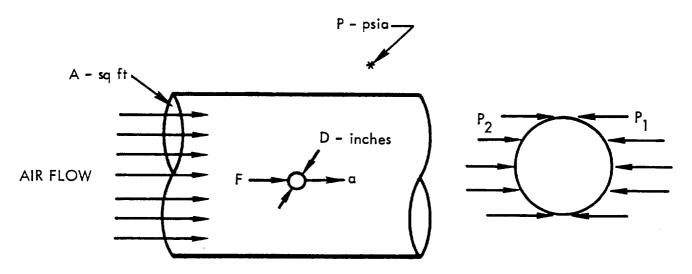
APPENDIX A

SUPPORTING THEORETICAL ANALYSES

A.1 DEVELOPMENT OF RELATIONSHIPS DEFINING THE AIR FLOW REQUIRED FOR ZERO-G AIR TRANSPORT

A.1.1 Equation Development

A droplet "D" inches in diameter, is suspended inside an air duct with a cross-sectional area of "A" square feet. Air flowing in the duct, with static pressure "P" psia, causes the droplet to move with an acceleration of "a" gravities.



Substituting the Bernoulli equation,

$$(P_2 - P_1)/Air$$
 Density = $(Air Velocity)^2/2G$

Into the continuity equation, Q = (A) (Air Velocity),

Yields:
$$Q = A \left[2G \left(P_2 - P_1 \right) / Air Density \right]^{0.5}$$
 (1)

From a free body diagram of the droplet:

Force = (Pressure) (Area)
Force =
$$(P_2 - P_1)$$
 (Pi $D^2/4$)

But from Newton's second law:

So: (Water Density) (Pi
$$D^3/6$$
)a = $(P_2 - P_1)$ (Pi $D^2/4$)

And:
$$P_2 - P_1 = 0.0241 \text{ Da psi}$$

 $P_2 - P_1 = 3.47 \text{ Da psf}$ (2)

If temperature is a constant, the Ideal Gas Law shows that

P/Air Density = MRT = Constant

So:

P/Air Density = (P/Air Density)_{STP}

P/Air Density = 14.7/0.075

Air Density =
$$0.0051P ext{ 1b/ft}^3$$
 (3)

Substituting equations (2) and (3) into (1)

Yields:

 $Q = A (2G 3.47 Da/0.0051P)^{0.5}$

So:

 $Q = 209.0A (Da/P)^{0.5} ft^{3}/sec$

Or:

 $Q = 12,540.0A (Da/P)^{0.5} cfm$ (4)

Where:

Q = Air flow rate, CFM

A = Cross sectional flow area of duct, ft²

D = Diameter of droplet, inches

P = Ambient pressure, psia

a = Desired acceleration of droplet in gravities

A.1.2 <u>Sample Calculation of Air Flow</u> (see Table A-1 for calculated air flow requirements and assumptions for all air transport units)

For shower assume:

Diameter of shower = 30 inches

Cross sectional area of man = 129 in²

D = 1/32 inch = 0.03125 inch

P = P psia

a = 1/6 "q"

Calculating A:

A = Area of shower - Area of man

 $A = (30.0^2 \text{ Pi}/4 - 129.0)/144.0$

 $A = 4.0 \text{ ft}^2$

Using equation (4) to calculate air flow

 $Q = (12,540.0)(4.0)(0.03125/6.0P)^{0.5}$

Q = 3625/P0.5 cfm

Table A-1. Air Flow Requirements

| Air Transport Unit | Gross Area (in ²) | Area Blocked (in ²) | A (ft ²) | D (inches) | a ("g") | Q = f (P) (cfm) |
|--------------------|-------------------------------------|---------------------------------------|----------------------|---------------|------------|-------------------------|
| Toilets (all) | 12.6 | 0.24 | 0.086 | 0.75 | 0.167 | 382.0/P ^{0.5} |
| Penis seal urinal | 5.59 | 0.79 | 0.033 | 0.125 | 1.0 | 147.0/P ^{0.5} |
| Aperture urinal | 0.40 | None | 0.40 | 0.125 | 1.0 | 890.0/P ^{0.5} |
| Shower | 705.0 | 129.0 | 4.0 | 0.031 | 0.167 | 3625.0/P ^{0.5} |
| Hand-held scrubber | 0.50 | None | 0.50 | 0.031 | 2.0 | 11.0/P ^{0.5} |
| Wetter unit | 158.2 | 14.2 | 1.0 | 0.031 | 0.167 | 906.0/P ^{0.5} |

A.2 DIFFERENTIAL PRESSURE CALCULATIONS FOR AIR TRANSPORT UNITS

A.2.1 Assumptions and Methods

"Good design practice" will be used to size components for the specific cabin air pressure selected. Thus, the differential pressure (Delta-P) will be constant with respect to absolute pressure.

The following list indicates the component pressure drops used in calculations.

| System Components | Delta-P (in. of water) |
|---|------------------------|
| Heat exchanger | 0.80 |
| Valve in open position Bacteria filter | 0.15 0.40 |
| Coarse filter | 0.20 |
| Adsorbent bed Water separator | 1.00 1.50 |
| Ducting (per foot) | 0.006 |
| Duct inlet or outlet | 0.06 |
| Air jet nozzle ring | 1.50 |

A.2.2 <u>Component Differential Pressures</u>

TOILET SYSTEMS

| System Components | Delta- | P (in. of water) |
|---------------------|--------|------------------|
| Air jet nozzle ring | | 1.5 |
| Collector plenum | | 0.06 |
| Coarse filter | | 0.2 |
| Valve | | 0.15 |
| Bacteria filter | | 0.40 |
| Adsorbent bed | | 1.00 |
| Duct (six feet) | | 0.036 |
| Duct outlet | | 0.06 |
| | Total | 3.406 |

Delta-P = 3.406 in. of water = 17.7 psf

APERTURE URINAL

| System Components | <u>Delta-</u> | P (in. of water) |
|------------------------------------|---------------|--------------------|
| Inlet cone Urine separator | | 0.6 1.5 |
| Ducting (six feet) Bacteria filter | | 0.036 0.2 |
| Adsorbent bed Duct outlet | | 1.0 <u>0.06</u> |
| | Total | 3.396 |

Delta-P = 3.396 in. of water = 17.7 psf

PENIS SEAL URINAL

| System Components | <u>Delta-</u> | P (in. of water) |
|---------------------|---------------|------------------|
| Air jet nozzle ring | | 1.5 |
| Hose (five feet) | | 0.3 |
| Urine separator | | 1.5 |
| Bacteria filter | | 0.4 |
| Adsorbent bed | | 1.0 |
| Duct (six feet) | | 0.036 |
| Duct outlet | | 0.06 |
| | Total | 4.796 |

Delta-P = 4.796 in. water = 25 psf

SHOWER

| System Components | Delta-P (in. | of water) |
|--|-------------------|-----------|
| Stall and man Stall inlet and outlet Fan housing | 0.1 0.1 0.0 | 5 |
| Ducting (10 feet) Coarse filter Water separator | 0.0 0.2 1.5 |)6 20 |
| | Total 2.0 | 19 |

Delta-P = 2.09 in. water = 10.9 psf

HAND-HELD SCRUBBER

| System Components | <u>Delta-P</u> | (in. | of | water) |
|-------------------------|----------------|------|----|--------|
| Sponge inlet | | 4.0 | | |
| Hose (five feet at 0.1) | | 0.5 | | |
| Water separator | | 1.5 | | |
| Coarse filter | | 0.2 | | |
| Fan outlet | | 0.06 | 5 | |
| Ducting (three feet) | | 0.0 | 18 | |
| Duct outlet | | 0.06 | | |
| | Total | 6.33 | 38 | |

Delta-P = 6.338 in. water = 32.8 psf

WIPE WETTER UNIT

| System Components | <u>Delta-</u> | P (in. of water) |
|---|---------------|-----------------------|
| Inlet to chamber Chamber and hands Duct outlet | | 0.06 0.15 0.06 |
| Ducting (four feet) Water separator Coarse filter | | 0.024 1.50 0.20 |
| | Total | 1.994 |

Delta-P = 1.994 in. water = 10.4 psf

A.3 FIXED WEIGHT EQUATIONS

A.3.1 Fans for Air Transport Units

For flight weight axial flow fans, it can be shown by plotting weight versus blade diameter from a Joy catalog, that

$$FW_{Fan} = k(D)^a$$

Where:

k and a are constants, D = blade diameter

From the fan laws:
$$C_1 = \frac{Q}{WD^3}$$

$$C_2 = \frac{H}{W^2D^2}$$

Where:

 \underline{W} = Angular velocity of blade

 \overline{Q} = Volume flow of gas

D = Blade diameter

H = Pressure rise = C(Delta-P)/P

P = Ambient pressure

If W = Constant (due to noise or electrical power system considerations):

$$H/C_2D^2 = Q^2/C_1^2D^6$$
If K = Constant: K D = $Q^{0.5}/H^{0.25}$

$$K_2D = Q^{0.5}/(Delta-P/P)^{0.25}$$

$$K_2D = Q^{0.5}[(P)(Delta-P)]^{0.25}$$

But, for air transport:

$$Q = P(1/P)^{0.5}$$

So:

$$K_3D = (1/Delta-P)^{0.25}$$

Finally:

$$FW_{Fan} = K_4 (1/Delta-P)^{K_5}$$

Which is not a function of absolute pressure.

The fans shown below have been selected from a Joy catalog based on calculated flows and differential pressures.

| System | Catalog Number | Weight (1b) | |
|--------------------------|----------------|-------------|--|
| Feces collection systems | X 702-280 | 3.5 | |
| Aperture urinal | X 702-280 | 3.5 | |
| Diaphragm seal urinal | X 702-257 | 4.0 | |
| Shower | X 702-219-A | 13.5 | |
| Hand-held scrubber | 500702-4422 | 1.6 | |
| Wetter unit | X 702-343 | 3.25 | |

A.3.2 Ducting for Air Transport Units

Calculations

Assume:

- a) Air velocity V = 6000.0 ft/min
- b) Square ducts are used

c) Ducts are fabricated of aluminum: Rho = 0.1 lb/in^3

d) Metal thickness t = 0.05 inches

$$FW_{Duct} = (Rho)$$
 (volume of metal)

$$FW_{Duct} = (0.1) [0.05(4S)L]$$

Where:

S = side length of duct

But:

$$Q = (Area)$$
 (gas velocity), and Area = S^2

Solving yields:

$$S = (0.0238Q)^{0.5}$$
, and $FW_D = (0.003)$ (L in.) $Q^{0.5}$

Finally:

$$FW_D = (0.036) (L ft)Q^{0.5}$$

<u>Ducting Parameters</u>

The following data were generated from the above equation and air flow rates from Table A-1.

| Type of Unit | Length/Unit (ft) | Total Length (ft) | FW _D (1b) |
|-------------------|---------------------|----------------------|-------------------------|
| Toilets (all) | 5.5 | 5.5N | $3.8N/P^{0.25}$ |
| Penis seal urinal | 3.0 | 3.0N | $1.3N/P^{0.25}$ |
| Aperture urinal | 3.0 | 3.0N | $3.2N/P^{0.25}$ |
| Shower | 13.0 | 13.0N | 28.0N/P ^{0.25} |
| Wetter unit | 4.0 | 4.ON | $4.3N/P^{0.25}$ |

A.3.3 Storage Cabinets for Expendables

Assume:

- a) Cabinet is square
- b) Side length = S
- c) Depth is 1.0 foot
- d) (S-2) dividers are used on each side
- e) Aluminum thickness, t = 0.02 inch

Volume:

$$(S)(S)(1.0) = S^2 ft^3$$

So:

$$S = (volume)^{0.5}$$

Area:

A = (A of outside surface) + (A of dividers)
A =
$$(2S^2 + 4S) + 2(S-2)(S)(1.0)$$

A = $4S^2 = 4$ (volume) ft^2
A = 576 (volume) in^2

$$FW_{SC} = (Rho)(t)(A) = (0.1)(0.02)(576)(volume)$$

$$FW_{SC} = (1.152)(volume)$$

A.4 POWER, MAXIMUM, FOR AIR TRANSPORT FANS

A.4.1 <u>Equation Development</u>

Assume the efficiency of fan/motor combination is 40.0%

$$PM_F = (Q) (Delta-P)/0.4$$

 $PM_F = (2.5 Q) (Delta-P) ft-lb/min$
 $PM_F = (0.056 Q) (Delta-P) watts$

Where:

Q = Air flow rate, in cfm; from Table A-1 Delta-P = Pressure drop of system, in psf, from paragraph A.2
$$PM_F$$
 = Power of fan, in watts

A.4.2 <u>Tabular Data</u>

The maximum power for fans from the different types of air transport units is as follows:

| Type of Unit | PM _F (watts) |
|--------------------|-------------------------|
| Toilet systems | 382.0/P ^{0.5} |
| Penis seal urinal | 208.0/P ^{0.5} |
| Aperture urinal | 890.0/P ^{0.5} |
| Shower | 2230.0/P ^{0.5} |
| Hand-held scrubber | 20.4/P ^{0.5} |
| Wetter unit | 533.0/P ^{0.5} |

A.5 COOLING FROM ATMOSPHERE, PEAK, FOR AIR TRANSPORT UNIT FANS

A.5.1 Equation Development

$$Q_{CP} = PM_F - Fan Air-Power$$
 $Q_{CP} = PM_F - 0.4 PM_F$
 $Q_{CP} = 0.6 PM_F watts$
 $Q_{CP} = (0.034) PM_F Btu/minute$

Where:

 Q_{CP} = Cooling from atmosphere, peak, in Btu/minute PM_{C} = Power, maximum, of fan, in watts

A.5.2 Data Presentation

Individual calculations are shown as part of the engineering data development presented in Sections 3 and 4.

A.6 WEIGHT OF INITIALLY LAUNCHED AND RESUPPLIED SPARES

A.6.1 Assumptions and Rationale

These calculations are based upon a systems reliability goal (time probability of having spares on hand to keep all units of all subsystems operating continually) of 0.95. For each of the 18 hygiene subsystems, the reliability goal is calculated by taking the eighteenth root of 0.95 or 0.9972. The reliability goal for the "C" individual spared elements for each subsystem is the " C^{th} " root of 0.9972 (e.g., if C = 3, the reliability goal for each of the three components is the C^{th} root of 0.9972 or 0.9991).

EXAMPLE: If we consider a large space base containing thirty bathrooms with eighteen systems in each, there would be a total of 540 operating units. The systems reliability goal of 0.95 means that there is only five percent chance that one and only one of the 540 units will be inoperative and without spares to effect repair. If this occurs, and one of the 30 shower units is out of commission, the crew would share the remaining 29 units until the next logistics vehicle arrives.

A.6.2 Equation for Initially Launched Spares Weight

The spares allocation assumes that each of N operational units has a failure rate of Lambda (L) with an exponential failure density function. The number of failures thus has a Poisson distribution function such that for each spared element

$$R = \sum_{K=0}^{\$} e^{-NLt} (NLT)^{t} / K!$$

Where:

R = Reliability goal for spared element

\$ = Number of spares for each spared element

N = Number of identical spared elements in unit

L = Failure rate of spared element

t = Actual operating time for spared element

The above equation was iterated to find the "\$" of each spared element. For any subsystem, the weight of the initially launched spares can then be found from the following equation.

$$SI = \sum_{i=1}^{C} \$_i W_i$$

Where:

SI = Initially launched spares weight, 1b

\$; = Number of spares required for the "ith" spared element

W; = Weight (1b) of a single spare for the "ith" spared element

C = Number of spared elements in the subsystem

The SI of each subsystem has been determined for various crew sizes and unit loading levels using data given in paragraph A.6.4.

A.6.3 Equation for Resupplied Spares Weight

The weight of resupplied spares is the sum of the weight of spares for all spared elements in the subsystem. Thus, the weight of the resupplied spares for any subsystem can be found from the following equation.

$$SR = \sum_{i=1}^{C} (N_i L_i t_i) W_i$$

Where:

SR = Spares weight required per resupply period (180 days)

N; = Number of "ith" spared elements used per unit

L; = Failure rate of the "ith" spared element

t_i = Actual operating time for the "ith" spared element

W_i = Weight (1b) of a single spare for the "ith" spared element

C = Number of spared elements in the subsystem

The SR of each subsystem has been found for various crew sizes and unit loading levels using data given in paragraph A.6.4.

A.6.4 Data Required to Calculate SI and SR

| Spared Element | R | N | LX10 ⁶ failures per hour | t (hours) | W (1b) |
|------------------------|--------|---|---|--------------|-----------|
| Chemical Toilet System | | | | | |
| Slinger motor | 0.9992 | 1 | 5 | 16C | 2.0 |
| Fan/motor | 0.9992 | 1 | 15 | 16C | 3.5 |
| Chemical injector | 0.9992 | 1 | 25 | 4300 | 4.0 |
| Chemical tank | 0.9992 | 1 | 75 | 4300 | 1.5 |
| "Dry John System" | | | | | |
| Slinger motor | 0.9994 | 1 | 5 | 16C | 2.0 |
| Vent valve | 0.9994 | 1 | 25 | 4300 | 0.5 |
| Switching valve | 0.9994 | 2 | 25 | 4300 | 0.75 |
| Vacuum pump | 0.9994 | 1 | 100 | 8C | 1.5 |
| Fan/motor | 0.9994 | 1 | 15 | 160 | 3.5 |
| Automated Bag System | | | | | |
| Gate valve | 0.9996 | 1 | 25 | 4300 | 3.0 |
| Vacuum pump | 0.9996 | 1 | 100 | 80 | 1.5 |
| Vent valve | 0.9996 | 1 | 25 | 4300 | 0.5 |
| Heater and control | 0.9996 | 1 | 70 | 4300 | 4.0 |
| Switching valve | 0.9996 | 3 | 25 | 4300 | 0.75 |
| Fan/motor | 0.9996 | 1 | 15 | 16C | 3.5 |

Data Required to Calculate SI and SR (Continued)

| Spared Element | R | N | LX10 ⁶ failures per hour | t (hours) | W (1b) |
|-----------------------|--------|---|---|--------------|-----------|
| Penis Seal Urinal | | | | | |
| Seal unit | 0.9994 | 1 | 25 | 16C | 2.0 |
| Separator | 0.9994 | 1 | 15 | 16C | 5.0 |
| Fan/motor | 0.9994 | 1 | 15 | 16C | 5.0 |
| Pump | 0.9994 | 1 | 30 | 16C | 4.0 |
| Flush valve | 0.9994 | 1 | 30 | 4300 | 1.0 |
| Aperture Urinal | | | | | |
| Separator | 0.9993 | 1 | 15 | 16C | 5.0 |
| Fan/motor | 0.9993 | 1 | 15 | 16C | 3.5 |
| Pump | 0.9993 | 1 | 30 | 16C | 3.0 |
| Flush valve | 0.9993 | 1 | 30 | 4300 | 1.0 |
| Specimen Refrigerator | | | | | |
| Heat pump | 0.999 | 1 | 12.5 | 80X | 4+2X |
| Temperature control | 0.999 | 1 | 25 | 4300 | 0.5 |
| Fan/motor | 0.999 | 1 | 15 | 4300 | 0.2 |
| Shower | | | | | |
| Fan/motor | 0.9994 | 1 | 25 | 8C | 13.5 |
| Valve | 0.9994 | 4 | 25 | 8C | 1.25 |
| Pump | 0.9994 | 1 | 30 | 8C | 3.0 |
| Separator | 0.9994 | 1 | 15 | 8C | 15.0 |
| Accumulator | 0.9994 | 1 | 3 | 4300 | 2.0 |
| Hand-Held Scrubber | | | | | • |
| Fan/motor | 0.9994 | 1 | 15 | 16C | 1.6 |
| Separator | 0.9994 | 1 | 15 | 16C | 4.0 |
| Pump | 0.9994 | 1 | 30 | 16C | 3.0 |
| Valve | 0.9994 | 4 | 25 | 16C | 1.25 |
| Accumulator | 0.9994 | 1 | 3 | 4300 | 1.0 |

Data Required to Calculate SI and SR (Concluded)

| Spared Element | R | N · | LX10 ⁶ failures per hour | t (hours) | W (1b) | | |
|---|---------|------|---|--------------|-----------|--|--|
| Reusable Wet Wipes for Local | Body C1 | ean: | ing | | | | |
| Fan/motor | 0.9994 | 1 | 20 | 100 | 3.3 | | |
| Separator | 0.9994 | 1 | 15 | 19C | 4.0 | | |
| Pump | 0.9994 | 1 | 30 | 19C | 3.0 | | |
| Valves | 0.9994 | 4 | 25 | 19C | 1.25 | | |
| Accumulator | 0.9994 | 1 | 3 | 4300 | 1.0 | | |
| Disposable Wet Wipes for Loc | al Body | Clea | aning | | | | |
| Fan/motor | 0.9995 | 1 | 20 | 19C | 3.3 | | |
| Separator | 0.9995 | 1 | 15 | 19C | 4.0 | | |
| Pump | 0.9995 | 1 | 30 | 19C | 3.0 | | |
| Switching valves | 0.9995 | 4 | 25 | 19C | 1.25 | | |
| Vacuum valves | 0.9995 | 2 | 30 | 4300 | 1.25 | | |
| Accumulator | 0.9995 | 1 | 3 | 4300 | 1.0 | | |
| Disposable Dry Wipes for Full Body Drying | | | | | | | |
| Vacuum valve | 0.9972 | 2 | 30 | 4300 | 1.25 | | |
| Powered Hair Clipper | | | | | | | |
| Clipper | 0.9972 | 1 | 500 | 1.30 | 1.0 | | |
| Electric Razor | | | | | | | |
| Razor | 0.9972 | 1 | 500 | 1.30 | 0.5 | | |
| "Water - Pik" | | | | | | | |
| Water pik pump | 0.9972 | 1 | 30 | 7.5C | 2.7 | | |

REFERENCES

NOTE

The primary source of data for this Handbook was Reference 1. Concepts extracted from References 2 through 6 are noted in the text.

- "Study of Personal Hygiene Concepts for Future Manned Missions -Personal Hygiene Manual for Designers," Grumman Aerospace Corporation Report SMA 145-001, 7 August 1970.
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- 6. "Space Station/Base Food Systems Study Volume I Final Report," Fairchild-Hiller Report MSC-01814, 31 December 1970.

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